



The Brick Matching Guide



Easy brick matching for your extension, renovation or restoration project.

The Original London Brick has been used in the construction of over 5 million homes.

Builders and specifiers can be confident of the product's ability to colour match existing dwellings and provide quality and reliability, founded on over 140 years of brick making expertise.

The range has a variety of colours and textures, from the classic Rustic brick, symbolic of the housing boom in the second half of the 20th century, through to yellows and buffs, such as Saxon Gold and Hereward Light.

There are 23 bricks available in the standard 65mm size, with 4 types available in 73mm.

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The reproduction of colours and textures shown in this brochure is only as accurate as the printing process will allow. Photographic samples should be used when shortlisting products but we advise that an actual sample is seen before ordering.

A match like no other

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The History of London Brick

London Brick has been the original choice for professional builders since 1877. Used to build around one in five houses in the UK, it is an essential element of residential renovation, maintenance and repair.

It is manufactured exclusively by Forterra, with its distinctive 'frog' design making it easier to cut, handle and lay.

London Brick has long been associated with economic re-generation. From the construction of the railways in the 19th century, to meeting the post-war housing crisis

head-on, the brand has been integral to UK industrial strategy throughout its lifecycle.

London Brick has been in production for over 140 years and Forterra is its sole manufacturer.

Used in approximately 23% of England's housing stock, it is made from raw material millions of years old, the excavation of which has changed the landscape, created thousands of jobs, helped in the construction of some of our most recognisable buildings, and even created a wildlife reserve.

Increased production saw output reach 16 million bricks per day after the Second World War.

Today, London Brick is produced almost exclusively for the residential renovation, maintenance and improvement (RM&I) market.



Chiltern

Manufactured to BS EN 771-1

Brick type Category II, HD, Clay Masonry Unit	Water absorption ≤ 23%	Dry weight per brick 1.95kg
Standard work size 215 x 102.5 x 65mm	Durability F1	Pack size 390
Dimensional tolerances Tolerance category: T2 Range category: R1	Active soluble salt content S2	
Compressive strength ≥ 25N/mm ²	Configuration Frogged 15-20% voids	

The Chiltern London Brick showcases a warm and inviting aesthetic, characterised by its light red hue with subtle variations that add depth and visual interest. The classic colour palette makes it a versatile choice for diverse designs that seamlessly blends with various styles and surroundings.

Light textures and gentle tactile qualities enhance the visual appeal of façades without overpowering, and create a refined and timeless appearance, suitable for a wide range of building projects.



Chiltern

Claydon Red Multi

Manufactured to BS EN 771-1

Brick type

Category II, HD, Clay Masonry Unit

Standard work size

215 x 102.5 x 65mm

Dimensional tolerances

Tolerance category: T2

Range category: R1

Compressive strength

≥ 25N/mm²

Water absorption

≤ 23%

Durability

F1

Active soluble salt content

S2

Configuration

Frogged 15-20% voids

Dry weight per brick

1.95kg

Pack size

390

The Claydon Red Multi London Brick displays a rich and dynamic aesthetic, characterised by its red multi colouration that introduces a warm and welcoming appearance.

This blend of hues imparts depth and visual interest, which alongside its light texture adds a subtle tactile quality that enhances façades.

It's rich colour palette serves as an excellent complement to diverse architectural and design features and proves versatile in urban and suburban settings by its ability to harmonise with various environmental elements.



Claydon Red Multi

Georgian

Manufactured to BS EN 771-1

Brick type Category II, HD, Clay Masonry Unit	Water absorption ≤ 23%	Dry weight per brick 1.95kg
Standard work size 215 x 102.5 x 65mm	Durability F1	Pack size 390
Dimensional tolerances Tolerance category: T2 Range category: R1	Active soluble salt content S2	
Compressive strength ≥ 25N/mm ²	Configuration Frogged 15-20% voids	

The Georgian London Brick embodies a classic and timeless aesthetic, characterised by its warm red hue reflecting the elegance of the Georgian architectural period.

