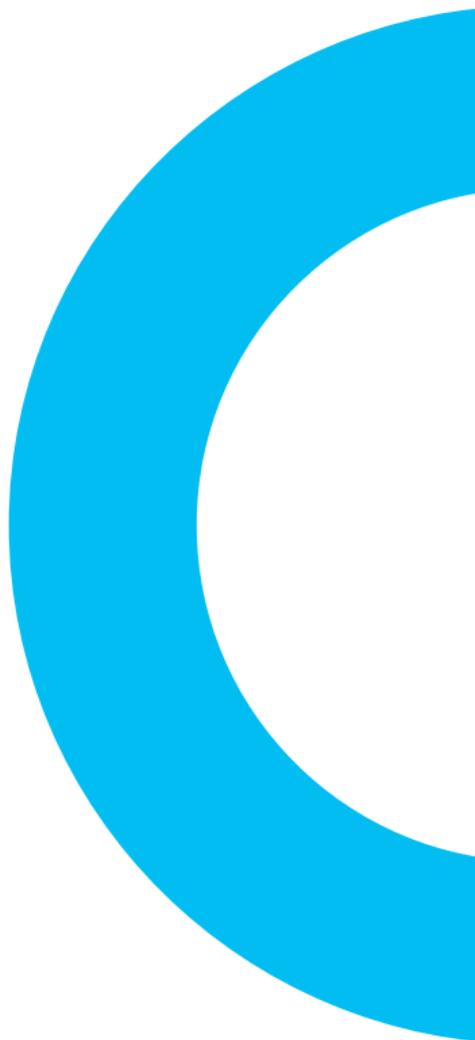


Philmac[®]



**Installer
guide**


alixis

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3G Metric/Imperial™

The complete solution

Patent protected the Metric/Imperial™ plastic compression fitting is the product of the company's unrelenting commitment to continuous improvement and a culture based on innovation and ingenuity.



Seven into one will go

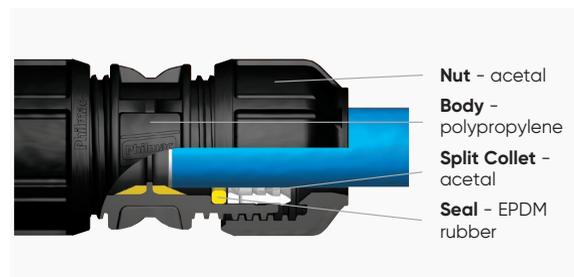
Connects:
 Blue MDPE BS 6572
 Black MDPE BS 6730
 Low Density Class C BS 1972
 Low Density Class D BS 1972
 High Density Class C BS 3284
 High Density Class D BS 3284
 IRS 135 Heavy Gauge BS 1972/61

No need for inserts or dedicated fittings

Liners must be used with metric pipe sizes 20, 25, 32, 50 & 63mm. No pipe preparation is needed and no force is required to push the pipe past the seal, so installation could not be faster or easier. Simply insert the pipe fully into the fitting and then tighten the nut. Assembly is so easy that you can even do it under live conditions.

No special tools are required and there is no need to disassemble the fitting before use because the Metric/Imperial™ compression fitting is supplied pre-assembled and ready to use.

Materials & components



Long-lasting, corrosion resistant and easy to install, Philmac fittings have proven themselves in irrigation and commercial applications all over the world. They are the fitting choice for both contractors and installers.



Fast and easy installation

Slide & Tighten™ technology: 3G® compression fittings incorporate all the benefits of Philmac's unique Slide & Tighten™ technology. No pipe preparation is needed, no force is required to push the pipe past the seal. This means faster and easier installation because the fitting seals on the outside of the pipe. Simply insert the pipe into the fitting until the first point of resistance is felt, and then tighten the nut.

Compact design: The size of the Philmac 3G® compression fitting has been kept to a minimum, making the fitting ideal for use in confined areas.

Easy disassembly: The fitting has been designed so the grip ring is released as soon as the nut is backed off, making disassembly easy.

Complete security

Visual stop: With metric pipe, the body flange on the 3G® compression fitting acts as a visual stop to indicate when the nut is tightened. There is no benefit in further tightening of the nut.

No loose components: If the nut is removed there is no danger of losing components, as the grip ring and seal ring are retained in the body of the fitting.

Dynamic sealing method: As the nut is tightened, the seal is compressed between the pipe and the fitting body.

Designed to minimise pipe twist: The fitting has been designed to minimise pipe twist as the nut is tightened. Maximum pipe twist is approximately a quarter turn compared with one and a half turns with many other fittings.

Approvals: Philmac 3G® compression fittings are WRAS approved for potable water use.



Lead free

The Philmac range of 3G® compression fittings is completely free of lead.

High performance materials

Manufactured from engineered materials: 3G® compression fittings are manufactured from lightweight high performance thermoplastic materials that, unlike metal fittings, resist corrosion, significantly minimizing maintenance, repairs and long-term costs. The materials are non-toxic and taint-free.

Pressure rated: Philmac 3G® is pressure rated to 16 bar at 20°C.

Complete coverage

Wide range: The 3G® compression fittings range is comprehensive: straight and reducing couplers, tees, elbows, male and female adapters and caps ranging from 1/2" to 2".

3G Metric/Imperial joiner installation instructions

Identify the damaged section and cut away what is needed to be repaired to the appropriate length.



Cut the pipe square
Cut the pipe square. There is no need to prepare the pipe end. Chamfering or lubrication is not required.



Insert liner in PE pipe
With PE pipe a liner must be used to ensure conformance with WRAS.



No liner or insert required for imperial pipe
For connections to imperial PE pipe (BS1972/3284 and IRS 135 heavy gauge) a liner or insert is not required.



Ready to use position
The fitting is pre-assembled and ready to use, however always ensure the nut is fully relaxed and 2 threads are showing before inserting the pipe.



Pipe insertion
Insert the pipe fully into the fitting to the point where the stop is felt.



Nut tightening
The nut should be tightened by hand and then firmly with a wrench.



Fully installed
Fitting is now fully installed.



Imperial fully installed
For connections to Imperial PE pipe (BS1972/3284 and IRS 135 heavy gauge) steps 5 to 8 are the same as for PE connections.

Slip coupler installation instructions



Back off nuts on the fitting body until 3 threads are showing.



Lay fitting against pipe with damaged section in the middle of the fitting body. Witness mark against outer edge of nut.



Witness mark against the other outer edge of nut without moving fitting.



Push the fitting on to the pipe.



Push the fitting fully on to the pipe until the pipe goes right through the fitting.



Bring the fitting back up to the pipe and over the damaged section.



Move fitting until it meets the witness mark on both pipes.



Tighten both nuts by hand.



Tighten both nuts fully with a wrench or multi-grips until the nuts meet the flange of the body.



Fitting is fully assembled and damage is repaired.

Reducing kit installation instructions



Two styles – one for small size reductions (left) and for large size reductions (right)



Disassembly

Take the Metric-Imperial™ fitting and remove the nut. Retain this metric-imperial nut for reinstallation later.



Disassembly

The white split collet and seal ring must then be removed. These are no longer required.



Install reducing kit

Small diameter change kit is illustrated. Take the appropriate connection kit and place it in the body of the fitting with the tapered end pointing outward.



Install nut

Reinstall the Metric-Imperial Nut. Wind the nut onto body, leaving two threads visible. Pipe is installed as per pipe installation instructions.



Install the reducing kit

Large diameter change kit is illustrated. Take the appropriate connection kit and place it in the body of the fitting as per the image above.



Install nut

Reinstall the metric-imperial nut. Wind the nut onto body, leaving two threads visible. Pipe is installed as per pipe installation instructions.

Normal gauge installation instructions

93012	93003	93004	93005	93006	93007
½"	¾"	1"	1-1/4"	1-1/2"	2"
3 part	2 part	3 part	4 part	4 part	2 part
Seal, collet and cap	Seal &	Seal, collet and cap	Bodyliner, seal, collet and cap	Bodyliner, seal, collet and cap	Seal & collet



Remove nut and retain



Remove collet

This is no longer required.



Remove seal

This is no longer required.



Insert NG seal

Marked with red dot for identification.



