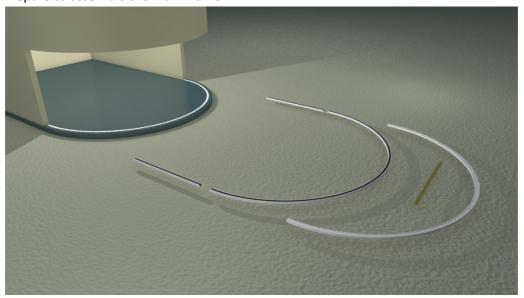


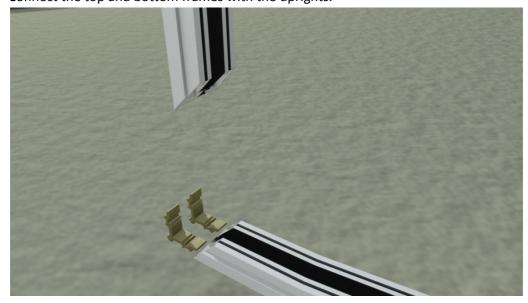
©Balcony Systems 2011 Visio Glide W6-F Curved Sliding Doors 6 doors: 2 fixed, and 4 sliding

Installation guide

1. Prepare to assemble the main frame



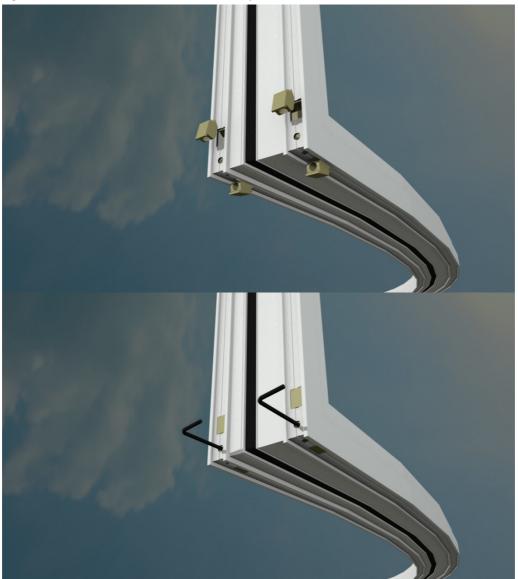
2. Connect the top and bottom frames with the uprights.



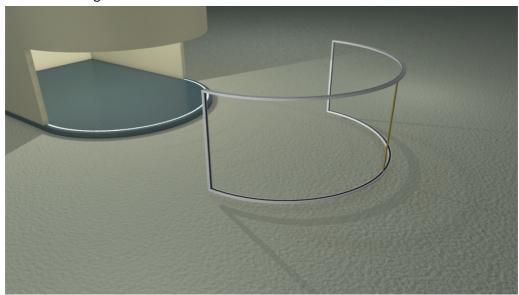
3. Inject silicone sealant into the two bottom corners



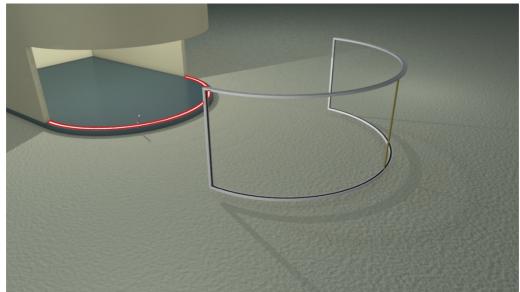
4. Tighten the bolts to close the corner nicely



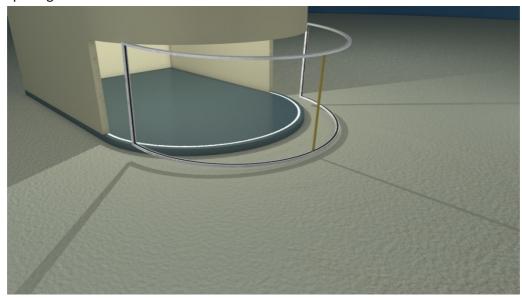
5. Connect the top and bottom frames with the uprights. Add a timber or other support/s so rail does not sag in the middle



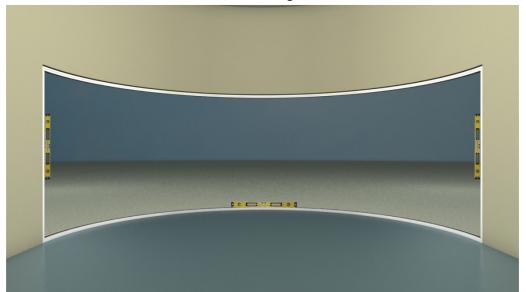
6. Apply a thick bed of silicone sealant where the bottom rail will sit



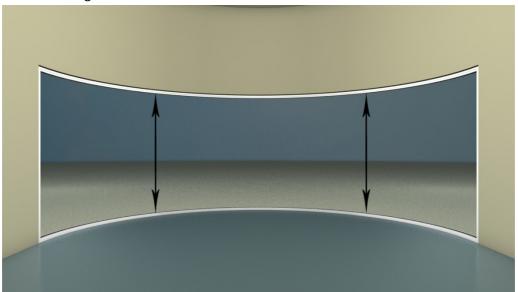
7. Bringing the frame in from the outside, position the frame in the correct position on the opening



