

CPM Technical Guide / Load Configuration



Technical Summary

Please Note:

The following information is purely for the customer to understand how CPM products can be loaded or unloaded safely using mechanical equipment that is specifically designed to handle these products. This equipment is also designed to handle the products with avoidance of 'access to vehicle beds'. Therefore reducing /eliminating the risk of a fall from height. However, a Risk Assessment must be carried out to determine any hazards that may increase the risk of injury before loading/unloading takes place.

The mechanical equipment is available either to purchase from our suppliers, or to hire (where possible) from CPM Group. Some information is also available whereby access to the vehicle bed is avoided using techniques that have been practised and achieved, e.g. use of web slings for Flexible Pipe, use of 'Lifting pin Inserting tool' (Photographs shown). Also vehicles with 'Side Rail Protection' are shown as well as fully equipped vehicles with 'Crane-off-Load' facilities.

Another important section is an information chart for the safe and correct use of Lifting Chains / Slings (BS EN 818-4)
Please read this section carefully before carrying out any lifting operations.

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15-18 Lifting Chain/Sling Angle Guidance (BS EN 818-4) / Safe use of 'Deha Lifting Clutches'

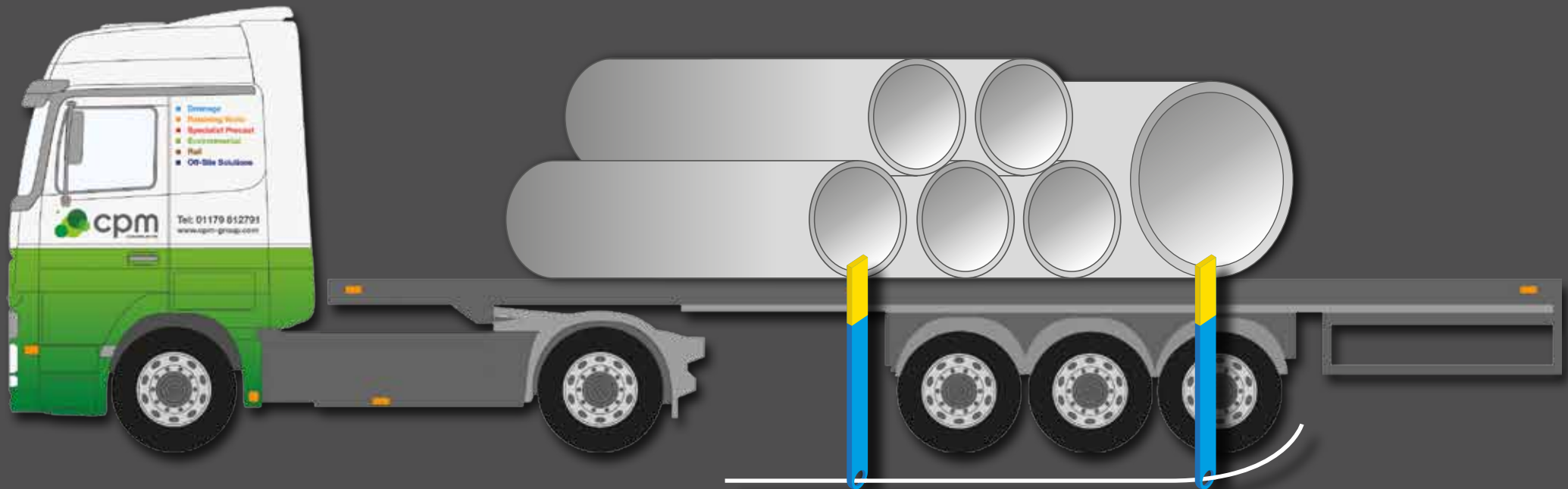
Load Configuration / Flexible Jointed / Ovoid Pipes

Product			Lifting Equipment (CPM Group Ltd)	
Flexible Jointed Pipes	Dimensions (MM)	Weight (KG)	Loading /Unloading Technique	
	225	100		
	300	334		
	375	510		
	450	705		
	525	900		
	600	1210		
	675	1235		
	750	1440		
	900	1919		
	1050	2586		
	1200	3550		
1500	5230			
1800	7150			
Ovoid Pipes	Dimensions / MM	Weight / (KG)	<p>Two 'Mechanical' Methods for unloading Flex and Ovoid Pipes using either fork lift truck or fork attachment on excavator or lifting machine or pipe lifter.</p> <p>(Enquire with CPM Sales Team)</p>	
	400	910		
	600	2120		
	800	3300		

Guidance for unloading Flexible Pipe / Web Sling

Guidance for unloading Flex Pipe Using Web Sling from ground level without the need for access to the vehicle




- To use the web sling on the top rows of pipe, attach a rope to one end and through the web sling lifting eye, pull the rope and sling through the 'Barrel' of the pipe so both web sling eyes are level, undo the rope and attach one end of the web sling eyes to the lifting hook on the machine, the machine is then 'Slewed' over and across to the other side of the pipe to be able to attach the other web sling eye.
- The driver of the machine, along with the 'Banks Man' then lifts off the pipe, the process is then repeated until all the top row is off the vehicle.
- The bottom and last row should not need a rope attached, but throw the web sling through and repeat the exercise.
- This method of unloading can be applied to ovoid pipes.