The brick features a light texture, adding subtle depth and visual interest to a buildings facade. The brick combines aesthetic warmth with practical versatility.

Its classic red colour and subtle texture provide a timeless and sophisticated appeal, making it an excellent choice for projects seeking a balanced and refined exterior finish.



Georgian

Heather

Manufactured to BS EN 771-1

Brick type
Category II, HD, Clay Masonry Unit

Standard work size
215 x 102.5 x 65mm

Dimensional tolerances
Tolerance category: T2
Range category: R1

Compressive strength
≥ 25N/mm²

Water absorption
≤ 23%

Durability
F1

Active soluble salt content
S2

Configuration
Frogged 15-20% voids

Dry weight per brick
1.95kg

Pack size
390

Alternative sizes

This brick is available in both
65mm and 73mm height



Heather

Regency

Manufactured to BS EN 771-1

Brick type Category II, HD, Clay Masonry Unit	Water absorption ≤ 23%	Dry weight per brick 1.95kg
Standard work size 215 x 102.5 x 65mm	Durability F1	Pack size 390
Dimensional tolerances Tolerance category: T2 Range category: R1	Active soluble salt content S2	
Compressive strength ≥ 25N/mm ²	Configuration Frogged 15-20% voids	

The Regency London Brick embodies a classic red hue reminiscent of traditional British architecture. This rich, warm colour adds a timeless and elegant aesthetic to building exteriors, making it suitable for both contemporary and traditional design schemes.

Deep red tones harmonise beautifully with traditional mortar colours, creating a striking contrast that highlights the brick pattern and craftsmanship. This classic colouration is particularly effective in accentuating architectural features such as arches, lintels, and quoins.



Regency

Rustic

Manufactured to BS EN 771-1

Brick type
Category II, HD, Clay Masonry Unit

Water absorption
 $\leq 23\%$

Dry weight per brick
1.95kg

Standard work size
215 x 102.5 x 65mm

Durability
F1

Pack size
390

Dimensional tolerances
Tolerance category: T2
Range category: R1

Active soluble salt content
S2

Alternative sizes

65 & 73mm 

This brick is available in both
65mm and 73mm height

Compressive strength
 $\geq 25\text{N/mm}^2$

Configuration
Frogged 15-20% voids

The Rustic London Brick is a heavy textured brick with a distinctive textural pattern and a traditional red hue. The heavy texture adds a depth and character to the brick, creating a visually engaging facade that captures attention.

The Rustic London Brick combines a rich red hue with a pronounced texture, offering a timeless and versatile option for various architectural styles. Its classic appearance and enduring quality make it a preferred choice for builders and homeowners seeking to create structures with lasting aesthetic appeal.



Rustic

Rustic Antique

Manufactured to BS EN 771-1

Brick type
Category II, HD, Clay Masonry Unit

Water absorption
≤ 23%

Dry weight per brick
1.95kg

Standard work size
215 x 102.5 x 65mm

Durability
F1

Pack size
390

Dimensional tolerances
Tolerance category: T2
Range category: R1

Active soluble salt content
S2

Alternative sizes

65 & 73mm 

This brick is available in both
65mm and 73mm height

Compressive strength
≥ 25N/mm²

Configuration
Frogged 15-20% voids

The Rustic Antique London Brick is a heavy textured brick with a distinctive textural pattern and a traditional red hue. The heavy texture adds a depth and character to the brick, creating a visually engaging facade that captures attention.

The Rustic Antique London Brick combines a rich red hue with a pronounced texture, offering a timeless and versatile option across various architectural styles.

London Brick has been used to build over five million homes primarily in London and the Home Counties – an icon of the British landscape.



Rustic Antique

Sandfaced

Manufactured to BS EN 771-1

Brick type Category II, HD, Clay Masonry Unit	Water absorption ≤ 23%	Dry weight per brick 1.95kg
Standard work size 215 x 102.5 x 65mm	Durability F1	Pack size 390
Dimensional tolerances Tolerance category: T2 Range category: R1	Active soluble salt content S2	
Compressive strength ≥ 25N/mm ²	Configuration Frogged 15-20% voids	

The Sandfaced London Brick combines a rich red hue with a pronounced texture, offering a timeless and versatile option across various architectural styles. Its classic appearance and enduring quality make it a preferred choice for architects, builders and homeowners seeking to create structures with lasting aesthetic appeal.