Fit collet into body

of fitting. For 1/2", 1", 1-1/4", and 1-1/2" fit cap on the collet.



Replace nut

Leave two threads showing.



Insert pipe

into the fitting to where the stop is felt.



Tighten by hand

And then firmly with a wrench.

* can also be used on 3/8" low and high density pipe

Other sizes

½" Insert one piece adaptor with cap facing out. - 1" seal first followed by collet and cap.

1-¼" & 1-½" Body liner first followed by seal, collet and cap.

PE to copper installation instructions



3G PE to copper connections incorporates all the benefits of the innovative 3G Metric/Imperial™ range, including the patented Slide & Tighten™ technology. Installation is easier and faster.



Disassembly

Remove the 3G nut (and keep for reinstallation later), remove the white 3G collet and the black rubber seal.



Assembly

Check all components are available. Insert the seal into the body, ensuring orientation is correct.



Assembly

Orientate the stainless steel gripper and plastic backing ring.



Assembly

Install the 3G Metric/Imperial nut.



Pipe installation

Cut copper pipe square. Mark the depth of copper insertion using 'pipe stop' marking or body flange as visual indicator. Remove any scale or burrs from the copper pipe.



Pipe installation

Insert the copper pipe and push into the rubber seal up to the mark indicated.



Pipe installation

Tighten the nut by hand and finish using a wrench. Remember to check that the nut is tight against the body flange.



Pipe installation

Remember to replace the stainless steel grip ring if re-using the copper connection.

Metric, imperial, PVC & ABS connection installation instructions

Metric and imperial kits (excluding 1½" & 2")



Disassemble

Take the fitting and remove the nut. The white split collet must then be removed and discarded. Ensure the seal remains in the body of the fitting.



Position the new collet

Take the PVC/ABS collet and place it in the body of the fitting with tapered end pointing outwards.



Ready to use

Replace the nut on the fitting body which is now ready to use. Connection kit installation instructions now apply.

Imperial kits 1½" & 2"

1 Disassemble

Take the fitting and remove the nut, collet and seal and discard.

2 Position the new seal and collet

Take the PVC/ABS collet kit and place the seal in the body of the fitting followed by the collet with the tapered end pointing outward.

3 Ready to use

Replace the nut on the fitting body which is now ready to use. Connection kit installation instructions now apply.

PVC/ABS kits



Cut the pipe square and remove any burrs.



Ready to use position

Prior to pipe insertion ensure the nut is fully relaxed with three threads showing.



Witness mark the pipe

To ensure the correct insertion depth, witness a mark by lining up the pipe against the fitting using the flange of the body as an indicator.



Pipe insertion

Insert the pipe fully into the fitting upto the witness mark.



Nut tightening

The nut should be tightened by hand.



Nut tightening

The nut should then be tightened with a wrench.

3G Metric/Imperial

Pipe standards

Nominal size	Outside diameter		Wall thickness	
	Min	Max	Min	Max
Inch	mm	mm	mm	mm

MDPE to Water Industry standard EN 12201, BS 6572 & BS 6730

½	20	20.3	2.3	2.6
¾	25	25.3	2.3	2.6
1	32	32.3	3	3.4
1½	50	50.3	4.6	5.2
2	63	63.3	5.8	6.5

Class C low density (type 32) polyethylene pipes to BS1972/67

¾	17	17.3	2.2	2.5
½	21.2	21.5	2.7	3
¾	26.6	26.9	3.4	3.7
1	33.4	33.7	4.2	4.6
1¼	42.1	42.5	5.3	5.8
1½	48.1	48.5	6.1	6.7
2	60.1	60.6	7.6	8.4
3	88.6	89.3	11.2	12.3

Class D low density (type 32) polyethylene pipes to BS1972/67

¾	17	17.3	2.8	3.1
½	21.2	21.5	3.4	3.7
¾	26.6	26.9	4.3	4.7
1	33.4	33.7	5.4	5.9
1¼	42.1	42.5	6.8	7.5
1½	48.1	48.5	7.8	8.6

Class C high density (type 50) polyethylene pipes to BS3284/67

½	21.2	21.5	1.8	2
¾	26.6	26.9	2.3	2.6
1	33.4	33.7	2.8	3.1
1¼	42.1	42.5	3.6	4
1½	48.1	48.5	4.1	4.5
2	60.1	60.6	5.1	5.6
3	88.6	89.3	7.5	8.2
4	113.9	114.7	9.6	10.6

Nominal size	Outside diameter		Wall thickness	
	Min	Max	Min	Max
Inch	mm	mm	mm	mm

Class D high density (type 50) polyethylene pipes to BS3284/67

¾	17	17.3	1.9	2.1
½	21.2	21.5	2.3	2.6
¾	26.6	26.9	2.9	3.2
1	33.4	33.7	3.7	4.1
1¼	42.1	42.5	4.6	5.1
1½	48.1	48.5	5.3	5.8
2	60.1	60.6	6.6	7.3
3	88.6	89.3	9.7	10.7

Normal gauge BS1972/61 IRS 134 – use red insert, see pg 20

½	16.95	17.3	2.3	2.6
¾	24.95	25.4	3.1	3.5
1	31.25	31.75	3.1	3.5
1¼	37.5	38.1	3.1	3.5
1½	43.8	44.45	3.5	3.9
2	60	60.85	4.65	5.2

Heavy gauge BS1972/61 IRS 135

½	20.7	21.1	4.3	4.85
¾	27.05	27.45	4.3	4.85
1	33.85	34.1	4.3	4.85
1¼	42	42.65	5.05	5.6
1½	47.95	48.65	5.35	5.9

Philmac 3G Metric/ Imperial fittings



Compression fittings

METRIC/IMPERIAL JOINER POL X POL

Part no.	Size	Pcks
9122	20mm/1/2"	10
9133	25mm/3/4"	10
9144	32mm/1"	5
9155	40mm/1 1/4"	1
9166	50mm/1 1/2"	1
9177	63mm/2"	1



SLIP JOINER METRIC/IMPERIAL JOINER POL X POL – for use in confined spaces

Part no.	Size	Pcks
90122	20mm/1/2"	1
90133	25mm/3/4"	1
90144	32mm/1"	1
90155	40mm/1 1/4"	1
90166	50mm/1 1/2"	1
90177	63mm/2"	1



No internal pipe stop, ideal flexibility for repair or retrofit

METRIC/IMPERIALREDUCING JOINER POL X POL

Part no.	Size	Pcks
9132	25mm/3/4" x 20mm/1/2"	10
9142	32mm/1" x 20mm/1/2"	5
9143	32mm/1" x 25mm/3/4"	5
9153	40mm/1 1/4" x 25mm/3/4"	1
9154	40mm/1 1/4" x 32mm/1"	1
9163	50mm/1 1/2" x 25mm/3/4"	1
9164	50mm/1 1/2" x 32mm/1"	1
9165	50mm/1 1/2" x 40mm/1 1/4"	1
9174	63mm/2" x 32mm/1"	1
9175	63mm/2" x 40mm/1 1/4"	1
9176	63mm/2" x 50mm/1 1/2"	1



Compression fittings

METRIC/IMPERIAL END CONNECTOR POL X M.I. BSP

Part no.	Size	Pcks
9221	20mm/1/2" x 1/2" BSP	10
9222	20mm/1/2" x 3/4" BSP	10
9223	20mm/1/2" x 1" BSP	10
9231	25mm/3/4" x 1/2" BSP	10
9232	25mm/3/4" x 3/4" BSP	10
9233	25mm/3/4" x 1" BSP	10
9242	32mm/1" x 3/4" BSP	5
9243	32mm/1" x 1" BSP	5
9244	32mm/1" x 1 1/4" BSP	5
9245	32mm/1" x 1 1/2" BSP	5
9253	40mm/1 1/4" x 1" BSP	1
9254	40mm/1 1/4" x 1 1/4" BSP	1
9255	40mm/1 1/4" x 1 1/2" BSP	1
9256	40mm/1 1/4" x 2" BSP	1
9265	50mm/1 1/2" x 1 1/2" BSP	1
9266	50mm/1 1/2" x 2" BSP	1
9275	63mm/2" x 1 1/2" BSP	1
9276	63mm/2" x 2" BSP	1



