

© BRINGING HOMES TO LIFE

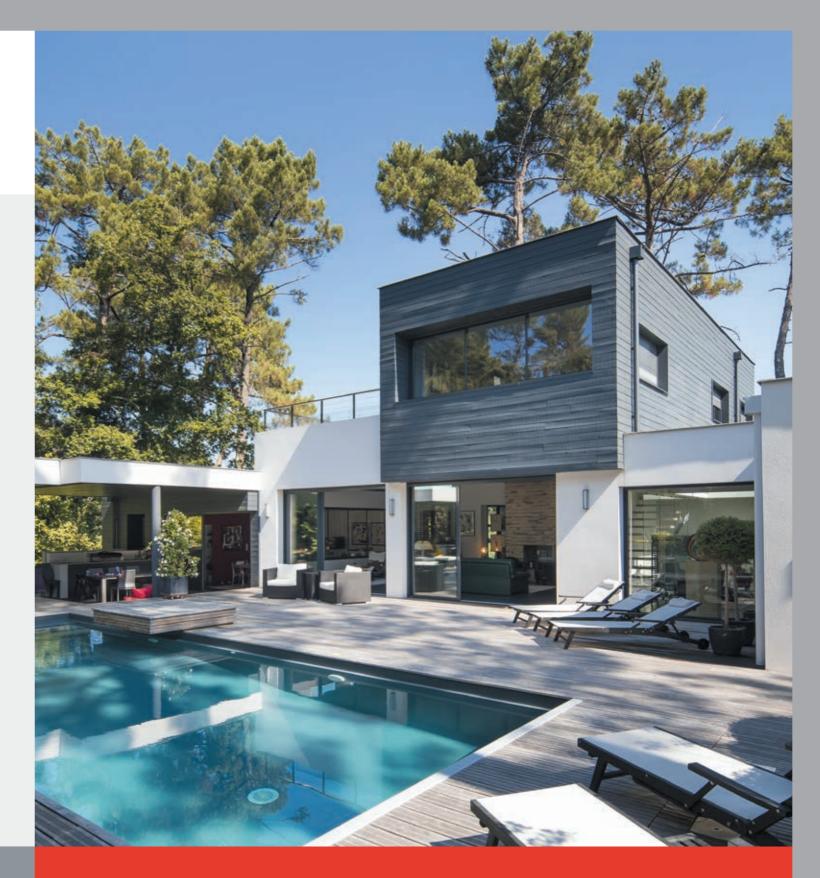
WELCOME TO RESIDENTIAL DOORS AND WINDOWS FROM KAWNEER.

Kawneer is already well-known for our world-leading commercial aluminium glazing systems and now we'd like to help you profit from the growing residential market for aluminium.

Our product range has been fully designed and manufactured here in the UK for UK homes; it's also based on extensive consumer feedback, so you know we'll have just what people are looking for. Along with the support we offer our select partners, it's our 'can do' approach that sets us apart.



hil Phil Randles Managing Director, Kawneer UK



Performance Icon Key: Check the performance of each product at the end of each product section.



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KAWNEER. THE HOME OF ARCHITECTURAL ALUMINIUM









Kawneer is one of the leading manufacturers and suppliers in UK construction, and a name synonymous with the art of architectural aluminium.

Kawneer originally began in the United States over 100 years ago, and its aluminium craftsmanship can still be seen in many landmark buildings across the world including New York's Flat Iron building — thought to be the world's first 'high rise' building — and the Statue of Liberty.

Over the last 50 years in the UK, the company has become renowned as a leader in engineered glazing systems for commercial projects. Now, with a residential range of doors and windows entirely designed, manufactured and finished here in the UK, Kawneer is making the same outstanding quality, trusted service and exceptional attention to detail available to the residential market.



OPEN UP TO THE BENEFITS OF BEING A KAWNEER PARTNER.

With Kawneer your business benefits from being able to offer homeowners a better choice of windows and doors. But it offers so much more besides.

Our residential offer combines a 100-year international pedigree with a comprehensive range of aluminium products manufactured in the UK for end-to-end control from extrusion to painting, so you know there'll be no problems with the supply chain.

But as one of a limited number of exclusive partners, you'll also benefit from a thorough package of tooling, training, marketing and technical support, a dedicated support engineer assigned to your business and in-house accredited training for your retail partners to prevent call backs.

You'll have weekly deliveries to keep your stock under control; access to a full range of finishes with excellent lead times and complete support with samples and showroom items, including access to our K-Pro software for easy ordering.

All you need, in fact to make business easier — and more profitable.







THE RANGE AT A GLANCE

Kawneer's residential range offers a comprehensive choice of complementary products for every area of the home, allowing a complete new look to be created.











AA[®]720 SL **Casement Open-Out Window**

- Slim sightlines for maximum glass area and a sleek modern aesthetic
- 72mm system perfect for replacement projects
- Flush sash frame option for a contemporary look both externally and internally
- Wide choice of single and dual finish options

AA®720 Casement Open-Out Window

- Thermal performance levels can be enhanced through modular upgrades including the unique Reflex[®] thermal technology
- Large top hung and side hung opening sashes achievable
- Enhanced security hardware available
- Wide choice of options and finishes

AA®720 Tilturn Open-In Window

- Thermal performance levels can be enhanced through modular upgrades including the unique Reflex[®] thermal technology
- 72mm system with sash heights up to 2400mm
- Select from visible or concealed hinges
- Tilt turn, side hung only and bottom hung opening options

GT70 Slimline Renovation Window

- A true 'steel like' replacement or new build window with narrow sightlines and concealed drainage
- Outward opening casement side or top hung (externally glazed) or inward opening tilturn, internally glazed
- Special feature caps give a unique sculptured appearance

AA®3720 **Bi-folding Doors**

- Elegant sightlines with no need for a floating mullion
- Door panels up to 2930mm high or 1200mm wide
- Can be installed on two elevations around 90° corners
- Multiple glazing options, including triple glazed and acoustic specifications











AA[®]3572 Lift Slide Door

- to operate
 - U-values as low as 0.8 W/m²K

AA®4110 Patio Slider

AA®720 French Door

AA[®]720 **Juliet Balcony**

- Fabricated as part of door package

AA®720 Residential Door

• Maximum sash size 3000mm x 3000mm — yet easy

• Exceptional weatherproofing and sound insulation • 2 and 3-track options allow designs up to 6 panels

• A versatile system — ideal for patio sliders

• 2 and 3-track options allow designs up to 6-panels

• System can also be used for Lift Slide door manufacturing

• Various subcill options, all thermally broken

• A traditional way for consumers to open up their home • Made from the AA®720 window suite • Option to add midrails and solid panels as required

• Optional 'barrier-free' threshold

• An integrated Juliet balcony for upper storeys • Maximum width 2000mm for design flexibility

• More viable alternative to bolt-on systems

— no other trades needed

• Four thermal performance levels available

• Can be made into double or single doors —

optional fixed lights either side

• Various hardware/handles and lock options available

• Select from fully glazed, fully solid or 'mixed'





 The AA®720 window system is ideal for any new build or refurbishment project that demands the highest level of performance and quality. Primarily specified in casement and tilturn formats*, it's available with four levels of insulation and features the very latest thermal technology to ensure compliance with Building Regulations.

