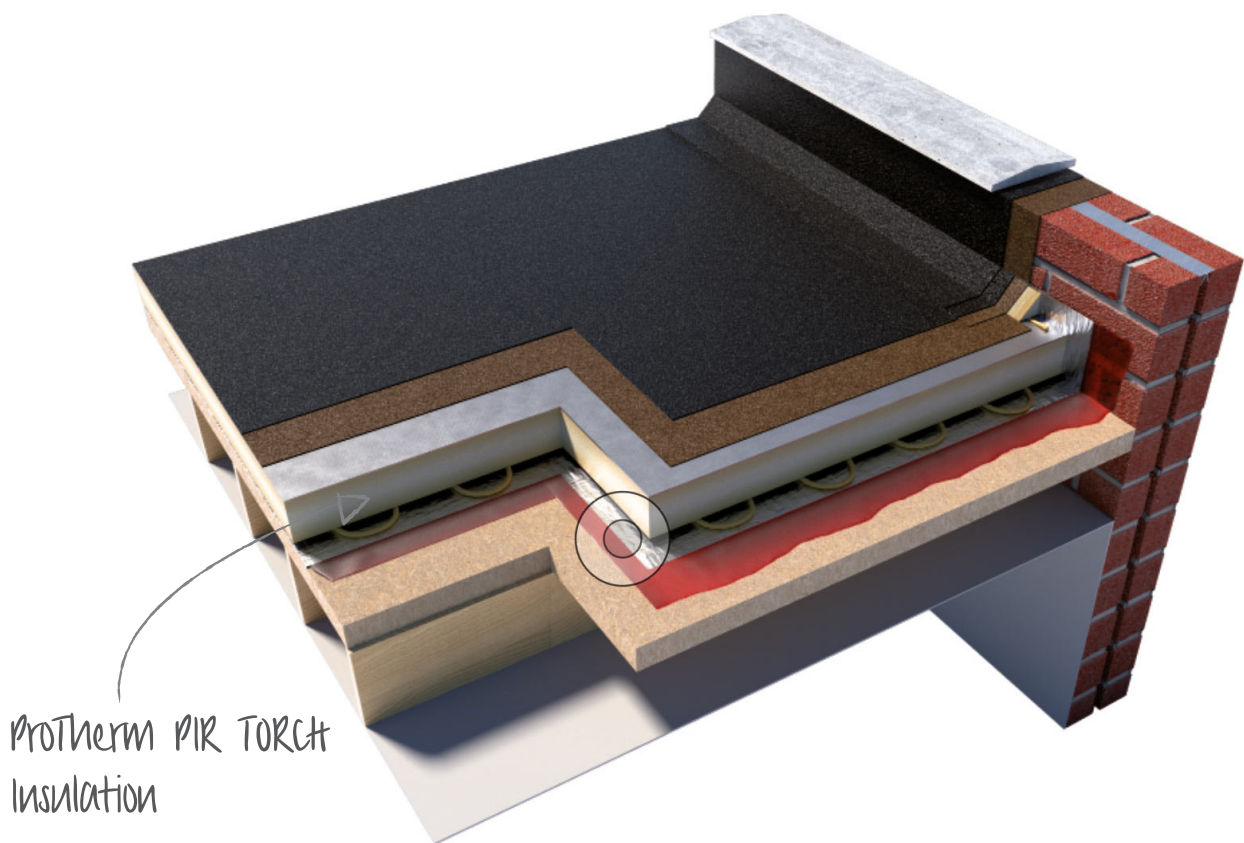


# ProTherm PIR TORCH Tapered

## Product Data Sheet



# ProTherm

## PIR TORCH Tapered

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### General Information

**ProTherm PIR TORCH Tapered** is a tapered rigid Polyisocyanurate (PIR) foam insulation for use in bituminous roofing-systems on suitable surfaces. As part of a tapered roofing scheme ProTherm TORCH Tapered provides roof surfaces with a finished fall of either 1:60 or 1:80.

ProTherm PIR TORCH Tapered is a rigid Polyisocyanurate (PIR) foam core faced with bitumen coated glassfibre tissue on one side and polypropylene fleece on the other. The PIR foam core is temperature tolerant and withstands the application of hot bitumen to the surface temperature of 240°C.

For a comprehensive NBS J42 or J41 specification contact Radmat Building Products.

ProTherm PIR TORCH Tapered is compliant with BS 4841-4:2006, BBA No. 16/5341.

### Installation Instructions

ProTherm PIR TORCH Tapered is bonded to the EshaBase vapour layer or a prepared existing roof surface with EshaStik PU Adhesive. Individual ProTherm PIR TORCH Tapered boards should be laid with the bitumen tissue side up with edges butted and in a break bond pattern laid at right angles to the edges of the roof or diagonally across the roof.

On metal decks the long edges should be laid at right angles to the corrugations. All board joints should be fully supported by the deck.

When applying ProTherm PIR TORCH Tapered on existing bituminous or sanded substrate the surface must be prepared in accordance with the project specific guidelines provided by Radmat.

All installation to be according to guidelines and specifications supplied by Radmat.

### Delivery conditions

#### Delivery form

ProTherm PIR TORCH Tapered packs area stretch wrapped in recyclable polythene with various board quantities per one-way pallet depending on thickness.