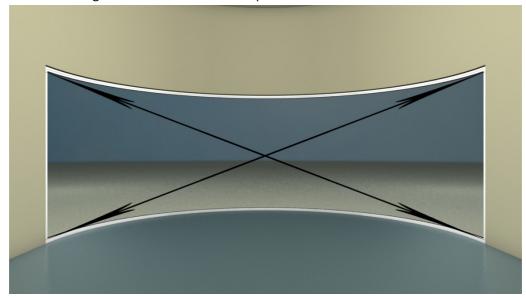
8. Make sure the bottom rail is 100% level all along



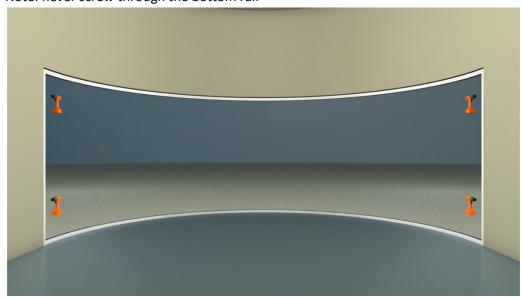
9. Check the heights are level



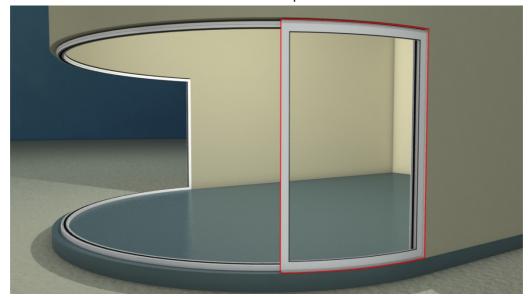
10. Ensure the diagonal measurements are equal from corner to corner both sides.



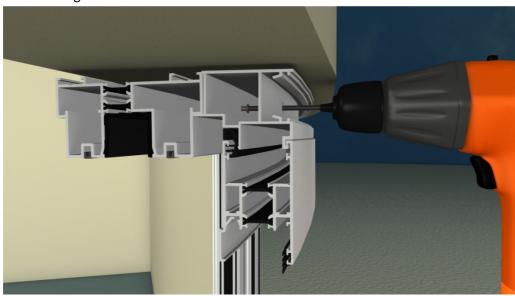
11. Fix the frame to the opening on the VERTICAL SIDES ONLY at this stage Note: never screw through the bottom rail



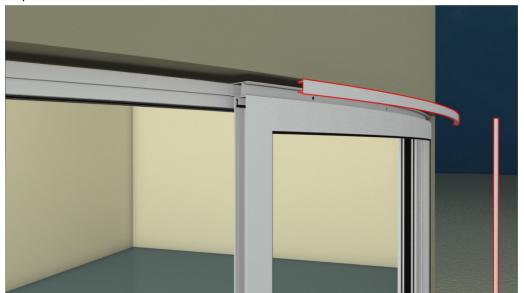
12. Position the external fixed frame to it's correct position



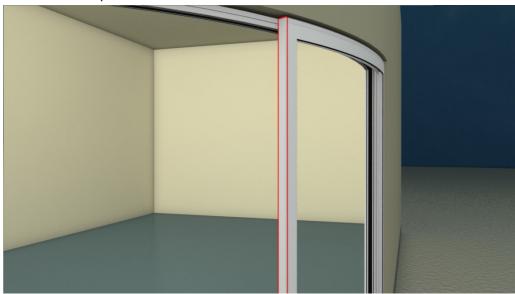
13. Screw through the fixed frame to connect it to main frame



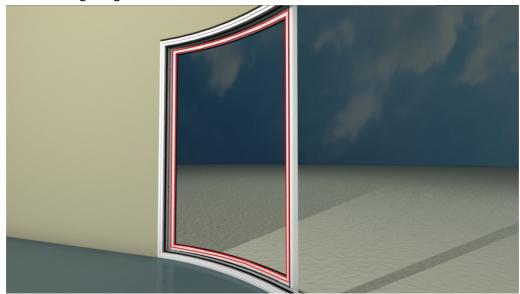
14. Replace the cover to hide the screws



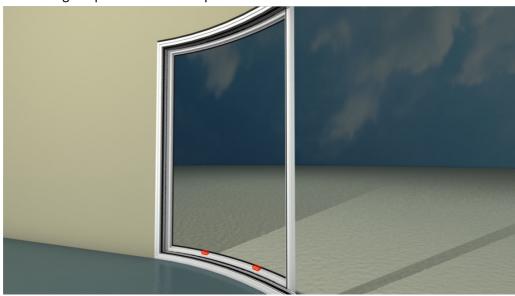
15. Fix the interlock profile to the side of the fixed door