The AA®720 also perfectly integrates with other systems in the Kawneer portfolio, such as the AA®3572 Lift Slide and AA®3720 bi-fold system.

* The AA®720 can also be used to manufacture commercial windows such as Pivots and Parallel Openers.





HOW A KAWNEER SLIMLINE CASEMENT WINDOW WILL ENHANCE ANY HOME

High thermal performance offers exceptional comfort to comply with Building Regulations, with u-values as low as 1.1 W/m²K using triple glazed units



A choice of sash frame styles: The Double Flush provides a sleek modern look both externally and internally and the Standard sash has a more traditional look

SAMPLE CONFIGURATIONS: A wide range of configurations are available.

E

The performance of individual designs varies depending upon the opening configuration chosen - always consult the Product Manual to confirm if the selected design can be configured at the customer's location.

performance

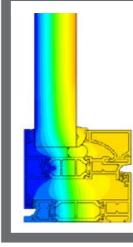


AA®720 SL is designed with ultra slim 62mm sightlines allowing maximum glass area and light transmittance to all window configurations



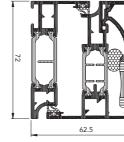
and window designs

in virtually any configuration

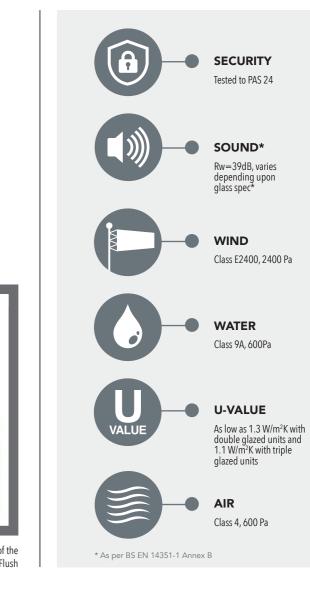


Thermal Evaluation of the AA®720 SL Double Flush

Jamb Detail - AA®720 SL Double Flush



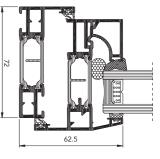
SLIMLINE MENT WING 5



CRITICAL SIGHTLINE DATA:



Jamb Detail – AA®720 SL Standard



HOW A KAWNEER STANDARD CASEMENT WINDOW WILL ENHANCE ANY HOME

Four levels of thermal performance offer exceptional comfort to comply with Building Regulations, with u-values as low as 1.0 W/m²K using triple glazed units



The option to glaze externally or internally to create a look that matches any home from traditional to contemporary <image>



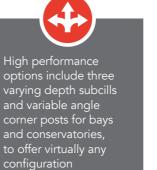
windows can have projected top hung/ side hung or butt hinges, offering all the options to create an innovative project with the ultimate look

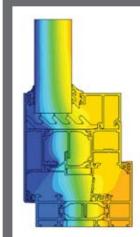


Features the unique Reflex[®] thermal technology meaning no need to add insulation into the profiles



Casement and fixed light windows can be specified with additional hardware to achieve PAS 24 to offer complete peace of mind against opportunist break-ins

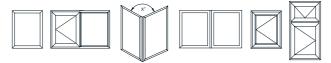




A wide range of configurations are available. The AA*720 can also be used to manufacture

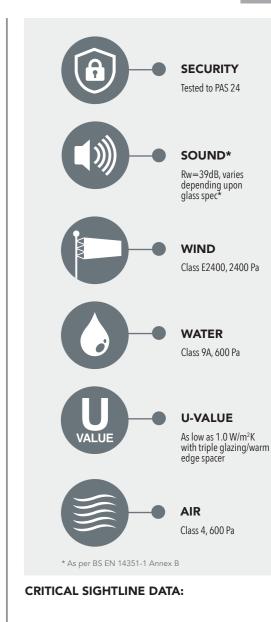
SAMPLE CONFIGURATIONS:

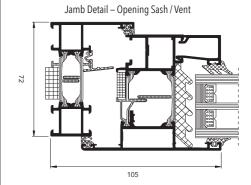
commercial window systems such as pivot (vertical or horizontal) windows and parallel openers.



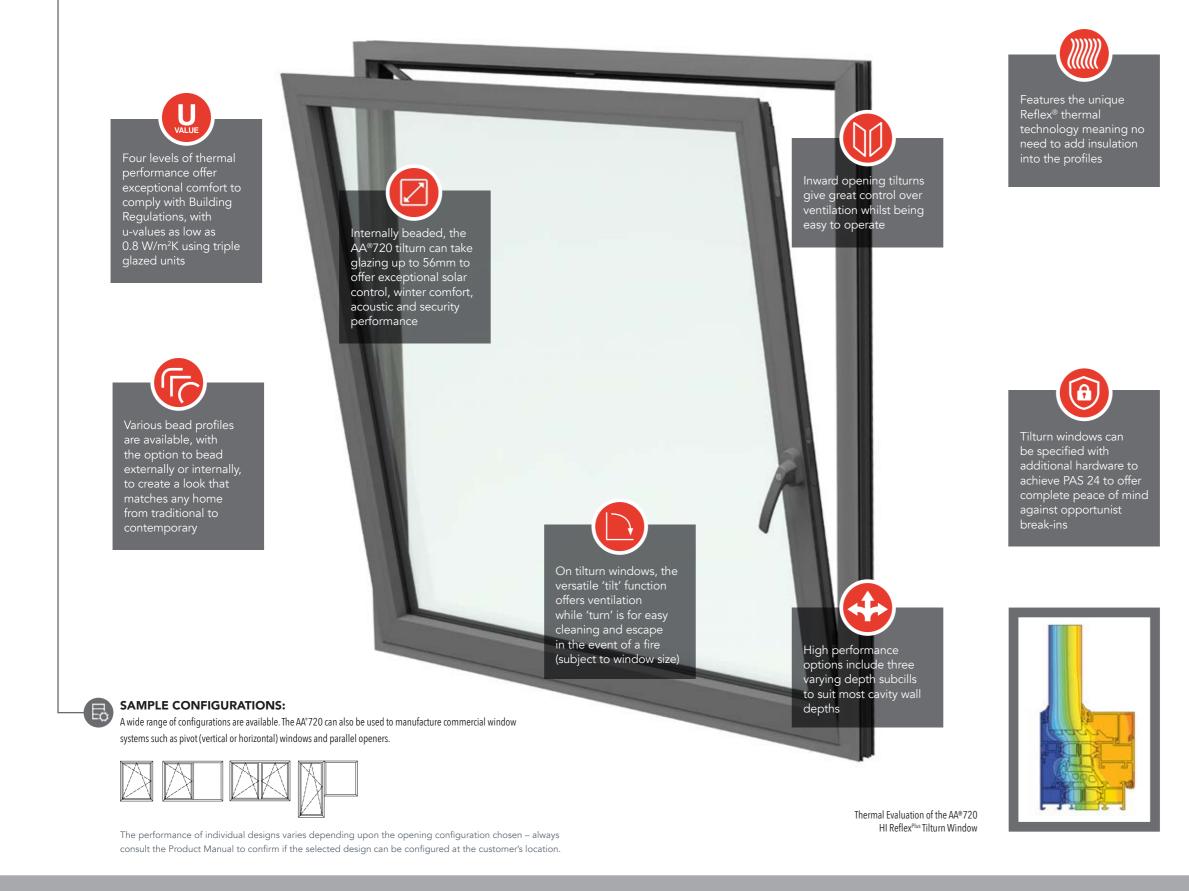
The performance of individual designs varies depending upon the opening configuration chosen – always consult the Product Manual to confirm if the selected design can be configured at the customer's location.