The light texture adds subtle depth and character to the brickwork, creating a visually engaging facade that captures attention. The texture enhances the rustic appeal, making it ideal for projects aiming to achieve a traditional or period specific look.



Sandfaced

Sunset Red

Manufactured to BS EN 771-1

Brick type Category II, HD, Clay Masonry Unit	Water absorption ≤ 23%	Dry weight per brick 1.95kg
Standard work size 215 x 102.5 x 65mm	Durability F1	Pack size 390
Dimensional tolerances Tolerance category: T2 Range category: R1	Active soluble salt content S2	
Compressive strength ≥ 25N/mm ²	Configuration Frogged 15-20% voids	

The Sunset red London Brick combines a rich red hue with a pronounced texture offering a versatile and timeless option across various architectural styles.

The heavy texture adds depth and character to brickwork, creating a visually-engaging facade that captures attention. This texture enhances aesthetic appeal, ideal for projects aiming to achieve a traditional or period specific look.

London Brick has been used to build over five million homes primarily in London and the Home Counties – an icon of the British landscape.



Sunset Red

Tudor

Manufactured to BS EN 771-1

Brick type
Category II, HD, Clay Masonry Unit

Water absorption
 $\leq 23\%$

Dry weight per brick
1.95kg

Standard work size
215 x 102.5 x 65mm

Durability
F1

Pack size
390

Dimensional tolerances
Tolerance category: T2
Range category: R1

Active soluble salt content
S2

Alternative sizes

65 & 73mm 

This brick is available in both
65mm and 73mm height

Compressive strength
 $\geq 25\text{N/mm}^2$

Configuration
Frogged 15-20% voids

The Tudor London Brick presents a distinctive aesthetic characterised by its rich red hue and heavy textural pattern. This colouration offers a classic, inviting appearance, making it a versatile choice for a variety of architectural styles from traditional to contemporary.

The classic appearance and enduring quality make it a preferred choice for architects and builders seeking to create structures with lasting aesthetic appeal.



Tudor

Windsor

Manufactured to BS EN 771-1

Brick type Category II, HD, Clay Masonry Unit	Water absorption ≤ 23%	Dry weight per brick 1.95kg
Standard work size 215 x 102.5 x 65mm	Durability F1	Pack size 390
Dimensional tolerances Tolerance category: T2 Range category: R1	Active soluble salt content S2	
Compressive strength ≥ 25N/mm ²	Configuration Frogged 15-20% voids	

The Windsor London Brick is a pressed, light textured facing brick with a rich red hue. The light texture of the brick imparts a subtle depth and character to brickwork resulting in a visually-engaging facade that captures attention.

The Windsor London Brick combines a rich red hue and pronounced texture, offering a timeless and versatile option for a variety of architectural styles. Its classic appearance make it an ideal choice for builders and architects seeking to create structures with long lasting aesthetic appeal.



Windsor

Hereward Light

Manufactured to BS EN 771-1

Brick type Category II, HD, Clay Masonry Unit	Water absorption ≤ 23%	Dry weight per brick 1.95kg
Standard work size 215 x 102.5 x 65mm	Durability F1	Pack size 390
Dimensional tolerances Tolerance category: T2 Range category: R1	Active soluble salt content S2	
Compressive strength ≥ 25N/mm ²	Configuration Frogged 15-20% voids	

The Hereward Light London Brick projects a warm, buff-yellow hue, reminiscent of traditional British architecture suitable for both contemporary and traditional designs. A light texture adds subtle depth and visual interest to building façades.

The Hereward Light London Brick combines aesthetic warmth with practical versatility. The classic, timeless, and sophisticated appeal makes it an excellent choice for projects seeking a balanced and refined exterior finish.