Load Configuration / Manhole Chamber Ring

Product			Lifting Equipment (CPM Group Ltd)		
Manhole Chamber Rings	Dimensions (MM)	Weight (KG)	Loading /Unloading Technique		
	900	530	<p>(Below) Three mechanical lifting versions for F.L.T. / Crane Excavator Attachments</p>   		
	1050	710			
	1200	912			
	1350	1080			
	1500	1330			
	1800	1760			
	2100	2140			
	2400	2740			
	2700	3400			
	3000	4140	<p>Rail side protection available for certain size manhole chamber rings to allow safe working on the vehicle bed</p>	<p>If mechanical means are not available then the Lifting Pin Inserting tool is another method for inserting the Lifting Pins with chains attached. This works well on the larger diameter rings.</p>	
	3660	5300			
	4000	6360			

Load Configuration / Cover Slabs

Product		Lifting Equipment (CPM Group Ltd)		
Cover Slabs	With Standard 675 MM Sq Access	Loading /Unloading Technique		
	Dimensions (MM)	Weight (KG)		
	900	235		
	1050	235		
	1200	355		
	1350	505		
	1500	890		
	1800	1210		
	2100	1745		
	2400	2375		
	2700	3380		
	3000	4590		
	3660	7700		
	4000	9980		

Cover slabs can be off-loaded with F.L.T. or loader/Excavator with Fork Tine attachments.

'Rail Side Protection' vehicles are available to allow safe working on the vehicle flat bed. This also allows the safe method of attaching the lifting chains/hooks to the lifting points on individual cover slabs. The larger cover slabs can be 'pre-slung' providing enough quantities of lifting chain/slings are available.

Please Note:

'Rail Side Protection' is also offered on smaller diameter Chamber Rings, Rectangular HIC Units, Gullies, some bespoke products

For more information on 'Rail Side Protection' is available from our sales team.





Load Configuration / Road Gullies

Product			Lifting Equipment (CPM Group Ltd)	
Road Gullies	Dimensions (MM)	Weight (KG)	Loading /Unloading Technique	
	300	151	 	<p>Mechanical 'Four' or 'Two' Grab System.</p> <p>Can be attached with the fork lift truck with 'Spreader Beam and Drop Chain Hook' or excavator with Drop Chain Hook or if delivery is made using 'Crane-Off-Load' facility.</p> <p>This equipment can be arranged with delivery but enquiries for availability must be made while placing a order.</p>
	375	216		
	450	287		

Load Configuration / Perfect Manhole System

Product			Lifting Equipment (CPM Group Ltd)		
Perfect Manhole Unit	Dimensions (MM)	Weight (KG)	Loading /Unloading Technique		
	1200	Dependant on base requirements			
	1500	Dependant on base requirements			
	1800	Dependant on base requirements			
<p>Chamber unit and cover slabs are usually palletised (At Extra Cost) for ease of off-loading eliminating the need to access the vehicle bed (If using this method) must have either 'Rail Side Protection System' or some kind of 'Fall Protection' system in place. Either air bags or safety harness attached to operate and lifting machine hook to allow access to lifting points.</p> <p>If products are not palletised - Rail side protection is preferred, and carries lower risk.</p> <p>Please Note:</p> <p>Information and a safe working operating procedure (SWOP) is shown at the end of this information brochure for the use of the 'DEHA' Lifting Anchors / Clutches.</p>					

Load Configuration / Redi-Rock

Product			Lifting Equipment (CPM Group Ltd)	
Redi-Rock Wall System	Dimensions (MM)	Weight (KG)	Loading /Unloading Technique	
 <p>Redi-Rock Dimensions</p> 	May vary info on Request	May vary info on Request	  <p>Method of using fork lift truck in cut out production slots on the product.</p> <p>If fork lift or fork attachments are not available, then access to the vehicle bed would be required to attach alternative lifting chains to the cast in lifting loop at the top of each unit.</p> <p>Rail Side Protection Vehicle would be available on request.</p>	