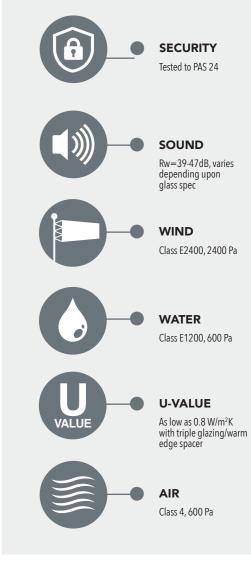
Thermal Evaluation of the AA®720 HI Reflex^{Plus} Casement Window STANDARD CASEMENT WINDOW AA®720



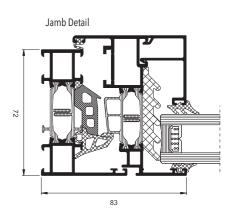


HOW A KAWNEER TILTURN WINDOW WILL ENHANCE ANY HOME





CRITICAL SIGHTLINE DATA:





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• Specifically designed to replace steel windows, the Kawneer GT70 range combines the narrow sightlines of classic steel windows with modern thermal performance, creating the ability to accept triple glazed units.

Its front-to-back depth of 70mm is ideal for both new build or refurbishment projects, and the window can be designed as outward opening casements or an inward opening tilturn.

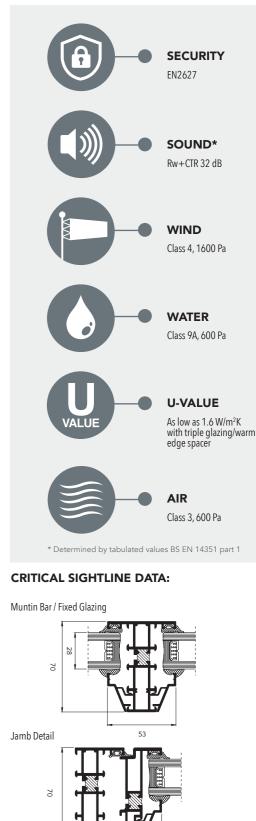
HERITAGE WINDOW GT70



HOW A KAWNEER HERITAGE WINDOW WILL ENHANCE ANY HOME



The performance of individual designs varies depending upon the configuration chosen – always consult the Product Manual to confirm if the selected design can be configured at the customer's location.





© TRANSFORMING HOMES WITH KAWNEER

Bi-folding doors are an ideal way to open up any home layout and transform a living space with a seamless transition between inside and out — and the Kawneer AA®3720 is the ideal choice, with unique benefits for the homeowner, designer and fabricator.

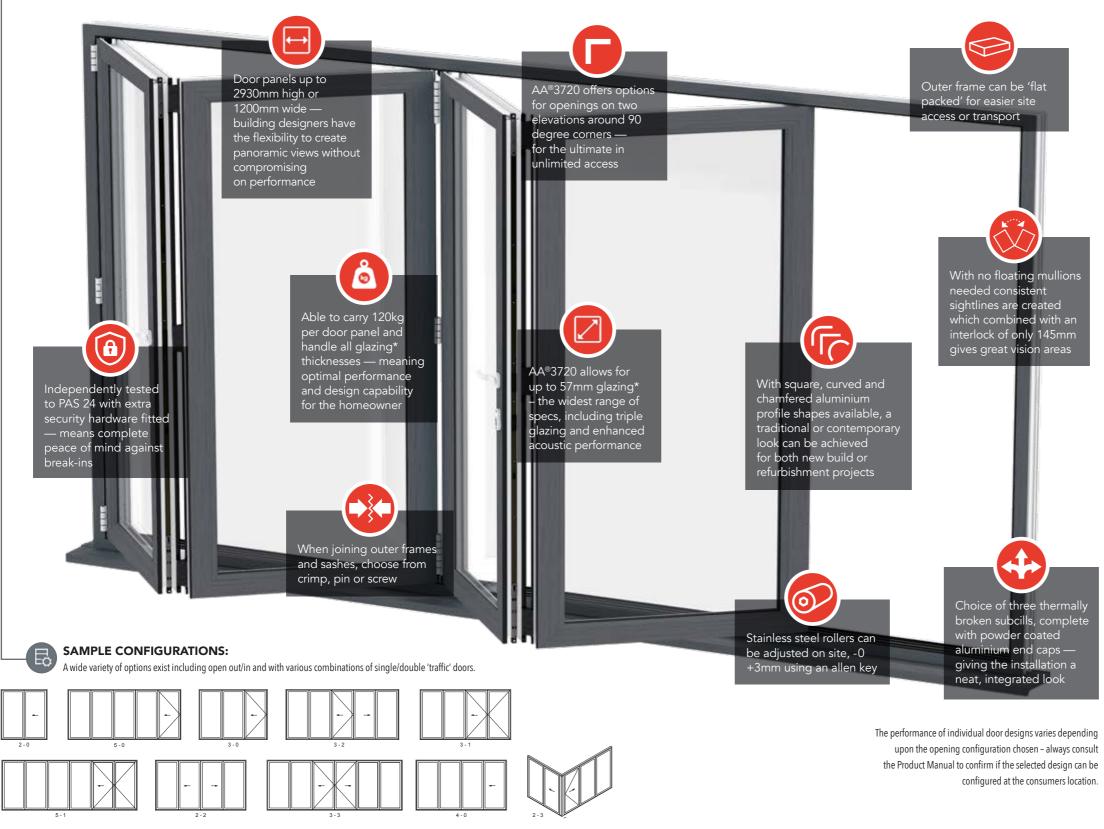
Kawneer aluminium bi-folding doors use advanced thermal break technology to offer outstanding thermal and class-leading weather ratings, as well as one of the largest door sizes available and the ability to take virtually any glazing option. With no need for a floating mullion either, that minimises the vertical framing to maximise the views.