METRIC/IMPERIAL END CONNECTOR POL X F.I. BSP

Part no.	Size	Pcks
9821	20mm/1/2" x 1/2" BSP	10
9822	20mm/1/2" x 3/4" BSP	10
9823	20mm/1/2" x 1" BSP	10
9831	25mm/3/4" x 1/2" BSP	10
9832	25mm/3/4" x 3/4" BSP	10
9833	25mm/3/4" x 1" BSP	10
9842	32mm/1" x 3/4" BSP	5
9843	32mm/1" x 1" BSP	5
9844	32mm/1" x 1 1/4" BSP	5
9854	40mm/1 1/4" x 1 1/4" BSP	1
9855	40mm/1 1/4" x 1 1/2" BSP	1
9865	50mm/1 1/2" x 1 1/2" BSP	1
9866	50mm/1 1/2" x 2" BSP	1
9876	63mm/2" x 2" BSP	1



Compression fittings

METRIC/IMPERIAL TEE - EQUAL POL X POL

Part no.	Size	Pcks
9322	20mm/1/2"	10
9333	25mm/3/4"	5
9344	32mm/1"	5
9355	40mm/1 1/4"	1
9366	50mm/1 1/2"	1
9377	63mm/2"	1



SLIP TEE METRIC/IMPERIAL – for use in confined spaces

Part no.	Size	Pcks
90322	20mm/1/2"	1
90333	25mm/3/4"	1
90344	32mm/1"	1
90366	50mm/1 1/2"	1
90377	63mm/2"	1



No internal pipe stop, ideal flexibility for repair or retrofit

METRIC/IMPERIAL TEE - REDUCING POL X POL

Part no.	Size	Pcks
9332	25mm/3/4" x 25mm/3/4" x 20mm/1/2"	5
9334	25mm/3/4" x 25mm/3/4" x 32mm/1"	5
9343	32mm/1" x 32mm/1" x 25mm/3/4"	5
9363	50mm/1 1/2" x 50mm/1 1/2" x 25mm/3/4"	1
9364	50mm/1 1/2" x 50mm/1 1/2" x 32mm/1"	1
9365	50mm/1 1/2" x 50mm/1 1/2" x 40mm/1 1/4"	1
9373	63mm/2" x 63mm/2" x 25mm/3/4"	1
9374	63mm/2" x 63mm/2" x 32mm/1"	1
9376	63mm/2" x 63mm/2" x 50mm/1 1/2"	1
9175	63mm/2" x 40mm/1 1/4"	1
9176	63mm/2" x 50mm/1 1/2"	1



Compression fittings

METRIC/IMPERIAL TEE POL X M.I. BSP

Part no.	Size	Pcks
9931	25mm/3/4" x 1/2" BSP	5
9932	25mm/3/4" x 3/4" BSP	5



PIPE REPAIR KITS

Part no.	Size	Pcks
PRK20	Pipe repair kit 20mm	3
PRK25	Pipe repair kit 25mm	3
PRK32	Pipe repair kit 32mm	3



METRIC/IMPERIAL TEE POL X F.I. BSP

Part no.	Size	Pcks
9421	20mm/1/2" x 1/2" BSP	10
9422	20mm/1/2" x 3/4" BSP	10
9431	25mm/3/4" x 1/2" BSP	5
9432	25mm/3/4" x 3/4" BSP	5
9433	25mm/3/4" x 1" BSP	5
9441	32mm/1" x 1 1/2" BSP	5
9442	32mm/1" x 3/4" BSP	5
9443	32mm/1" x 1" BSP	5
9444	32mm/1" x 1 1/4" BSP	5
9454	40mm/1 1/4" x 1 1/4" BSP	1
9455	40mm/1 1/4" x 1 1/2" BSP	1
9461	50mm/1 1/2" x 1 1/2" BSP	1
9462	50mm/1 1/2" x 3/4" BSP	1
9465	50mm/1 1/2" x 1 1/2" BSP	1
9466	50mm/1 1/2" x 2" BSP	1
9476	63mm/2" x 2" BSP	1



Compression fittings

METRIC/IMPERIAL ELBOW POL X POL

Part no.	Size	Pcks
9522	20mm/1/2"	10
9533	25mm/3/4"	10
9544	32mm/1"	5
9555	40mm/1 1/4"	1
9566	50mm/1 1/2"	1
9577	63mm/2"	1



METRIC/IMPERIAL REDUCING ELBOW POL X POL

Part no.	Size	Pcks
9532	25mm/3/4" x 20mm/1/2"	10



METRIC/IMPERIAL ELBOW POL X F.I. BSP

Part no.	Size	Pcks
9621	20mm/1/2" x 1/2" BSP	10
9622	20mm/1/2" x 3/4" BSP	10
9631	25mm/3/4" x 1/2" BSP	10
9632	25mm/3/4" x 3/4" BSP	10
9633	25mm/3/4" x 1" BSP	10
9642	32mm/1" x 3/4" BSP	5
9643	32mm/1" x 1" BSP	5
9644	32mm/1" x 1 1/4" BSP	5
9654	40mm/1 1/4" x 1 1/4" BSP	1
9655	40mm/1 1/4" x 1 1/2" BSP	1
9665	50mm/1 1/2" x 1 1/2" BSP	1
9666	50mm/1 1/2" x 2" BSP	1
9676	63mm/2" x 2" BSP	1



Compression fittings

METRIC/IMPERIAL ELBOW POL X M.I. BSP

Part no.	Size	Pcks
9721	20mm/1/2" x 1/2" BSP	10
9732	25mm/3/4" x 3/4" BSP	10
9743	32mm/1" x 1" BSP	5
9744	32mm/1" x 1 1/4" BSP	5
9753	40mm/1 1/4" x 1" BSP	1
9754	40mm/1 1/4" x 1 1/4" BSP	1
9755	40mm/1 1/4" x 1 1/2" BSP	1
9765	50mm/1 1/2" x 1 1/2" BSP	1
9776	63mm/2" x 2" BSP	1



METRIC/IMPERIAL 45 DEG ELBOW POL X POL

Part no.	Size	Pcks
9028	20mm/1/2"	1
9038	25mm/3/4"	1
9048	32mm/1"	1
9058	40mm/1 1/4"	1
9068	50mm 1 1/2"	1
9078	63mm 2"	1



METRIC/IMPERIAL TANK CONNECTOR ASSEMBLY C/W SEAL WASHERS

Part no.	Size	Pcks
9780	25mm/3/4" x 3/4" BSP	10
9781	32mm/1" x 1" BSP	5



Other tank connector options available on pages 53-54.

Compression fittings

METRIC/IMPERIAL END CAP

Part no.	Size	Pcks
9029	20mm/1/2"	10
9039	25mm/3/4"	10
9049	32mm/1"	5
9059	40mm/1 1/4"	1
9069	50mm/1 1/2"	1
9079	63mm/2"	1



METRIC/IMPERIAL WALL PLATE ELBOW PLASTIC

Part no.	Size	Pcks
9022	20mm/1/2" x 1/2" BSP	5
9031	25mm/3/4" x 1/2" BSP	5
9032	25mm/3/4" x 3/4" BSP	5



METRIC/IMPERIAL WALL PLATE ELBOW METAL

Part no.	Size	Pcks
9228	20mm/1/2" x 1/2" BSP	5
9229	25mm/3/4" x 3/4" BSP	5



HOSE UNION BIB TAP BS6282 CV

Part no.	Size	Pcks
3022	DZR 1/2" c/w double check valve	1
3033	DZR 3/4" c/w double check valve	1



ARCTIC ICE RESISTANT BIB TAP

Part no.	Size	Pcks
8021	1/2" BSP	1
8022	3/4" BSP	1
8023	1" BSP *Water: -20°C	1



For Arctic Resistance Ball Valves, see page 45.