Load Configuration / HIC/DIC Rectangular Manhole Units

Product				Lifting Equipment (CPM Group Ltd)	
HIC/DIC	Dimensions (MM)	Depth (MM)	Weight (KG)	Loading /Unloading Technique	
	600 x 450	150	44		
	600 x 450	225	58		
	600 x 450	300	86		
	750 x 600	150	67		
	750 x 600	225	100		
	750x600	300	134		
	1000 x 675	150	83		
	1000 x 675	225	130		
HIC Tops	Dimensions (MM)	HIC Tops	Weight (KG)	<p>Rectangular Manholes and Seating Rings can be palletised or loaded in 'Bulk' secured stacks for ease of loading / unloading.</p> <p>They can be off-loaded with fork lift truck, or fork attachments to excavator or loader.</p>	
	600 x 450	150	46		
	750 x 600	225	67		
	1000 x 675	300	89		




Load Configuration / Box Culvert / Miltons

Product			Lifting Equipment (CPM Group Ltd)	
Box Culverts	Dimensions (MM)	Weight (KG)	Loading /Unloading Technique	
	Varying / Sales Enquiries	Varying / Sales Enquiries	  <p>Independent Site Risk Assessments will determine the type of Lifting equipment necessary to safely off-load Box Culverts. Safety Harness/Fall Arrester equipment will be required when Culverts are requested by the customer to be loaded 'Upright' as in the two Photographs.</p> <p>Depending on the many varying sizes of Box Culverts ranging from:</p> <p>Width: 1000MM - 4000MM Height: 300 MM - 2500MM Length - 1000MM - 3000MM</p> <p>With weights ranging from: 2.38 tonne - 11.32 tonne</p> <p>Loading is carried out at CPM Milton Factory using Crane / Fork Lift Truck.</p> <p>Access to the vehicle bed is necessary on the larger, taller sizes, so working at height is almost inevitable to attach the lifting chains to the lifting points. A footed ladder will be required along with a fall arrester harness attached to the crane guideline.</p>	
		From 2.38 tonne - 11.32 tonne		

Load Configuration / Retaining Wall Units

Product			Lifting Equipment (CPM Group Ltd)		
Retaining Walls	Dimensions (MM)	Weight (KG)	Loading /Unloading Technique		
	Range	Range			
	Height / 1000-3000 MM	From 0.47 tonne -2.04 tonne			
	Toe Width Out / 650-1500 MM				
			<p>Retaining wall units handled with locating lifting holes to take supplied lifting pins. Access to the vehicle bed will be required. Can be handled using compatible Fork Lift Truck, Tele-handler, excavator with lifting attachments.</p> <p>Rail Side Protection vehicles available to allow 'Safe working at Height'.</p>		

Load Configuration / Bespoke Product Sample

Product			Lifting Equipment (CPM Group Ltd)		
Bespoke	Dimensions (MM)	Weight (KG)	Loading /Unloading Technique		
<p>Bespoke products sample opposite</p> <p>Lifting points can be of types:</p> <ul style="list-style-type: none"> ■ Lifting Pin Hole Requires Use of Lifting Pin / Hook and Chain ■ Lifting cast in socket Requires use of Lifting Loop / Hook and Chain). ■ Deha Anchor Requires use of lifting Deha clutches / Sling or Chain 	Dependant on customer design and size of product	Dependant on customer design and size of product	   		

Bespoke product samples of how some can be palletised (Depending on size). Also lifting operation showing angle of lifting chains e.g. (4 Leg Chain 10MM / At 45-60 Deg / At 5-6 tonne).

Load Configuration / Types Of Delivery Vehicles Available

Types of Delivery Vehicles



Six wheeler rigid flatbed with Side Rail Fall Protection

“Available as an articulated delivery”
(Safe working on vehicle bed)




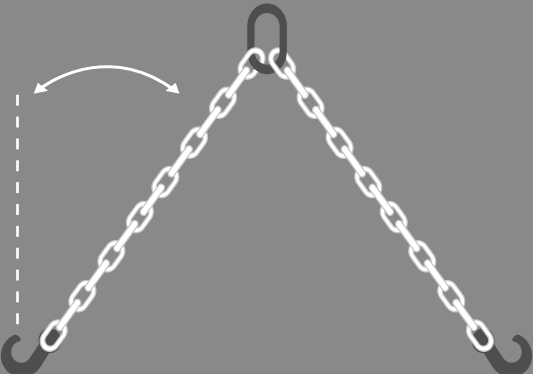
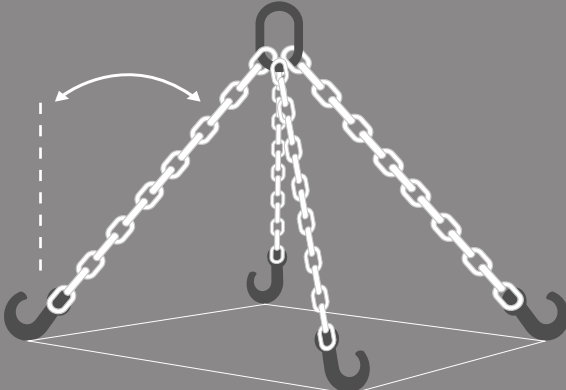
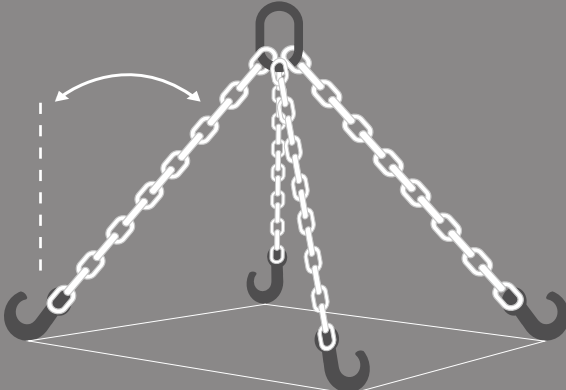
Six wheeler rigid with ‘Crane Off-Load’ behind the cab facility loaded with large manhole and cover slab units.