#### Storage and transport

ProTherm PIR TORCH Tapered boards should be stored in a flat, dry area off the ground away from mechanical damage and sources of ignition. Boards should be completely covered with weatherproof sheeting. The boards must be kept dry at all times, boards wetted accidentally must be replaced or allowed to dry fully before application of the waterproof layer. The boards must be protected from prolonged exposure to sunlight and should be stored either under cover or covered with opaque polyethylene sheets.

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## PIR TORCH Tapered

PRODUCT DESCRIPTION							
Appearance top side	Bitumen coated glass tissue						
Core	Polyisocyanurate (PIR) foam						
Appearance bottom side	Uncoated glass tissue						
DECLARED PERFORMANCE							
Ozone Depletion Potential	Zero						
Global Warming Potential	3						
BRE Green Guide Rating	A						
Compressive Strength	Typical compressive strength for the foam exceeds 150KPa when tested to BS EN 826: 1996 Thermal Insulating Products for Building Applications-Determination of compressive behaviour.						
Density	PIR foam has a typical density of 31 Kg/m <sup>3</sup>						
Durability	The product is stable, rot proof and durable and will remain effective as an insulation system at least as long as that of the waterproof covering. Durability depends on the method of application, the supporting structure and conditions of use.  The insulation core and facings resist attack by mould and microbial growth, and do not provide any food value to vermin.						
Resistance To Solvents - Foam	ProTherm PIR TORCH Tapered resists attack from dilute alkalis and acids, mineral oil and petrol. The foam is not resistant to ketonic solvents. Damaged boards should not be used.						
Thermal Conductivity	The thermal conductivity ( $\lambda$ value) of the foam varies by thickness as follows: 25 to 79mm = 0.026 W/mK 80 to 119mm = 0.025 W/mK 120 to 200mm = 0.024 W/mK Typical U values for the range within given constructions are shown in Table 1.						
Water Vapour Resistance	The insulation core has a water vapour resistance of 40MNs/g/m* and will, therefore, provide resistance to water vapour transmission. This will minimise both surface and interstitial condensation. The necessity for the inclusion of a water vapour control layer in the roof construction should be assessed in accordance with BS 6229:2003 Code of Practice for flat roofs with continuously supported coverings.						
Dimensions	Width: 600mm Length: 1200mm Thickness: Varies according to taper from 30-200mm						
Typical Weight	Typical weight of a 120mm thick board is 4.1 kg						
Reaction to Fire Classification	Euroclass F						
Roof Loading	Depending on the chosen waterproofing system, ProTherm PIR TORCH Tapered is suitable for use on roof decks that are subject to limited maintenance foot traffic. Walkways should be provided on roofs requiring regular pedestrian access. The roof should be boarded out with protective boarding whenever site work is to take place after the roof board has been laid and the roof made watertight.						
Spanning Metal Decks	ProTherm TORCH tapered laid over metal decks must not exceed: <table> <tr> <td>Spanning distance</td> <td>Insulant thickness</td> </tr> <tr> <td>100mm</td> <td>40mm</td> </tr> <tr> <td>140mm</td> <td>50mm and over</td> </tr> </table> On metal decks the long edges should be at right angles to the corrugations. All board joints should be fully supported by the deck. Please refer to BS 4841-4:2006 for details of thickness of board over metal trough openings.	Spanning distance	Insulant thickness	100mm	40mm	140mm	50mm and over
Spanning distance	Insulant thickness						
100mm	40mm						
140mm	50mm and over						

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## PIR TORCH Tapered

**Table 1, Typical U values for the range within given constructions**

Thickness (mm)	Length (mm)	Width (mm)	R Value (m <sup>2</sup> k/W)	Typical U value on metal deck (W/m <sup>2</sup> k)	Typical U value on Concrete deck (Wm <sup>2</sup> k)	Typical U value on Timber deck (W/m <sup>2</sup> k)
30	1200	600	1.15	0.72	0.68	0.57
40*	1200	600	1.54	0.58	0.55	0.48
50	1200	600	1.92	0.47	0.45	0.40
60*	1200	600	2.31	0.40	0.38	0.34
70*	1200	600	2.69	0.35	0.34	0.31
80	1200	600	3.20	0.29	0.28	0.26
90*	1200	600	3.60	0.26	0.26	0.24
100	1200	600	4.00	0.24	0.23	0.22
110*	1200	600	4.40	0.22	0.21	0.20
120	1200	600	5.00	0.19	0.19	0.18
130	1200	600	5.42	0.18	0.18	0.17
140*	1200	600	5.83	0.17	0.16	0.16
150*	1200	600	6.25	0.15	0.15	0.15
160*	1200	600	6.67	0.15	0.14	0.14
170*	1200	600	7.08	0.14	0.14	0.13
180*	1200	600	7.50	0.13	0.13	0.12
190*	1200	600	7.92	0.12	0.12	0.12
200*	1200	600	8.33	0.12	0.12	0.11

\* Made to order. May be subject to extended lead time and minimum order quantities. Please call to confirm before quoting.

This information given in good faith and is based on the latest knowledge available to Radmat Building products Ltd. Whilst every effort has been made to ensure that the contents of the publication are current while going to press, customers are advised that products, techniques and codes of practice are under constant review and liable to change without notice.

For further information on Radmat products and services please call **01858 410372**, email [tech enquiries@radmat.com](mailto:tech enquiries@radmat.com) or visit our website [www.radmat.com](http://www.radmat.com)

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