Compression fittings

HOSE UNION TAP CONNECTOR

Part no.	Size	Pcks
HOSCON 21	1/2"	1
HOSCON 22	3/4" (to suit 8022 only)	1



METRIC SADDLE

Part no.	Size	Pcks
90635	50mm x 25mm/3/4"	1
90735	63mm x 25mm/3/4"	1



FLANGE ADAPTOR FLANGE TO BS 4504

Part no.	Size	Pcks
87766	50mm/1 1/2" x 2"	1
87776	63mm/2" x 2"	1



JOINER - PE X COPPER/PEX PUSH FIT (above ground)*

Part no.	Size	Pcks
1321	20mm/1/2" x 15mm	1
1331	25mm/3/4" x 15mm	1
1332	25mm/3/4" x 22mm	1
1342	32mm/1" x 22mm	1
1343	32mm/1" x 28mm	1



ELBOW - PE X COPPER/PEX PUSH FIT (above ground)*

Part no.	Size	Pcks
1521	20mm/1/2" x 15mm	1
1531	25mm/3/4" x 15mm	1
1532	25mm/3/4" x 22mm	1
2543	32mm/1" x 28mm	1



* Two part assembled to correct torque, do not tighten further.
For connections to pex pipe please refer to pipe manufacturers installation instructions and only use pex liners compatible with the pipe being used.

Compression fittings

METRIC/IMPERIAL STOPCOCK POL X POL

Part no.	Size	Pcks
2822	20mm/1/2"	5
2833	25mm/3/4"	5
2844	32mm/1"	2



METRIC/IMPERIAL STOPCOCK POL X FI

Part no.	Size	Pcks
2831	25mm/3/4" x 1/2"	5
2832	25mm/3/4" x 3/4"	5
2842	32mm/1" x 3/4"	2
2843	32mm/1" x 1"	2



METRIC/IMPERIAL 1/4 TURN BALL VALVE POL X POL

Part no.	Size	Pcks
95272	20mm/1/2" (16mm Nominal Bore)	1
95372	25mm/3/4" (16mm Nominal Bore)	1
95273	25mm/3/4" (19.5mm Nominal Bore)	1
95373	32mm/1" (19.5mm Nominal Bore)	1



Liners to suit PE pipe are required for WRAS requirements, please see page 19 for these items.

Liners & connection kits

PE LINERS EN12201/BS 6572 (BELOW GROUND) EN12201/BS 6730 (ABOVE GROUND)

Part no.	Size	Pcks
78002	20mm	100
78003	25mm	100
78004	32mm	50
78006	50mm	25
78007	63mm	20



METRIC/IMPERIAL CONNECTION KIT

Part no.	Size	Pcks
999002	20mm/1/2"	20
999003	25mm/3/4"	20
999004	32mm/1"	10
999005	40mm/1 1/4"	5
999006	50mm/1 1/2"	5
999007	63mm/2"	5



METRIC/IMPERIAL REDUCING SETS BS 6572/6730 METRIC BS 1972/3284 & IRS 135 IMPERIAL

Part no.	Size	Pcks
98032	25mm/3/4" x 20mm/1/2"	10
98042	32mm/1" x 20mm/1/2"	10
98043	32mm/1" x 25mm/3/4"	10
98063	50mm/1 1/2" x 25mm/3/4"	5
98064	50mm/1 1/2" x 32mm/1"	5
98073	63mm/2" x 25mm/3/4"	5
98074	63mm/2" x 32mm/1"	5
98076	63mm/2" x 50mm/1 1/2"	5



Liners & connection kits

METRIC/IMPERIAL NORMAL GAUGE CONNECTION KIT BS 1972 IRS 134

Part no.	Size	Pcks
93012	1/2" (fits 3/8" LD and HD)	10
93003	3/4"	10
93004	1"	10
93005	1 1/4"	5
93006	1 1/2"	5
93007	2"	5



METRIC/IMPERIAL NORMAL GAUGE REDUCING SETS

Part no.	Size	Pcks
93132	3/4" x 1/2"	10
93142	1" x 1/2"	10
93143	1 x 3/4"	10



METRIC/IMPERIAL COPPER CONNECTION KIT BS EN 1057

Part no.	Size	Pcks
86002	20mm/1/2" x 15mm	10
86003	25mm/3/4" x 22mm	10
86004	32mm/1" x 28mm	10
86032	25mm/3/4" x 15mm	10



Connection Kit for copper pipe for above and below ground use. Suitable for single use only Not suitable for PB or PEX pipe.

See our installation videos on YouTube at Philmac UK.

Liners & connection kits

METRIC/IMPERIAL BLANKING PLUG

Part no.	Size	Pcks
9128	20mm/1/2"	10
9138	25mm/3/4"	10
9148	32mm/1"	5
9158	40mm/1 1/4"	5
9168	50mm/1 1/2"	5
9178	63mm/2"	5



METRIC PVC/ABS CONNECTION COLLET

Part no.	Size	Pcks
94202	20mm	10
94203	25mm	10
94204	32mm	10
94205	40mm	1
94206	50mm	1
94207	63mm	1



IMPERIAL METRIC PVC/ABS CONNECTION COLLET/KIT

Part no.	Size	Pcks
94402	1/2" (20mm/1/2" body)	10
94403	3/4" (25mm/3/4" body)	10
94404	1" (32mm/1" body)	10
94405	1 1/4" (40mm/1 1/4" body)	1
944061	1 1/2" (50mm/1 1/2" body)*	1
944071	2" (63mm/2" body)*	1



* Complete with nut and seal



UTC – Universal Transition Coupling

- Fast and easy installation – Slide & Tighten™ technology
- Complete security – pre-assembled and no risk of damage to pipes when fitting
- High performance materials – manufactured from advanced thermoplastic engineered materials
- Complete coverage – connecting a wide variety of pipes together including copper, stainless steel, ABS, galvanised Iron and lead.

The UTC is a unique range of mechanical compression fittings that provide the ultimate in pipe connection flexibility.

Our Slide & Tighten™ technology means no pipe preparation is needed, no force is required to push the pipe past the seal. This means faster installation because the fitting seals on the outside of the pipe.

The problem solver

Providing complete pipe connection flexibility, the UTC is the first choice for connecting dissimilar pipe materials including PE, PVC, ABS, copper, stainless steel, galvanised iron and lead.

Fast and easy installation

Slide & Tighten™ the Philmac UTC® incorporates all the benefits of Philmac's Slide & Tighten™ technology. Simply witness mark the pipe against the flange on the fitting, and then insert the pipe to the correct depth. The nut can then be tightened using a wrench. The UTC® is fully installed when the nut can no longer be tightened with reasonable force. No special tools are required and the Philmac UTC® is supplied ready to use.

Easy disassembly: The design of the UTC® means that once the nut is backed off, the pipe can easily be removed from the fitting.

Complete security

Visual stop: The mechanical advantage of the nut thread compresses the seal into position, eliminating resistance when inserting the pipe into the fitting, so there is no risk of seal distortion or displacement.

No loose components: The Philmac UTC® is pre-assembled and ready to use, there are no loose components. There is no need for individual assembly of a grip ring, sealing ring or nut. All that is required is the insertion of the pipe and tightening of the nut.

Dielectric (insulating) fitting: UTC® fittings are insulating and are a dielectric fitting for use between dissimilar metals.

End load resistant: UTC® fittings are fully end load resistant and do not require the use of thrust blocks.

Approvals: Philmac UTC® fittings are WRAS approved for potable water use.

High performance materials

Manufactured from advanced thermoplastic engineered materials: The Philmac UTC® is manufactured from lightweight high performance thermoplastic materials with outstanding impact, UV, chemical and corrosion resistance. The UTC® end contains hard stainless steel grippers which provide superior end load resistance.

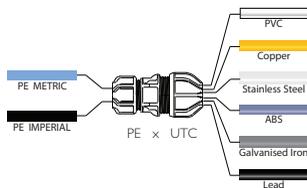
The Philmac UTC® is pressure rated to 12.5 Bar at 20°C to meet the needs of high pressure systems.

Complete coverage

Wide range: The Philmac UTC® range is comprehensive: Straight and reducing couplers, elbows and male adaptors, in both transition (PE to UTC®) and double ended versions (UTC® to UTC®) ranging from 15mm to 61mm.