(No access to vehicle bed using this facility)



Crane mounted articulated unit with behind the cab crane. This vehicle is equipped with detachable trailer. The artic unit is then allowed to manoeuvre the product into position. This unit has a high capacity lift radius.

Load Configuration / Lifting Angle Guidance

Chain Size	Single Leg	Two Leg 0° - 45°	Two Leg 45° - 60°	Three / Four Leg 0° - 45°	Three / Four Leg 45° - 60°
<p>Working Load Limits</p> <p>Uniform Load Method of Rating BS EN 818-4</p> <p>All general purpose slings should be rated by the uniform load method as shown in the table below.</p>					
7mm	1.5 tonne	2.1 tonne	1.5 tonne	3.1 tonne	2.2 tonne
8mm	2.0 tonne	2.8 tonne	2.0 tonne	4.2 tonne	3.0 tonne
10mm	3.15 tonne	4.25 tonne	3.15 tonne	6.7 tonne	4.75 tonne
13mm	5.3 tonne	7.5 tonne	5.3 tonne	11.2 tonne	8.0 tonne
16mm	8.0 tonne	11.2 tonne	8.0 tonne	17.0 tonne	11.8 tonne
20mm	12.5 tonne	17.0 tonne	12.5 tonne	26.5 tonne	19.0 tonne
22mm	15.0 tonne	21.2 tonne	15.0 tonne	31.5 tonne	22.4 tonne
26mm	21.2 tonne	30.0 tonne	21.2 tonne	45.0 tonne	31.5 tonne
32mm	31.5 tonne	45.0 tonne	31.5 tonne	67.0 tonne	47.5 tonne

Load Configuration / Lifting Angle Guidance Notes

Please Read Carefully

Chain Working Load Limits

When deciding the size of chain sling required, consideration must be given to the mass of the load and the angle between the legs. As the angle increases the working load limit decreases, as shown on previous page - the most popular angle is 90°. (SWL in tonnes - Safety factor 4:1. Limits refer to normal use and equally loaded sling legs).

The Working Load Limit (W.L.L.) is the maximum load which should be applied to a chain sling when used in normal working conditions and is based on a safety factor of 4:1. As working conditions can vary widely the Safe Working Load (S.W.L.) should be determined by a competent person with full working knowledge of the service conditions of the chain sling.

Asymmetric loading conditions

For unequally loaded chain slings it is recommended that the Working Load Limits be determined as follows:-

- 2 leg slings calculated as the corresponding 1 leg slings
- 3 and 4 leg slings calculated as the corresponding 2 leg slings.

Safe use of 'Deha Lifting Clutches' and how to use them

Safe Working Operating Procedure

- Department
- Description of job / work activity
- Risk assessment
- Identified hazards

- Potential outcomes
- PPE Required

General site wide instruction
Using lifting anchor pins and their clutches

Suspended loads, Loss of load, Collapse, Contact with overhead cables, Moving loads, Impact between loads / Object / Persons / Vehicles, Crane failure, slips and trips.

Crush injuries, Broken bones, Bruises, Death



Hard Hat



Hi-Visibility



Hearing Protection



Gloves



Eye Protection

Tools

Activity

Remarks

- | | | |
|---|--|--|
| 1 | Dress in standard company PPE | |
| 2 | Make sure that the area around the cast in anchor is free of debris | |
| 3 | Check the lifting clutch to make sure good and free from defects | |
| 4 | Attach the lifting clutch to the anchor as shown in the photo section 4. | |



The clutch rotates around the lifting anchor head until the flat is level with the top of the block.

Tools Continued

Activity

Remarks

5



The flat side of the clutch has to face the lifting centre as shown in the photo.

The lifting chains will hang at an angle locking the clutches into place.

Employee / Name / Signature

Employee Signed into SWOP / Date

Supervisor / Foreman and Signature

Complete UK Coverage

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