With Kawneer, designers can also have bi-folds on two elevations, creating a 90 degree opening; while from a practical viewpoint, the outer frame can be 'flat-packed', enabling easier access and transportation.

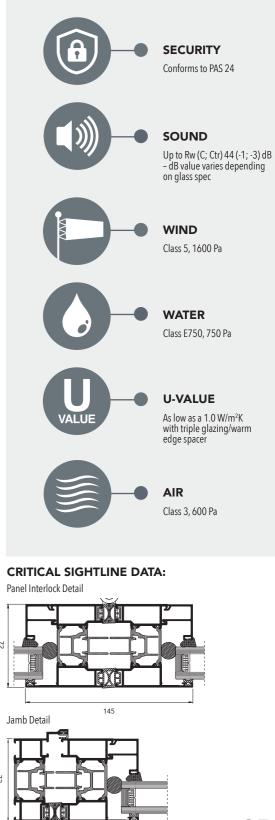
BI-FOLDING DOORS AA®3720



HOW KAWNEER BI-FOLDING DOORS WILL ENHANCE ANY HOME



*All sealed units should be specified and supplied as safety glazing in-line with Building Regulations.



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C TRANSFORMING HOMES WITH KAWNEER

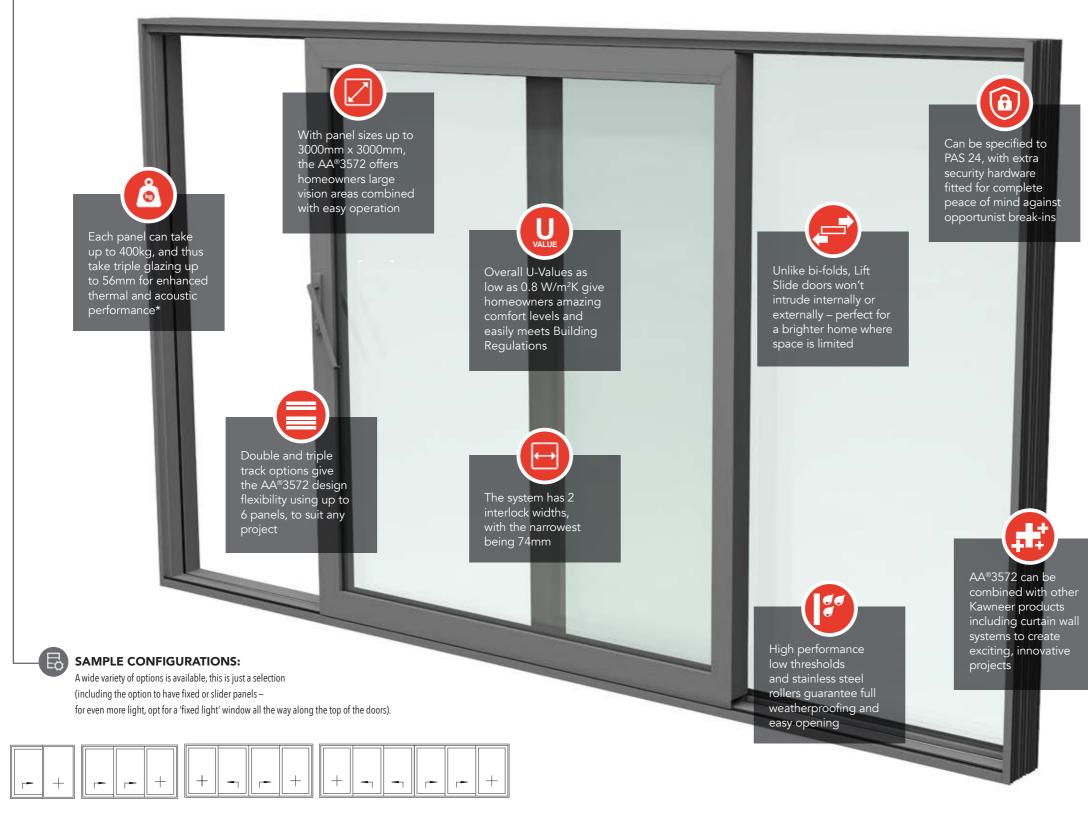
• Kawneer AA®3572 high performance sliding doors let the maximum light into a home, while opening up space effortlessly. The slim aluminium frames not only offer greater design freedom, but also provide class-leading thermal efficiency even with panel sizes of up to 3000mm x 3000mm.

Able to take glass panels up to 400kg, the doors' double EPDM gaskets with a continuous rebate provide exceptional weatherproofing, with high levels of sound reduction.

LIFT SLIDE DOORS AA®3572

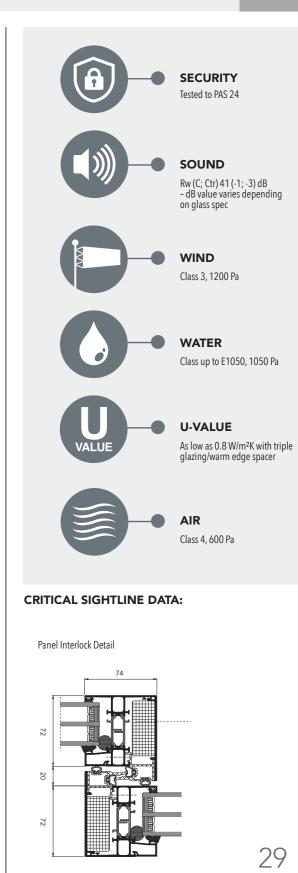


HOW KAWNEER LIFT SLIDE **DOORS WILL ENHANCE ANY HOME**



*All sealed units should be specified and supplied as safety glazing in-line with Building Regulations.

The performance of individual door designs varies depending upon the opening configuration chosen - always consult the Product Manual to confirm if the selected design can be configured at the consumers location.





PA

C TRANSFORMING HOMES WITH KAWNEER

The AA®4110 is a versatile patio sliding door system, ideal as a cost effective way to add light to a room and create

large expanses of glass. The system delivers good thermal performance combined with effortless operation, enabling panel sizes of up to 2800mm high and up to 3000mm wide for greater design freedom.