Hereward Light

Honey Buff

Manufactured to BS EN 771-1

Brick type Category II, HD, Clay Masonry Unit	Water absorption ≤ 23%	Dry weight per brick 1.95kg
Standard work size 215 x 102.5 x 65mm	Durability F1	Pack size 390
Dimensional tolerances Tolerance category: T2 Range category: R1	Active soluble salt content S2	
Compressive strength ≥ 25N/mm ²	Configuration Frogged 15-20% voids	

The Honey Buff London Brick offers a warm, buff-yellow hue that evokes the charm of traditional British architecture. Providing a bright and inviting aesthetic, this brick colour works well across classic and contemporary designs.

Its subtle light texture combined with its warm buff-yellow tone complements diverse landscaping elements, foliage and architectural features, allowing design aspects to stand out. This adaptability makes the brick suitable for both urban and suburban projects.



Honey Buff

Milton Buff

Manufactured to BS EN 771-1

Brick type Category II, HD, Clay Masonry Unit	Water absorption ≤ 23%	Dry weight per brick 1.95kg
Standard work size 215 x 102.5 x 65mm	Durability F1	Pack size 390
Dimensional tolerances Tolerance category: T2 Range category: R1	Active soluble salt content S2	
Compressive strength ≥ 25N/mm ²	Configuration Frogged 15-20% voids	

The Milton Buff London Brick exudes a warm, buff-yellow hue that imparts a bright and inviting aesthetic to various architectural designs. The colouration offers versatility, seamlessly blending with a variety of modern and classic architectural styles.

Featuring a light texture, the Milton Buff brick introduces a subtle depth and character to surfaces with overpowering the design. This understated texture contributes to a refined and sophisticated exterior finish, making it an excellent choice for projects aiming at elegance and simplicity.



Milton Buff

Nene Valley Stone

Manufactured to BS EN 771-1

Brick type Category II, HD, Clay Masonry Unit	Water absorption ≤ 23%	Dry weight per brick 1.95kg
Standard work size 215 x 102.5 x 65mm	Durability F1	Pack size 390
Dimensional tolerances Tolerance category: T2 Range category: R1	Active soluble salt content S2	
Compressive strength ≥ 25N/mm ²	Configuration Frogged 15-20% voids	

The Nene Valley Stone London Brick is a warm buff hue that presents a subtle and welcoming aesthetic to a variety of architectural designs.

Its subtle light texture combined with warm buff tones complement diverse landscaping elements, foliage and architectural features, allowing design aspects to stand out. This adaptability makes the brick suitable for both urban and suburban projects, harmonising with environmental contexts.



Nene Valley Stone

Golden Buff

Manufactured to BS EN 771-1

Brick type Category II, HD, Clay Masonry Unit	Water absorption ≤ 23%	Dry weight per brick 1.95kg
Standard work size 215 x 102.5 x 65mm	Durability F1	Pack size 390
Dimensional tolerances Tolerance category: T2 Range category: R1	Active soluble salt content S2	
Compressive strength ≥ 25N/mm ²	Configuration Frogged 15-20% voids	

The Golden Buff London Brick offers a distinctive aesthetic featuring a warm buff-yellow hue, evoking the traditional charm of British architecture. The colouration provides a bright and inviting appearance, making it an excellent choice for a variety of architectural projects.

The Golden Buff London Brick combines aesthetic warmth with practical versatility. It's classic buff-yellow colour and subtle texture make it an excellent choice for projects seeking a balanced and refined exterior finish.



Golden Buff

Ironstone

Manufactured to BS EN 771-1

Brick type
Category II, HD, Clay Masonry Unit

Standard work size
215 x 102.5 x 65mm

Dimensional tolerances
Tolerance category: T2
Range category: R1

Compressive strength
≥ 25N/mm²

Water absorption
≤ 23%

Durability
F1

Active soluble salt content
S2

Configuration
Frogged 15-20% voids

Dry weight per brick
1.95kg

Pack size
390

The Ironstone London Brick presents a distinctive aesthetic characterised by its buff-yellow colouration and iron staining, offering up a light and interesting appearance suitable across architectural styles.