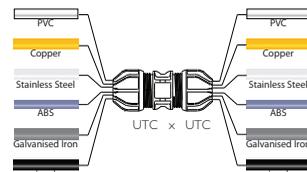
Connects PE to a wide variety of pipes

PVC, copper, galvanised iron, ABS, lead, stainless steel, steel, polyethylene and PEX



Connects a wide variety of pipes

PVC, copper, galvanised iron, ABS, lead, stainless steel, steel, polyethylene and PEX*



* Cold water only

Principals of operation

Compression fittings

Fully open – 3G™ PE end

Fitting is pre-assembled ready to use in the open position with 2 threads showing

Clearance between the pipe and fitting allows for easy insertion of the pipe

Split collet, which is in relaxed position

Seal, which is in relaxed position

The pipe sits against the tapered wedges which minimises pipe rotation

Fully open – UTC® end

Fitting is pre-assembled in the ready to use position with 3 threads showing

Clearance between the pipe and fitting allows for easy insertion of the pipe
Split ring – is in a relaxed position

Seal – is in a relaxed position
Pipe is inserted up to the flange on the fitting

Fully closed – 3G™ PE end

Split collet bites into the pipe providing end load resistance.

Positive internal stop when nut meets flange of the body.

Nut and then split collet has fully compressed the seal. Seal ring compression is achieved by exploiting the mechanical advantage of the nut thread.

Fully closed – UTC® end

The nut is tightened with a wrench firmly to ensure proper installation. Some threads may be exposed, depending on the size of pipe inserted into the fitting.

Split ring with the stainless grippers bites into the pipe providing end load resistance

Seal ring compression is achieved by exploiting the mechanical advantage of the thread.

NB:- For the PE 3G end, a liner is required for PE pipe

UTC installation instructions

Use a pipe measuring gauge if there are doubts on pipe outside diameter (OD) size.

Installation instructions are also applicable and available to the PE end.



1 Cut pipe to length

Cut pipe square and to length using flange on the central body as a guide. Ensure end of connecting pipe is undamaged and clean.



2 Ready to use position

The fitting is pre-assembled and ready to use, however always ensure the nut is backed off and 3 threads are showing. Pipes at the top of the tolerance may require 5 threads showing.



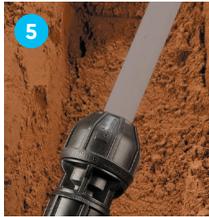
3 Pipe insertion

To ensure adequate insertion depth, witness mark the pipe to the flange on the fitting. Then insert pipe to the correct depth.



4 Nut tightening

Tighten nut firmly with a wrench. Nut will not butt against the body flange when the pipe size is at the top end of the fitting tolerance.



5 Fully installed

The fitting is fully installed when the nut cannot be tightened any further with reasonable force.



6 Disassembly

Unscrew the nut with a wrench. Pipe will be released and can be pulled out of the fitting.

UTC Guide

Guide only - Actual size dependant on pipe condition.

UTC range	15-21mm	21-27mm	27-34mm	34-39mm	39-43mm	47-49mm	59-61mm
Pipe circumference	47-66mm	68-85mm	85-107mm	107-122mm	122-135mm	148-154mm	185-192mm
Alkathene	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"
Normal gauge IRS 134			1/2"	3/4"	1"		
Heavy gauge IRS 135			1/2"	3/4"	1"		
Copper	15mm	22mm	28mm	35mm	42mm		
Galvanised iron	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"
Stainless steel	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"
Metric ABS/PVC	16mm & 20mm	25mm	32mm	40mm	40mm		
Imperial ABS/PVC	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"
Lead	3/8"	1/2"	3/4"	1"	1"	1-1/4"	1-1/2"
	5lb (20mm OD)	6lb (21.6mm OD)	9lb (30.6mm OD)	7lb (37.6mm OD)	16lb (41mm OD)	12lb (48mm OD)	
		7lb (23.2mm OD)	11lb (32.8mm OD)				
		9lb (25.4mm OD)					
	1/2"	3/4"	1"		1-1/4"		
	2lb (16mm OD)	4lb (25.2mm OD)	6lb (31mm OD)				
	4lb (192mm OD)	5lb (26.4mm OD)	7lb (31.6mm OD)				
							9lb (89.2mm OD)

Fitting selection can be made easier with a pipe measuring gauge.

Copper: If user does not want to use a UTC the copper needs to be M.I. or F.I. ended so that we can offer a Met./Imp fitting to suit. Same rule applies for 54mm O.D. copper. Use copper compression fitting to adapt to M.I. or F.I. and then use Met./Imp fitting.

Lead: The general condition of lead pipe can make sizing difficult at top and bottom tolerance. If the recommended UTC is not successful the next size, up or down, depending on fit, should be offered.

UTC fittings range

UNIVERSAL TRANSITION JOINER UTC X POL C/W METRIC PE LINER

Part no.	Size	Pcks
1032	15-21mm x 20mm/1/2"	1
1033	15-21mm x 25mm/3/4"	1
1042	21-27mm x 20mm/1/2"	1
1043	21-27mm x 25mm/3/4"	1
1052	27-34mm x 20mm/1/2"	1
1053	27-34mm x 25mm/3/4"	1
1054	27-34mm x 32mm/1"	1
1055	27-34mm x 40mm/1 1/4"	1
1074	34-39mm x 32mm/1"	1
1075	34-39mm x 40mm/1 1/4"	1
1064	39-43mm x 32mm/1"	1
1065	39-43mm x 40mm/1 1/4"	1
1086	47-49mm x 50mm/1 1/2"	1
1087	47-49mm x 63mm/2"	1
1097	59-61mm x 63mm/2"	1



UNIVERSAL TRANSITION ELBOW UTC X POL C/W METRIC PE LINER

Part no.	Size	Pcks
1533	15-21mm x 25mm/3/4"	1
1543	21-27mm x 25mm/3/4"	1
1544	21-27mm x 32mm/1"	1
1553	27-34mm x 25mm/3/4"	1
1653	27-34mm x 32mm/1"	1



UNIVERSAL TRANSITION DOUBLE ENDED REPAIR JOINER

Part no.	Size	Pcks
1133	15-21mm x 15-21mm	1
1144	21-27mm x 21-27mm	1
1155	27-34mm x 27-34mm	1
1177	34-39mm x 34-39mm	1
1166	39-43mm x 39-43mm	1
1188	47-49mm x 47-49mm	1
1199	59-61mm x 59-61mm	1



UTC fittings range

UNIVERSAL TRANSITION REDUCED REPAIR JOINER

Part no.	Size	Pcks
1143	21-27mm x 15-21mm	1
1154	27-34mm x 21-27mm	1
1153	27-34mm x 15-21mm	1
1165	39-43mm x 27-34mm	1



UNIVERSAL TRANSITION M.I. END CONNECTOR UTC X M.I. BSP

Part no.	Size	Pcks
1231	15-21mm x 1/2" BSP	1
1232	15-21mm x 3/4" BSP	1
1233	15-21mm x 1" BSP	1
1242	21-27mm x 3/4" BSP	1
1243	21-27mm x 1" BSP	1
1244	21-27mm x 1 1/4" BSP	1
1252	27-34mm x 3/4" BSP	1
1253	27-34mm x 1" BSP	1
1254	27-34mm x 1 1/4" BSP	1
1255	27-34mm x 1 1/2" BSP	1



PIPE GAUGE* - for use with Universal Transition Coupling

Part no.	Size	Pcks
1136	27-43mm	1

*Please contact customer service or your local sales manager for this item





Cut pipe to length

Cut the pipe square, there is no need to chamfer or lubricate.



Insert pipe

Ensure 3 threads are showing and simply slide the pipe in until the point of first resistance is felt



Tighten

Tighten the nut by hand, and then with a wrench to the point where the nut is touching the flange on the body of the fitting. Do not tighten beyond this point. Philmac spanners available

Large bore PE metric



Fast and easy installation

Fast and easy Installation: no pipe preparation is required. Simply insert the pipe into the fitting until the first point of resistance is felt, and then tighten the nut.

Dynamic sealing method: the mechanical advantage of the nut is used to push the O-ring into the compressed position, eliminating the need to push past a seal when inserting the pipe.

No loose components: if the nut should be removed for any reason there is no danger of losing the O-ring, spacer or grip ring as they are retained in the nut. Rated to 16 Bar – ensures the fittings meet the requirements of high pressure systems.

Lead-free: the fittings are made from materials that are lead free.