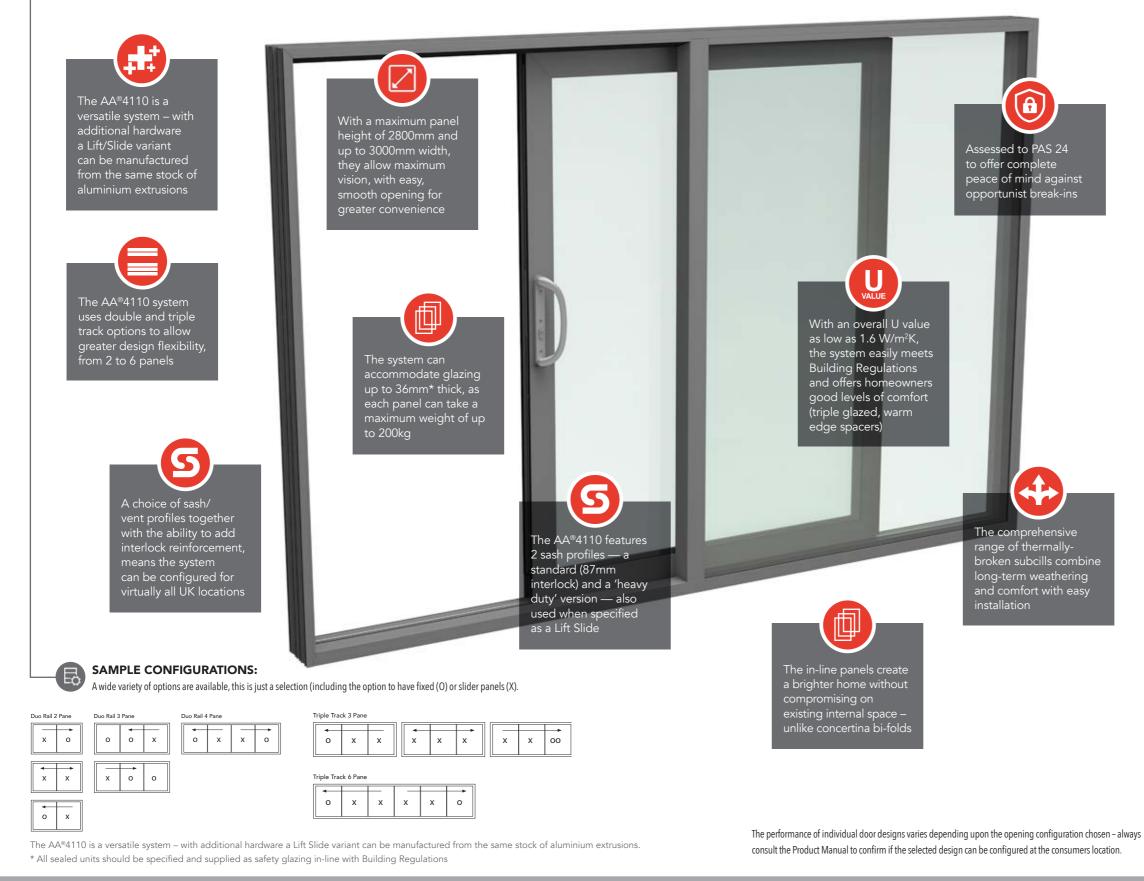
It also offers a choice of standard sash/vent profile or there is also a 'heavy duty' version able to cope with excessive wind loads or glass weight (to a maximum of 200kg), and has twin track or triple track options, giving a comprehensive range of thermally broken cills to suit all openings.

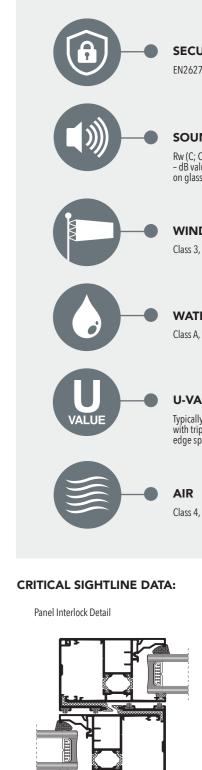




HOW A KAWNEER PATIO SLIDER WILL ENHANCE ANY HOME

R





SECURITY EN2627

SOUND

Rw (C; Ctr) 43 (-1; -4) dB – dB value varies depending on glass spec

WIND Class 3, 1200 Pa

WATER Class A, 200 Pa

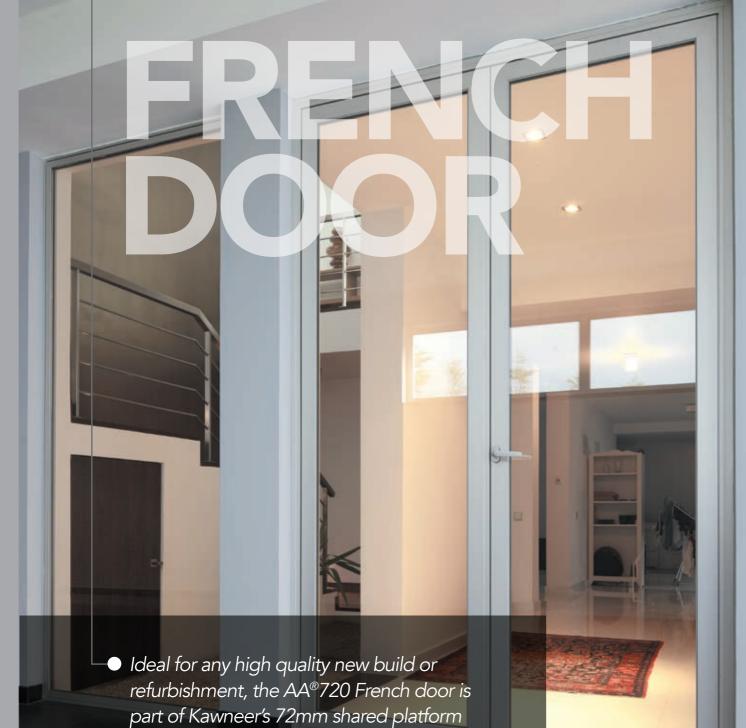
U-VALUE

Typically 1.6 W/m²K with triple glazing/warm edge spacers

Class 4, 600 Pa



C TRANSFORMING HOMES WITH KAWNEER



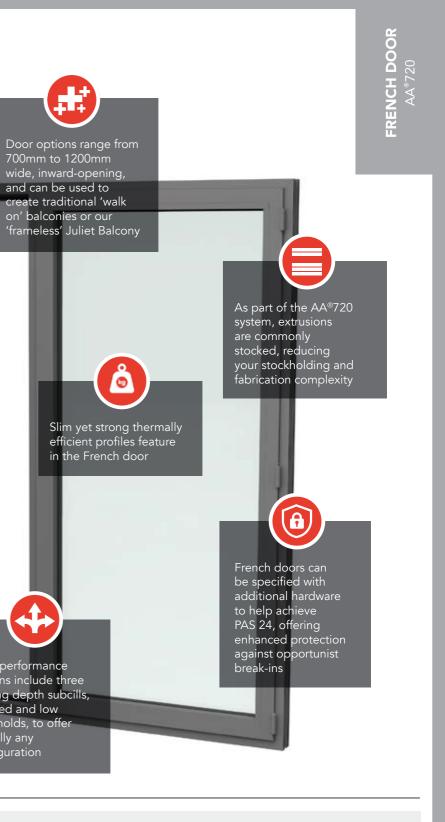
AA®720 French doors can take glazing up to 56mm to offer exceptional solar control, winter comfort, acoustic and security performance ₫ At 72mm deep, the AA®720 French door is perfect for refurb or new projects, and integrates with our casement windows or curtain walling to add the 'Wow' factor High performan**c**e options include three varying depth subcills, rebated and low thresholds, to offe virtually any configuration SECURITY Tested to PAS 24 SOUND Rw=39-47dB, varies depending upon glass spec

configured at the customer's location.

offering various combinations of windows and doors. French doors are perhaps one of the earliest known forms of door, and the AA®720 open-in door has the added capability to 'tilt'

for a ventilation setting. It features the very latest thermal break technology to ensure compliance with Building Regulations.