Featuring a light texture which adds subtle depth and visual interest without overwhelming the overall design. The subtle texture enhances the bricks appearance and natural appeal, making it an excellent choice for projects aiming for a refined yet understated exterior finish.



Ironstone

Longville Stone

Manufactured to BS EN 771-1

Brick type Category II, HD, Clay Masonry Unit	Water absorption ≤ 23%	Dry weight per brick 1.95kg
Standard work size 215 x 102.5 x 65mm	Durability F1	Pack size 390
Dimensional tolerances Tolerance category: T2 Range category: R1	Active soluble salt content S2	
Compressive strength ≥ 25N/mm ²	Configuration Frogged 15-20% voids	

The Longville Stone London Brick features a warm buff-yellow hue, offering a light and inviting appearance suitable for both traditional and contemporary architectural styles.

Adding warmth and brightness to building façades, this versatile backdrop makes it suitable for both urban and suburban settings. Blending seamlessly with various environmental contexts, this brick style harmonises with diverse landscaping elements, foliage and architectural features.



Longville Stone

Saxon Gold

Manufactured to BS EN 771-1

Brick type Category II, HD, Clay Masonry Unit	Water absorption ≤ 23%	Dry weight per brick 1.95kg
Standard work size 215 x 102.5 x 65mm	Durability F1	Pack size 390
Dimensional tolerances Tolerance category: T2 Range category: R1	Active soluble salt content S2	
Compressive strength ≥ 25N/mm ²	Configuration Frogged 15-20% voids	

The Saxon Gold London Brick presents a distinctive aesthetic characterised by its warm buff-yellow hue and dimpled textural pattern which creates a bright and inviting appearance.

The buff-yellow tone harmonises beautifully with both light and dark mortar colours, offering flexibility in achieving a desired aesthetic contrast. This adaptability offers architects and designers to tailor the visual outcome to specific design schemes, whether subtle or bold, contemporary or traditional.



Saxon Gold

Brindle

Manufactured to BS EN 771-1

Brick type Category II, HD, Clay Masonry Unit	Water absorption ≤ 23%	Dry weight per brick 1.95kg
Standard work size 215 x 102.5 x 65mm	Durability F1	Pack size 396
Dimensional tolerances Tolerance category: T2 Range category: R1	Active soluble salt content S2	
Compressive strength ≥ 25N/mm ²	Configuration Frogged 15-20% voids	

The Brindle London Brick presents a rich and varied aesthetic, characterised by its deep brown colour interspersed with subtle reddish undertones.

This blend of hues creates a warmth and inviting presence, making it a versatile choice for contemporary and traditional designs. The brick's heavier texture adds a pronounced tactile quality, enhancing visual interest and depth on building façades.

London Brick has been used to build over five million homes primarily in London and the Home Counties – an icon of the British landscape.



Brindle

Brecken Grey

Manufactured to BS EN 771-1

Brick type Category II, HD, Clay Masonry Unit	Water absorption ≤ 23%	Dry weight per brick 1.95kg
Standard work size 215 x 102.5 x 65mm	Durability F1	Pack size 390
Dimensional tolerances Tolerance category: T2 Range category: R1	Active soluble salt content S2	
Compressive strength ≥ 25N/mm ²	Configuration Frogged 15-20% voids	

The Brecken Grey London Brick embodies a subtle and understated aesthetic, making it a versatile choice for various architectural designs.

Its light grey hue provides a neutral palette that complements both contemporary and traditional structures. The brick's light texture adds a gentle tactile quality, introducing depth and interest to façades without overwhelming the overall design.

London Brick has been used to build over five million homes primarily in London and the Home Counties – an icon of the British landscape.