Large bore PE metric fittings range

JOINER POL X POL

Part no.	Size	Pcks
8188	75mm	1
8199	90mm	1
8100	110mm	1



REDUCING JOINER POL X POL

Part no.	Size	Pcks
8187	75mm x 63mm	1
8198	90mm x 75mm	1
8109	110mm x 90mm	1



Large bore metric PE fittings range

END CONNECTOR POL X M.I. BSP

Part no.	Size	Pcks
8286	75mm x 2" BSP	1
8288	75mm x 3" BSP	1
8298	90mm x 3" BSP	1
8209	110mm x 4" BSP	1



END CONNECTOR POL X POL

Part no.	Size	Pcks
8886	75mm x 2" BSP	1
8898	90mm x 3" BSP	1
8809	110mm x 4" BSP	1



TEE – EQUAL POL X POL

Part no.	Size	Pcks
8388	75mm	1
8399	90mm	1
8300	110mm	1



TEE POL X F.I. BSP

Part no.	Size	Pcks
8486	75mm x 2" BSP	POA
8498	90mm x 3" BSP	POA
8409	110mm x 4" BSP	POA



Large bore metric PE fittings range

ELBOW POL X POL

Part no.	Size	Pcks
8588	75mm	1
8599	90mm	1
8500	110mm	1



ELBOW POL X F.I. BSP

Part no.	Size	Pcks
8686	75mm x 2" BSP	1
8698	90mm x 3" BSP	1
8609	110mm x 4" BSP	1



END CAP

Part no.	Size	Pcks
8089	75mm	1
8099	90mm	1
8009	110mm	1



FLANGE ADAPTOR – FLANGE TO BS 4504

Part no.	Size	Pcks
78798	90mm x 3"	1
78709	110mm x 4"	1





Valves

Fast and easy installation

Threaded or compression inlet/outlet: The different options allow compatibility with existing installations and keeps installation time to a minimum.

Slide and Tighten™ technology: Compression ends incorporate all the benefits of Philmac's unique technology, which means no force is required to push the pipe past the seal. Simply insert the pipe fully into the fitting and tighten the nut.

Bi-directional flow: The ball valves have been designed to work in either direction to ensure easy installation and eliminate the need to look for identification marks.

Multi-position installation: The valves can be installed in any orientation to assist with all types of installations.

Complete Security

Reliable operation: High-quality injection moulded components and polypropylene ball means years of reliable operation.

Corrosion resistant: With a plastic body and components, plus rubber O-rings and a stainless steel handle screw, the components used have a high degree of corrosion resistance.

Positive open-close: Rotate through 90° between fully open and fully closed to ensure there is no guesswork required as to whether it is open or closed.

Lead free

The Philmac range of ball valves is completely free from lead.

Long-lasting, corrosion resistant and easy to install, Philmac fittings have proven themselves in irrigation and commercial applications all over the world. They are the fitting choice for both contractors and installers.



High performance materials

Manufactured from engineered materials: Philmac valves are manufactured from lightweight, high performance thermoplastic materials that have excellent impact, UV and corrosion resistance. The materials are non-toxic and taint free.

✓ Complete coverage

- Pressure rated 14 bar
- Can be installed above or below ground
- Complete range: agriculture, municipal, corrosion resistance, long life performance
- Manufactured with thermoplastic materials – UV resistant qualities
- ¼ Turn for visual on/off control



Installation Instructions



Preparation

Apply PTFE tape or approved sealant to the male thread. Sufficient tape needs to be applied to ensure a watertight seal.



Assembly

Screw on to a male or female thread by hand until firm.



Tighten

Using a pipe wrench or multigrips on the end caps only, further screw the ball valve tight. Where necessary, ensure the thread is held stationary to avoid it from moving. Do not use pipe wrench or multigrips on the body of the valve.

Valves range

METRIC/IMPERIAL STOPCOCK POL X POL

Part no.	Sizes	Nominal Bore	Pcks
2822	20mm/½"	-	5
2833	25mm/¾"	-	5
2844	32mm/1"	-	2



Valves range

METRIC/IMPERIAL STOPCOCK POL X FI

Part no.	Sizes	Nominal Bore	Pcks
2831	25mm/¾" x ½"	-	5
2832	25mm/¾" x ¾"	-	5
2842	32mm/1" x ¾"	-	2
2843	32mm/1" x 1"	-	2



METRIC/IMPERIAL ¼ TURN BALL VALVE POL X POL

Part no.	Sizes	Nominal Bore	Pcks
2831	25mm/¾" x ½"	-	5
2832	25mm/¾" x ¾"	-	5
2842	32mm/1" x ¾"	-	2
2843	32mm/1" x 1"	-	2



ARCTIC ICE RESISTANT BALL VALVE

Part no.	Sizes	Nominal Bore	Pcks
8031	½"	15	1
8032	¾"	20	1
8033	1"	25	1



BALL VALVE F.I. X F.I. BSP

Part no.	Sizes	Nominal Bore	Pcks
55002	¾" F.I. x ¾" F.I.	16	1
55003	1" F.I. x 1" F.I.	195	1
55004	1¼" F.I. x 1¼" F.I.	26	1
55005	1½" F.I. x 1½" F.I.	32	1
55006	2" F.I. x 2" F.I.	40	1



BALL VALVE M.I. X M.I. BSP

Part no.	Sizes	Nominal Bore	Pcks
55402	¾" M.I. x ¾" M.I.	16	1
55403	1" M.I. x 1" M.I.	195	1



Back flow prevention & metal valve range

AIR RELEASE VALVE M.I. BSP

Part no.	Sizes	Nominal Bore	Pcks
93109	1" BSP	-	1



FOOT VALVE F.I. BSP

Part no.	Sizes	Nominal Bore	Pcks
58012	¾" BSP	22	1
58013	1" BSP	27	1
58014	1¼" BSP	32	1
58015	1½" BSP	38	1
58016	2" BSP	50	



SINGLE CHECK NON RETURN VALVE F.I. BSP X F.I. BSP

Part no.	Sizes	Nominal Bore	Pcks
58022	¾" F.I. x ¾" F.I.	22	1
58023	1" F.I. x 1" F.I.	27	1
58024	1¼" F.I. x 1¼" F.I.	32	1
58025	1½" F.I. x 1½" F.I.	38	1
58026	2" F.I. x 2" F.I.	50	1



DZR DOUBLE CHECK VALVE F.I. BSP X F.I. BSP TO BS 6282 BACK FLOW PREVENTION CATEGORY 3

Part no.	Sizes	Nominal Bore	Pcks
11101	½" F.I. x ½" F.I.	15	1
11202	¾" F.I. x ¾" F.I.	20	1
11303	1" F.I. x 1" F.I.	25	1



GM FI X FI STOPCOCK (BS.5433 TYPE20)

Part no.	Sizes	Nominal Bore	Pcks
2511	½" x ½" F.I.		1
2522	¾" x ¾" F.I.		1
2533	1" x 1" F.I.		1
2055	1½" x 1½" F.I.		1
2066	2" x 2" F.I.		



Metric/Imperial BSP end connectors (for above valves)

METRIC/IMPERIAL END CONNECTOR POL X M.I. BSP

Part no.	Size	Pcks
9221	20mm/½" x ½" BSP	10
9222	20mm/½" x ¾" BSP	10
9223	20mm/½" x 1" BSP	10
9231	25mm/¾" x ½" BSP	10
9232	25mm/¾" x ¾" BSP	10
9233	25mm/¾" x 1" BSP	10
9242	32mm/1" x ¾" BSP	5
9243	32mm/1" x 1" BSP	5
9244	32mm/1" x 1¼" BSP	5
9245	32mm/1" x 1½" BSP	5
9253	40mm/1¼" x 1" BSP	1
9254	40mm/1¼" x 1¼" BSP	1
9255	40mm/1¼" x 1½" BSP	1
9256	40mm/1¼" x 2" BSP	1
9265	50mm/1½" x 1½" BSP	1
9266	50mm/1½" x 2" BSP	1
9275	63mm/2" x 1½" BSP	1
9276	63mm/2" x 2" BSP	1



Liners to suit PE pipe are required for WRAS requirements, please see page 19 for these items

METRIC/IMPERIAL END CONNECTOR POL X F.I. BSP

Part no.	Size	Pcks
9823	20mm/½" x 1" BSP	10
9833	25mm/¾" x 1" BSP	10
9843	32mm/1" x 1" BSP	5





BSP threaded fittings

A tough, corrosion resistant range of fittings to meet BSP thread Standards

✓ Complete coverage

- BSP tapered threads
- Fully comprehensive range
- Complements plastic pipelines
- Robust threaded fittings
- Precision BSP tapered threads
- Maximises sealing performance
- Corrosion resistant
- Versatile range
- High performance UV resistant materials (polypropylene)
- Quick and simple to install
- Reliable installation
- ½" to 2" products are able to operate at 16 Bar



Pb Lead free

The Philmac range of threaded fittings is completely free from lead.