(Included)



WIND Class E2400, 2400 Pa

WATER Class 9A, 600 Pa



U-VALUE

As low as 0.8 W/m²K with triple glazing/warm edge spacer

AIR Class 4, 600 Pa

All sealed units should be specified and supplied as safety glazing inline with Building Regulations. The performance of individual French door designs varies depending upon the opening configuration chosen — always consult the Product Manual to confirm if the selected design can be







The AA®720 system also offers the option of an integrated Juliet Balcony, featuring a single or pair of French doors with an additional option that can be tilted for ventilation.

Completely fabricated in the factory, the AA®720 Juliet Balcony uses very few additional components, is fully integrated for seamless sightlines and eliminates the need for additional sub-contractors.



Integrated into the oute

balcony unit needs no

attachment to masonry

frame in the factory,

Juliet Balcony conforms to BS 6180:2011 for line/point loads and BS EN 13049:2013 for impact tests - correct selection of Juliet balcony glass is the responsibility of the dealer.

Fully tested to BS 6180:2011 (Barriers in and about buildings - Code of practice)

- Line load: 0.74kN/m
- Point load: 0.5kN
 - UDL: 0.5kN/m2

Fully tested to BS EN 13049:2003 (Windows - Soft and heavy

Door widths range from a 650mm single to a 2x1000mm pair of doors, offering the flexibility to fit virtually any residential

• Impact Class 5 achieved

The exact thickness of the glass in the Juliet Balcony and the width of the panel needs to be determined by site loadings/location. Always consult the Product Manual to confirm if the selected design can be configured.

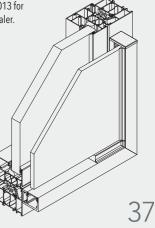


The designer or homeowner can set the height of the glass panel between 1100 and 1500mm, with 10-18mm thick laminated/toughened glass according to loadings/application

The Juliet Balcony works seamlessly with the AA®720 72mm frontto-back system, with no unsightly 'face fixed' glass panel and is perfect for refurb or new projects

The totally integrated Juliet Balcony saves on stockholding and fabrication as well as build time, being a 'one-trade' install

body impact - Test method, safety and classification)



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The versatile 72mm shared platform used for Kawneer residential doors is ideal for new build or refurbishment projects, and offers a range of stylish, fully integrated door/side light combinations.

Mainly designed as open-in (but also with an open-out option), the AA®720 door system combines various solid and glazed elements to bring light into the home or create a secure barrier featuring the latest access control technology.

RESIDENTIAL DOOR AA®720



HOW A KAWNEER DOOR WILL ENHANCE ANY HOME



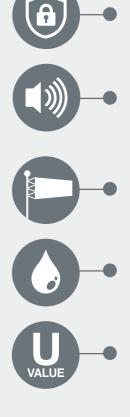
Any sealed units should be specified and supplied as safety glazing inline with Building Regulations. The performance of individual door designs varies depending upon the design/configuration chosen – always consult the Product Manual to confirm if the selected design can be configured at the customer's location.

*Solid panels are supplied by the retailer









SECURITY Tested to PAS 24

SOUND Rw=39-47 dB, varies depending upon panel/glass spec

WIND Class E2400, 2400 Pa

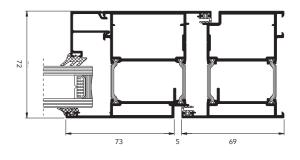
WATER Class 9A, 600 Pa

U-VALUE Solid single door - 1.4 W/m²K (Varies by solid panel supplier)

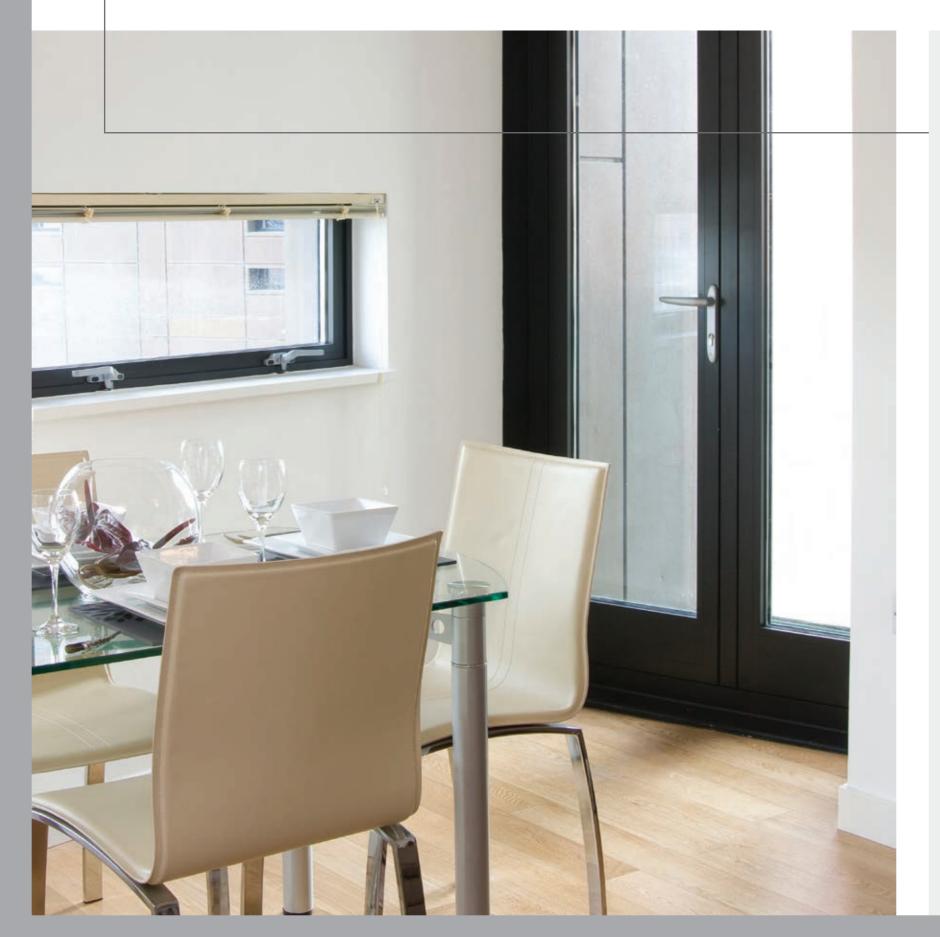
AIR Class 4, 600 Pa

CRITICAL SIGHTLINE DATA:

Jamb Detail



WINDOW & DOOR HARDWARE

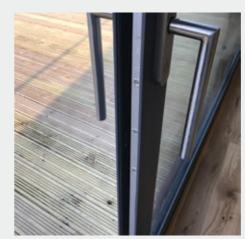


Сомі

Just as important as the painted aluminium which forms the windows and doors is the hardware which makes them open, lock and operate. Handles, hinges, rollers, locks — just some of the items that comprise the hardware range. Kawneer works in partnership with all of the leading hardware brands such as GU, Assa Abloy, Dr Hahn and Siegenia to name just a few. Generally available in a range of finishes/colours* such as white, silver and stainless steel, these suited items give the perfect finishing touches to the aluminium windows and doors.