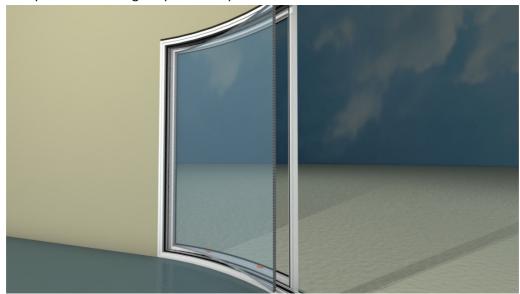
16. Remove the glazing beads from the fixed door frames



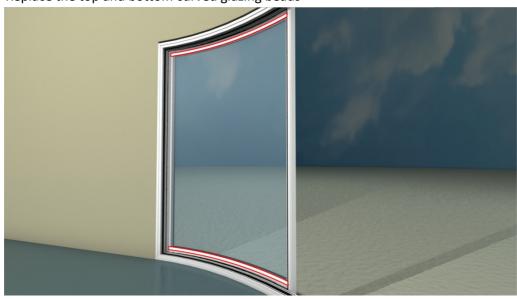
17. Place two glass packers the lower part of the door frame



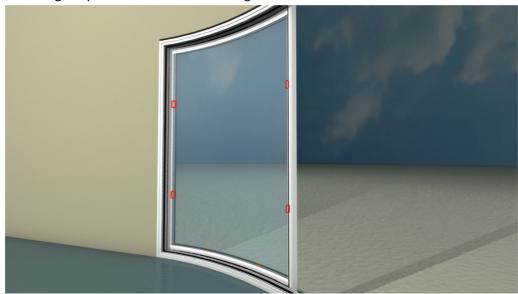
18. Manipulate the fixed glass panel into position inside the fixed door frame



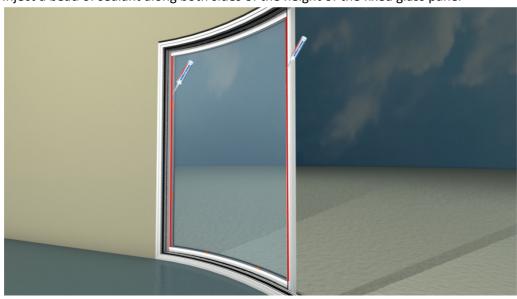
19. Replace the top and bottom curved glazing beads



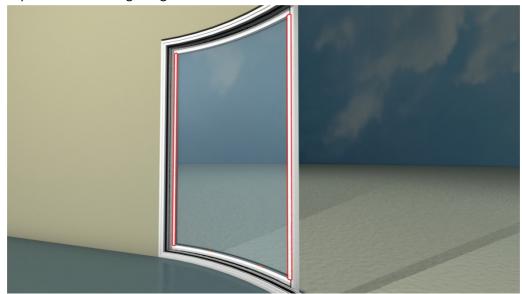
20. Position glass packers on the side of the glass



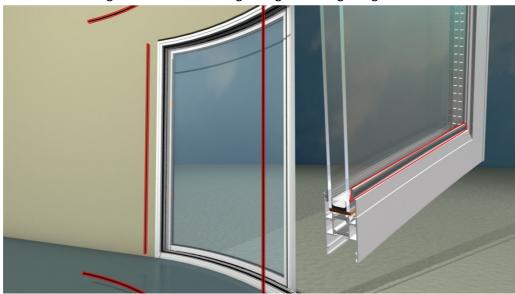
21. Inject a bead of sealant along both sides of the height of the fixed glass panel



22. Replace the vertical glazing beads



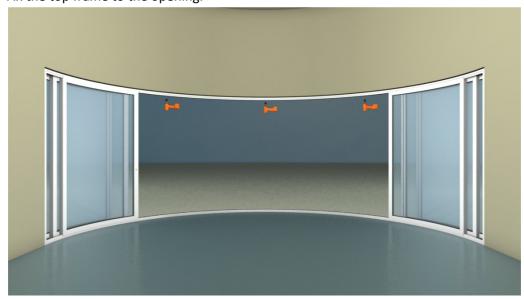
23. Insert the rubber gaskets to secure the glass against the glazing beads



24. Insert the sliding door frames onto the sliding tracks



25. Fix the top frame to the opening.



26. Fix the top draft seals in place



27. Install the handles



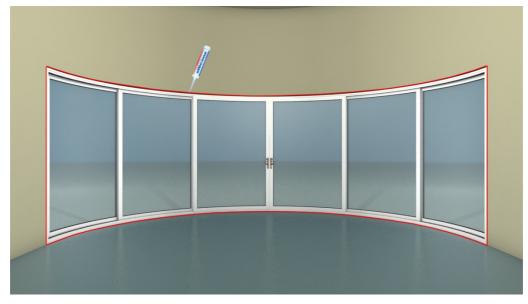
28. If not already installed fix in place the door stop



29. Fix all the sash end covers in place



30. Seal the entire frame from the inside





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www.balconette.co.uk

Tel: +44 1342 410411 Fax: +44 1342 410412

Unit 6, Systems House, Eastbourne Road, Blindley Heath, Lingfield, Surrey, RH7 6JP, United Kingdom