BSP threaded fittings range

TEE FEMALE

Part no.	Size	Pcks
4511	½" BSP	10
4522	¾" BSP	10
4533	1" BSP	10
4544	1¼" BSP	5
4555	1½" BSP	5
4566	2" BSP	2



ELBOW FEMALE

Part no.	Size	Pcks
4611	½" BSP	10
4622	¾" BSP	10
4633	1" BSP	10
4644	1¼" BSP	5
4655	1½" BSP	5
4666	2" BSP	2



ELBOW MALE X FEMALE

Part no.	Size	Pcks
4691	½" x ½" BSP	10
4692	¾" x ¾" BSP	10
4693	1" x 1" BSP	10
4694	1¼" x 1¼" BSP	5
4695	1½" x 1½" BSP	5
4696	2" x 2" BSP	2



PLUG

Part no.	Size	Pcks
4011	½" BSP	10
4022	¾" BSP	10
4033	1" BSP	10
4044	1¼" BSP	10
4055	1½" BSP	10
4066	2" BSP	10



BSP threaded fittings range

BUSH REDUCING

Part no.	Size	Pcks
4121	¾" x ½" BSP	10
4131	1" x ½" BSP	10
4132	1" x ¾" BSP	10
4141	1¼" x ½" BSP	10
4142	1¼" x ¾" BSP	10
4143	1¼" x 1" BSP	10
4151	1½" x ½" BSP	10
4152	1½" x ¾" BSP	10
4153	1½" x 1" BSP	10
4154	1½" x 1¼" BSP	10
4161	2" x ½" BSP	10
4162	2" x ¾" BSP	10
4163	2" x 1" BSP	10
4164	2" x 1¼" BSP	10
4165	2" x 1½" BSP	10
4186	3" x 2" BSP	1
4198	4" x 3" BSP	1



NIPPLE

Part no.	Size	Pcks
4211	½" BSP	10
4222	¾" BSP	10
4233	1" BSP	10
4244	1¼" BSP	5
4255	1½" BSP	5
4266	2" BSP	5



SOCKET

Part no.	Size	Pcks
4311	½" BSP	10
4322	¾" BSP	10
4333	1" BSP	10
4344	1¼" BSP	5
4355	1½" BSP	5
4366	2" BSP	5



BSP threaded fittings range

NIPPLE – REDUCING

Part no.	Size	Pcks
4221	¾" x ½" BSP	10
4231	1" x ½" BSP	10
4232	1" x ¾" BSP	10
4241	1¼" x ½" BSP	5
4242	1¼" x ¾" BSP	5
4243	1¼" x 1" BSP	5
4251	1½" x ½" BSP	5
4252	1½" x ¾" BSP	5
4253	1½" x 1" BSP	5
4254	1½" x 1¼" BSP	5
4261	2" x ½" BSP	5
4262	2" x ¾" BSP	5
4263	2" x 1" BSP	5
4264	2" x 1¼" BSP	5
4265	2" x 1½" BSP	5
4186	3" x 2" BSP	1
4198	4" x 3" BSP	1



REDUCING SOCKET

Part no.	Size	Pcks
4321	¾" x ½" BSP	10
4331	1" x ½" BSP	10
4332	1" x ¾" BSP	5
4343	1¼" x 1" BSP	5
4352	1½" x ¾" BSP	5
4353	1½" x 1" BSP	5
4354	1½" x 1¼" BSP	5
4362	2" x ¾" BSP	5
4363	2" x 1" BSP	5
4365	2" x 1½" BSP	5



BSP threaded fittings range

CAP

Part no.	Size	Pcks
4901	1/2" BSP	10
4902	3/4" BSP	10
4903	1" BSP	10
4904	1 1/4" BSP	5
4905	1 1/2" BSP	5
4906	2" BSP	5



M.I. BSP HOSE TAILS

Part no.	Size	Pcks
RXHT15	1/2" BSP	10
RXHT20	3/4" BSP	10
RXHT25	1" BSP	10
RXHT32	1 1/4" BSP	10
RXHT40	1 1/2" BSP	10
RXHT50	2" BSP	5



IBC SWIVEL-IT ADAPTORS

Part no.	Size	Pcks
60UD075B	2" x 3/4" F.I. BSP	1
60UD10B	2" x 1" F.I. BSP	1
60UD20B	2" x 2" F.I. BSP	1



N.B. All threads are BSP tapered. Use PTFE tape on threads for lubrication purposes. Do not overtighten.

MALE THREADED TANK CONNECTOR WITH FEMALE INLET

Part no.	Size	Pcks
RXTTI15	1/2" BSP	1
RXTTI20	3/4" BSP	1
RXTTI25	1" BSP	1
RXTTI32	1 1/4" BSP	1
RXTTI40	1 1/2" BSP	1
RXTTI50	2" BSP	1



BSP threaded fittings range

CUT TO SIZE TANK CONNECTOR KITS (PVC)

Part no.	Size	Pcks
TCK050	1/2" BSP	1
TCK075	3/4" BSP	1
TCK100	1" BSP	1



Containing long thread (1 ft long), backnuts (2) and a washer

Sundries

HIGH FLOW BALLCOCK

Part no.	Size	Pcks
RXPTV20	3/4" standard thread 25mm tail	1
RXPTV20L	3/4" long thread 45mm tail c/w nut	1
70221	3/4" Float Valve 165mm lever Long thread	1



PIPE CUTTER

Part no.	Size	Pcks
1769	Up to 32mm (medium)	1
1770	Up to 63mm (large)	1



SPANNER

Part no.	Size	Pcks
702431	20 - 32mm 'Y' spanner (plastic)	1
7024	20-32mm 'Y' spanner (metal)	1
7047	32-63mm 'C' spanner	1
7057	40 - 63mm 'Y' spanner	1
7050	50 - 110mm 'C' spanner	1



Sundries

PIPE CLIPS – Suitable for PE pipe

Part no.	Size	Pcks
4305	16mm (oc)	10
4306	20mm (oc)	10
4307	25mm (oc)	10
4308	32mm (cc)	10
4309	40mm (cc)	10
4310	50mm (cc)	10
4312	63mm (cc)	10
4313	90mm (cc)	10
4314	110mm (cc)	10

(oc) openclip (cc) closedclip



SQUEEZE OFF TOOLS

Part no.	Size	Pcks
MINI2032	20-32mm	1
MIDI2063	20-63mm	1



PIPE REPAIR KITS

Part no.	Size	Pcks
PRK20	Pipe repair kit 20mm	3
PRK25	Pipe repair kit 25mm	3
PRK32	Pipe repair kit 32mm	3



Chemical resistance

Fluids other than Water

Pipes connected by Philmac may convey a wide variety of fluids. For resistance to common chemicals consider the table opposite as a guide only.

Specific applications

Please contact our Customer Service Support Centre for advice and information. **Telephone: 01543 471695**

Dynamic sealing method

The mechanical advantage of the nut thread compresses the seal into position, eliminating resistance when inserting the pipe into the fitting so there is no risk of seal distortion or displacement.

No loose components

If the nut is removed there is no danger of losing components, as the collet and seal ring are retained in the body of the fitting. Losing components in the trench becomes a thing of the past.

Designed to minimise pipe twist

The fitting has been designed to minimise pipe twist as the nut is tightened. Maximum pipe twist is approximately a quarter turn compared to one and a half turns with many other fittings. Pipe twist can impact on not only the connection you have just made but also on the connection at the other end of the line.