All items are extensively tested. When requested, additional security items are fitted to ensure compliance/alignment to PAS 24 – many systems carry the 'Secured by Design' accreditation too, fully complying with Building Regulation Approved Document Q.





COMPLEMENTARY STYLES & FINISHES

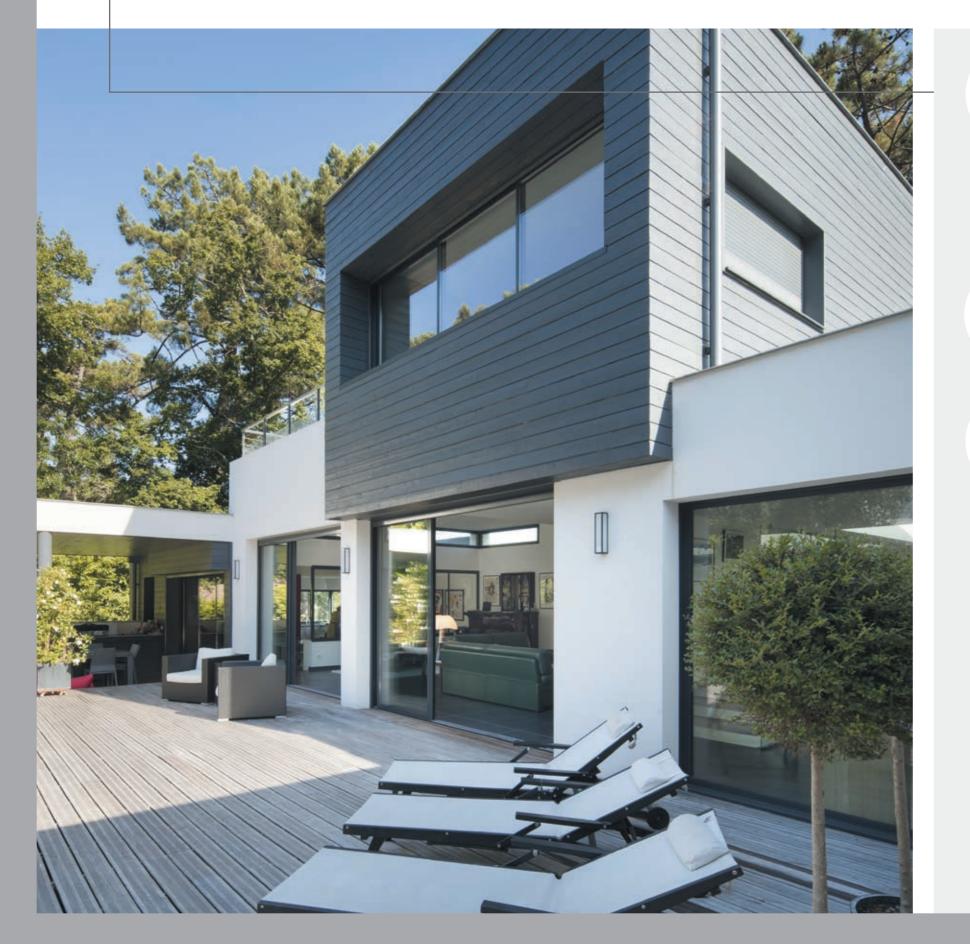


The Kawneer range is easy to operate and provides seamless functionality, providing for long life operation when in daily use around the home.

*The exact finishes/colours available for each range may vary.



C TRANSFORMING HOMES WITH KAWNEER



EXCLUSIVE DEALER NETWORK

OUTSTANDING TECHNICAL BACK UP





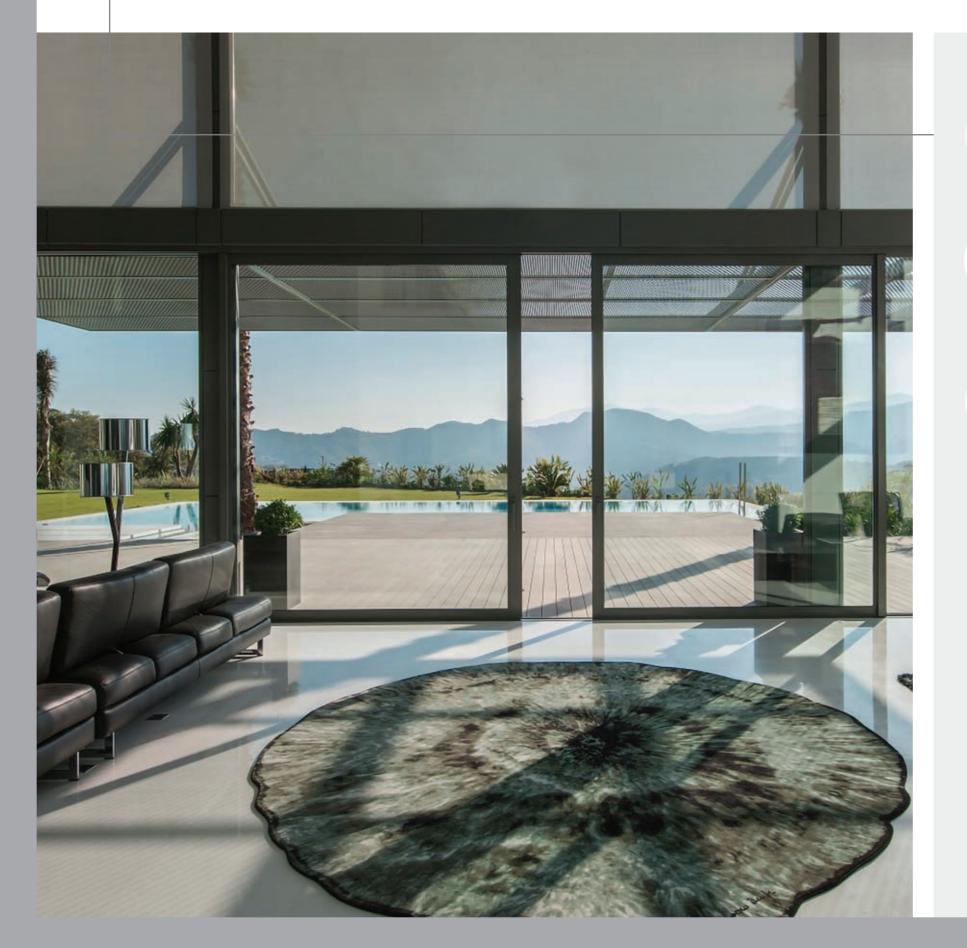
*For guarantees in marine environments and for anodised finishes, please consult Kawneer's technical services team.

