# NAYLOR <br> TECHNICAL SOLUTIONS <br> Made in the UK <br> Excellent Technical Products 



## Welded Mesh Formwork System

email: novoform@naylor.co.uk web: www-naylortechnicalsolutions.co.uk

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## A user frienaly solution

Standard Novoform is manufactured using 4 mm main wires at 150 mm centres on 3 mm cross wires at 75 mm centres. Designed, tested and proven to suit foundations containing reinforcement of depths up to 2250 mm .

Our mesh is produced from bright drawn mild steel, manufactured to BS4482. The mesh is electronically welded at every intersection.
The wire is tested in accordance with BS4482. Welded intersections are tested in accordance with BS4483 Section 13.2., with dimensional checks being performed and recorded during production to comply with BS EN ISO 9001:2000.

## Pile Cap or Base Assembly - Step by step guide

Fixing the pile caps and beams this way allows easy access to fix continuity bars through one side of the cap or base.

Position pile cap cage to line and level.


Piles cut down and area blinded.


Using the Novoform schedule sent with the load, identify the marked units for the cap and base and place against the spacers.


All Novoform units marked as schedule, for simple and rapid assembly.


Mark the beam outline on the side of the cap or base assembly, as drawn, ready to form openings for beams.



Cut down centre line and across soffit line of beam. Form 'inverted T' fold out 'doors', ready to accept the Novoform beam units.


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Select preformed Novoform beam units and place inside the prepared open 'doors' No taping or tying of joints is required.


Use straight edge and marker allow additional 25 mm width so beam units fit inside 'doors'

Leave top wire intact and cut alternative wires at 'door' hinge point. This helps to give a tight bend and makes the folding easier. The 'doors' act as the grout seal. Spacers may be removed at door openings.

## Typical Spacer Arrangement

Will vary by depth of cap/base and ground conditions. Spacer centres to be adjusted as required to maintain specified concrete cover. Spacers to be staggered, as shown where practical.


Novoform recommendation: Maximum Novoform spacer centres 450 mm .


## Panel Sizes

All panels are 2400 mm long, and are available in the following depths:

| 450 mm | 1500 mm |
| :---: | :---: |
| 525 mm | 1575 mm |
| 600 mm | 1650 mm |
| 675 mm | 1725 mm |
| 750 mm | 1800 mm |
| 825 mm | 1875 mm |
| 900 mm | 1950mm |
| 1050 mm | 2100 mm |
| 1200 mm | 2250 mm |
| 1350 mm | 2400 mm |
| 1425 mm | 2700mm |



## Typical "U" Section Beam Connections

Will vary by depth of cap/base and ground conditions. Spacer centres to be adjusted as required to maintain specified concrete cover. Spacers to be staggered, as shown where practical.


## U Section Beam Installation

Recommended construction sequence for r.c. ground beams.


Pull trench and place concrete blinding.


Position U section Novoform beam and place concrete bar spacers in base.


Insert beam rebar cage to line and level with fixed Novoform plastic side spacers to reinforce cage.


Place loose backfill within 50 mm of finished concrete level. Keep foot traffic and vehicles well clear of foundations under construction.
 solutions are widely used in underground environments, with

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