



HATCRETE

Colour Hardener



TECHNICAL DATA
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COLOUR TECHNOLOGY FOR CONCRETE

The designated surface shall be monolithically coloured and hardened by dry-shake application of HATCRETE® Colour Hardener in (colour) manufactured and supplied by PICS Ltd Unit 2, Red Shute Hill Ind. Est. Hermitage, Nr Newbury, Berkshire RG18 9QL Tel: +44 (0) 1635 202224 Fax: +44 (0) 1635 202230. The rate of application should bekg/m2. The quantity of colour hardener must conform to the designated area and specified application rate. All pigments included in the hardener shall conform to BS EN 128 78. The aggregate portion of the hardener shall have a minimum overall MoH hardness of 7. The hardener shall have been tested in accordance with BS 8204 in an approved accelerated wear machine and show a 24 fold improvement in abrasion resistance when compared to high quality, power trowelled concrete. The hardened surface shall achieve special category abrasion resistance as defined by BS 8204 with an average abrasion resistance of 0.02mm. The hardener shall have been tested in accordance with BS5075(1) Appendix C for resistance to freezing and thawing and show a maximum rating of 2 (where 0 indicates no deterioration and 10 indicates deep deterioration).

The designated surface shall conform to the requirements of BS 2050:1978 for industrial antistatic floors and BS EN 100015: table 1, and provide for a minimum resistance of 800,000 ohms. Material requiring site batching shall not be approved. The dry-shake hardener must be guaranteed by the manufacturer for a period of at least 15 years.

HATCRETE® Colour Hardener shall be applied in accordance with the manufacturer’s current technical data sheet and with reference to the specific health & safety information sheet. The manufacturer shall be a BSI registered company with accreditation to BS EN ISO 9002.

The designated contractor will confirm to the consulting architect in writing that he has a successful track record for installing dry-shake hardeners in similar applications, and that he has received and read all the relevant manufacturer’s literature on the particular products before commencing the project.



MANUFACTURED BY:

PATTERN IMPRINTED CONCRETE SUPPLIES LIMITED

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