High performance

Made from advanced thermoplastic materials

3G Metric/Imperial™ is manufactured from lightweight high performance thermoplastic materials with outstanding impact, UV, chemical and corrosion resistance. The material is non-toxic and taint-free.

Rated to 1600 kpa

Metric/Imperial™ is pressure rated to 16 Bar (230psi) to meet the needs of high pressure systems.

50 year+ design life: Built to withstand the toughest conditions to ensure longevity and durability, Metric/Imperial™ has a 50 year+ design life.

Complete coverage

Wide range

The Philmac 3G Metric/Imperial™ range is comprehensive: straight and reducing joiners, tees, elbows, end connectors and caps ranging from 20mm to 63mm. Also available are copper connection kits, normal gauge (IRS 134) connection kits, reducing kits and blanking plugs, ball valves, stopcocks, wall plate elbows and tank connectors.

Effect on water

Philmac does not impart to water any odour, taste, colour, or any constituents in concentrations that could be injurious to health.

Philmac complies with

BS 6920: 'Suitability of non-metallic products for use in contact with potable water intended for human consumption with regard to their effect on the water'.

Operating Temperatures

-10°C to +25°C: Not suitable for hot water applications.

Chemical resistance chart		
Chemical	Satisfactory	Not satisfactory
Acetone	✓	
Alcohol	✓	
Ammonium hydroxide	✓	
Antifreeze	✓	
Benzene		✗
Butane		✗
Calcium salts	✓	
Caustic soda (40% aqueous)	✓	
Chlorine	✓	
Citric acid		✗
Copper salts	✓	
Cresol		✗
Ethylene alcohol	✓	
Ethyl glycol	✓	
Diesel		✗
Formic acid		✗
Gasoline		✗
Hydrochloric acid		✗
Kerosene		✗
Methane		✗
Methylene chloride		✗
Mineral oils		✗
Nitric acid		✗
Petroleum oil		✗
Sewerage	✓	
Sodium cyanide	✓	
Sulphuric acid		✗
Toluene		✗
Turpentine	✓	
Transformer oil		✗
Zinc salt solution	✓	



Adjusta[®] boundary box

The only load-bearing adjustable boundary box

Designed to house the meter at the boundary between the water main and the domestic supply, the comprehensive range of Adjusta boundary boxes have been developed with complete flexibility in mind.

Adjusta boundary boxes are manufactured with an adjustable top section, enabling the installer to easily adjust the height of and pitch of the boundary box to suit the specific on-site conditions without compromising on loading capacity.

For installation support please visit alixis.co.uk
or speak to our Technical Support team on
01543 471680

Product matrix

Lids



Bases



Connections



Contaminated land

CONTAMINATED LAND BOX (SEALED)

Part no.	Height		Tether	Base	Other
	Min (mm)	Max (mm)			
LUBA0007	650	870	None	Standard	-
LUBA1000	650	870	Tether	Standard	-
LUBA1043	650	870	None	Standard	-
LUBA1048	650	940	None	Standard	Tethered surface box assembly
LUBA1039	695	985	None	Standard	-



ADJUSTA BRASS MANIFOLD (UNSEALED)

Part no.	Height		Lid	Tether	Base	Other
	Min (mm)	Max (mm)				
LUBA1052	580	790	None	None	Standard	-
LUBA1068	580	790	Water	None	Standard	-
LUBA1075	580	860	Water	None	Drain	Tethered surface box assembly



RIGID BRASS MANIFOLD (UNSEALED)

Part no.	Height fixed (mm)	Tether	Base
LUBA1066	682	None	Standard



Rigid box

RIGID BOX (TAILS)

Part no.	Height fixed (mm)	Lid	Tether	Base
LUBA0012	682	None	None	Standard
LUBA0089	868	None	None	Standard



RIGID PUSH FIT BOX

Part no.	Height fixed (mm)	Lid	Tether	Base	Other
LUBA0109	682	None	None	Standard	-
LUBA1041	752	Water	Water	Standard	Surface box assembly



Adjusta box

ADJUSTA BOUNDARY BOX (TAILS)

Part no.	Height		Lid	Tether	Base	Other
	Min (mm)	Max (mm)				
LUBA0045	580	790	None	None	Standard	-
LUBA1002	580	790	Water	Tether	Drain	-
LUBA1006	580	790	Water	None	Standard	-
LUBA1047	580	860	Water	Tether	Drain	BA1046 + Surface box
LUBA0092	440	590	None	None	Standard	Mini Adjusta
LUBA1001	440	590	Water	Tether	Drain	Mini Adjusta
LUBA1007	440	590	Water	None	Standard	Mini Adjusta
LUBA1049	440	660	Water	Tether	Drain	Mini Adjusta + Sq Surface box



ADJUSTA GUARD TUBE ASSEMBLY

Part no.	Height fixed (mm)	Lid	Base
LUBA1022	650	None	Split Base BM1017
LUBA1024	593	None	



CHAMBER

Part no.	Height fixed (mm)	Lid	Base	Other
LUBA1027	370	None	No fins BM0120	BA1027 + lid assembly



Adjusta box

ADJUSTA PUSH FIT BOX

Part no.	Height		Lid	Tether	Base	Other
	Min (mm)	Max (mm)				
LUBA0099	580	790	None	None	Standard	25mm elbow
LUBA0100	580	790	Water	Tether	Standard	20mm elbow
LUBA1037	580	860	Water	Tether	Drain	Surface box assembly
LUBA1038	440	660	Water	None	Drain	Mini Adjusta/surface box assembly
LUBA1028	440	590	Water	None	Standard	Mini Adjusta
LUBA1040	580	790	Water	Tether	Standard	-
LUBA1044	440	590	Water	None	Standard	Mini Adjusta
LUBA1045	580	790	Water	None	Standard	-
LUBA1082	580	790	Water	Tether	-	Outlet tail



ADJUSTA ACCESSORIES

Part no.	Height fixed (mm)	Lid	Tether	Other
LUBA1035	370	Water	Tether	Top Section Only
LUBA1080	280	Water	Tether	Adjusta Tube/Tethered surface box assembly
LUBA1071	440	Water	Tether	Top Section Only/
LUBA1081	440	Water/No keyhole	Tether	Tethered surface box assembly



Miscellaneous

SQUARE COWL

Part no.

LUBA1073



SURFACE BOX

Part no.	Lid	Tether	Other
LUBA0043	None	None	-
LUBA0056	Water	None	Lid/Plate assembly with keyhole
LUBA1036	Water	Tether	Lid/Plate assembly with keyhole
LUBA0115	Water	None	Location disc



SLOPE ADJUSTA

Part no.

LUBA0018



CORRUGATED GUARD TUBE ASSEMBLY

Part no.

LUBA0039



MANIFOLD ASSEMBLY

Part no.

LUBA0016

LUBA1067



Miscellaneous

TAP ASSEMBLY

Part no.

LUBA0036



BLANKING CAP + O'RING

Part no.

LUBA0037



MANIFOLD PLUG NO FLOW KIT

Part no.

LUBA0046



MANIFOLD PLUG & O-RING KIT

Part no.

LUBA0047



MANIFOLD PLUG TRICKLE FLOW KIT

Part no.

LUBA0048



Miscellaneous

NRV ASSEMBLY

Part no.

LUBA0084



DCV ASSEMBLY

Part no.

LUBA1076



ADJUSTA BOX FROST PLUG (185mm)

Part no.

LUBM0123



RIGID BOX FROST PLUG (195mm)

Part no.

LUBM0055



Field tools

ADJUSTA LID LIFTING TOOL FOR KEYHOLE

Part no.

LUBM1004



ADJUSTA LID LIFTING TOOL NONE KEYHOLE

Part no.

LUBM1003



PUSH FIT CONNECTOR TOOL

Part no.

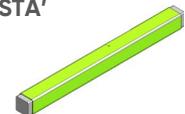
LUBM1036



HEIGHT ADJUSTMENT TOOL 'ADJUSTA'

Part no.

LUBM0093



OUTER SLEEVE ASSY TOOL

Part no.

LUBM1058



NUT TOOL STOP TAP

Part no.

LUBM1059





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