MANUFACTURING STRENGTH

- Kawneer's UK base in England's North-West features end-to-end control of the entire manufacturing process, to maintain the highest quality standards.
- After extrusion and rolling in of thermal breaks, the profiles are then powder-coated in the in-house paint plant recognised by leading authority Qualicoat as a licensed applicator for world-leading Akzo Nobel paints.
- A wide range of colour options are available, including dual-colour and all finishes are applied to the highest architectural standard.
- Kawneer's 30-year guarantee* on matt and metallic finishes and 15 years on gloss finishes includes paint adhesion.
- In the commercial sector, Kawneer has always worked with a small network of loyal dealers, some stretching back over 50 years. For our residential products, our intention is to have a similar small group of motivated fabricators each with a long-term outlook.
- Our dedicated field-based team will offer tooling support and advice during your first months of working with Kawneer (and of course, supporting as necessary in the long-term), and we have a comprehensive range of tooling developed over many years to help with fabrication.



C TRANSFORMING HOMES WITH KAWNEER



Developed from our commercial training programme, our fully-certified installation courses cover best practice on-site and are a must for anyone serious about offering the highest quality standards.

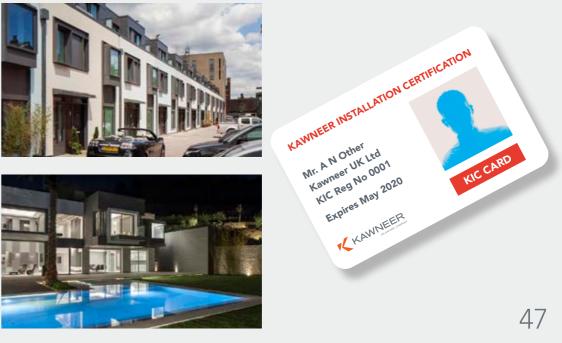


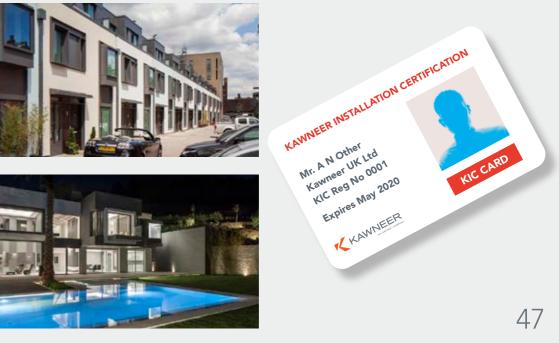
For our residential range, we offer a lead time of seven days, typically delivering at least weekly to most UK locations. This outstanding service is only possible through our holding stock of relevant profiles, ready to be painted as per your order. Each fabricator is assigned a dedicated internal sales contact to handle all orders and queries.

SOFTWARE AND MARKETING SUPPORT

Kawneer provides you with our own pricing and fabrication software, K-Pro, based on the familiar Logikal system. Our three-strong dedicated support team is there to help with any queries and to implement regular system improvements/updates – many of which are suggested by our fabricators.

We also provide you with a consumer brochure, invaluable for homeowners whether they're at the earliest stage of research or have fitters on-site.





'RIGHT FIRST TIME' INSTALLATION TRAINING

LEADING SERVICE LEVELS

C THE PRODUCT RANGE – TECHNICAL SPECIFICATIONS AT A GLANCE

	SECURITY	SOUND	WIND	WATER	VALUE	AIR
AA®720 SL CASEMENT WINDOW	Tested to PAS 24	Rw=39dB, varies depending upon glass spec**	Class E2400, 2400 Pa	Class 9A, 600 Pa	As low as 1.3 W/m ² K with double glazed units and 1.1 W/m ² K with triple glazed units	Class 4 600 Pa
AA®720 CASEMENT WINDOW	Tested to PAS 24	Rw=39dB, varies depending upon glass spec**	Class E2400, 2400 Pa	Class 9A, 600 Pa	As low as 1.0 W/m²K with triple glazing/warm edge spacer	Class 4, 600 Pa
AA®720 TILTURN WINDOW	Tested to PAS 24	Rw=39-47dB, varies depending upon glass spec	Class E2400, 2400 Pa	Class E1200, 600 Pa	As low as 0.8 W/m²K with triple glazing/warm edge spacer	Class 4, 600 Pa
GT70 HERITAGE WINDOW	EN2627	Rw+CTR 32 dB*	Class 4, 1600 Pa	Class 9A, 600 Pa	As low as 1.6 W/m²K with triple glazing/warm edge spacer	Class 3, 600 Pa
AA®3720 BI-FOLDING DOORS	Tested to PAS 24	Up to Rw (C; Ctr) 44 (-1; -3) dB – dB value varies depending on glass spec	Class 5, 1600 Pa	Class E750, 750 Pa	As low as a 1.0 W/m²K with triple glazing/warm edge spacer	Class 3, 600 Pa
AA®3572 LIFT SLIDE DOOR	Tested to PAS 24	Rw (C; Ctr) 41 (-1; -3) dB – dB value varies depending on glass spec	Class 3, 1200 Pa	Class up to E1050, 1050 Pa	As low as 0.8 W/m²K with triple glazing/warm edge spacer	Class 4, 600 Pa
AA®4110 PATIO SLIDER	EN2627	Rw (C; Ctr) 43 (-1; -4) dB – dB value varies depending on glass spec	Class 3, 1200 Pa	Class A, 200 Pa	Typically 1.6 W/m ² K with triple glazing/warm edge spacers	Class 4, 600 Pa
AA®720 FRENCH DOOR	Tested to PAS 24	Rw=39-47dB, varies depending upon glass spec	Class E2400, 2400 Pa	Class 9A, 600 Pa	As low as 0.8 W/m²K with triple glazing/warm edge spacer	Class 4, 600 Pa
AA®720 RESIDENTIAL DOOR	Tested to PAS 24	Rw=39-47 dB, varies depending upon panel/glass spec	Class E2400, 2400 Pa	Class 9A, 600 Pa	Solid single door – 1.4 W/m²K	Class 4, 600 Pa

* Determined by tabulated values BS EN 14351 part 1

** As per BS EN 14351-1 Annex B





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