Brecken Grey

Cotswold

Manufactured to BS EN 771-1

Brick type Category II, HD, Clay Masonry Unit	Water absorption $\leq 23\%$	Dry weight per brick 1.95kg
Standard work size 215 x 102.5 x 65mm	Durability F1	Pack size 390
Dimensional tolerances Tolerance category: T2 Range category: R1	Active soluble salt content S2	
Compressive strength $\geq 25\text{N/mm}^2$	Configuration Frogged 15-20% voids	

The Cotswold London Brick presents a distinctive aesthetic characterised by its light grey hue, offering an alternative to traditional red or brown bricks. The subtle colouration provides a neutral backdrop allowing other design elements to feature.

Combining an aesthetic subtlety with practical versatility, its light grey colour and gentle texture provide a modern yet timeless appeal, making it an excellent choice for a variety of architectural projects seeking a balanced and refined exterior finish.



Cotswold

Dapple Light

Manufactured to BS EN 771-1

Brick type Category II, HD, Clay Masonry Unit	Water absorption ≤ 23%	Dry weight per brick 1.95kg
Standard work size 215 x 102.5 x 65mm	Durability F1	Pack size 390
Dimensional tolerances Tolerance category: T2 Range category: R1	Active soluble salt content S2	
Compressive strength ≥ 25N/mm ²	Configuration Frogged 15-20% voids	

The Cotswold London Brick presents a distinctive aesthetic characterised by its light grey hue, offering an alternative to traditional red or brown bricks. The subtle colouration provides a neutral backdrop allowing other design elements to feature.

Combining an aesthetic subtlety with practical versatility, its light grey colour and gentle texture provide a modern yet timeless appeal, making it an excellent choice for a variety of architectural projects seeking a balanced and refined exterior finish.



Dapple Light

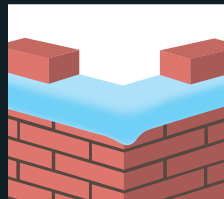
Mortar and bricklaying

- Do not build at or near freezing conditions
- Lay London bricks frog upwards for maximum strength and density, and also for maximum rain penetration protection; when neither is required, as in most low-rise dwellings, bricks may be laid frog down

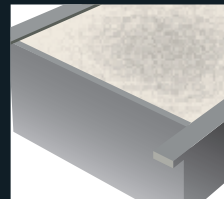
Mortar mixes for London bricks

Internal and external from DPC to eaves:
(Class M4 Designation iii) 1 : 6 Portland
Cement : sand + plasticiser or 1 : 1 : 6
Portland Cement : lime : sand + plasticiser.

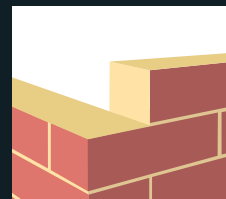
Note: For rendered brickwork use sulphate-resisting cement.



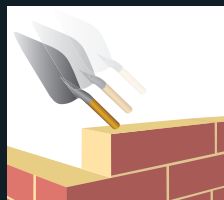
Protect work under construction from weather.



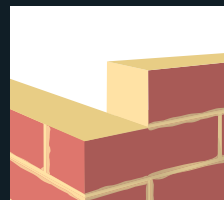
Batch materials in measured volumes.



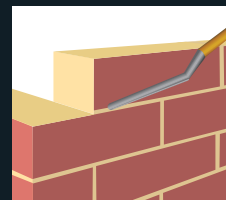
Fill all joints.



Avoid over tapping newly laid bricks.



Avoid mortar stains.



Dress mortar joint with a mortar finishing tool.

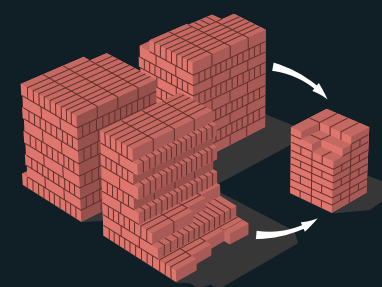
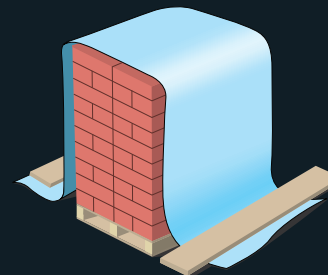
Site practice

Brick storage

Bricks should be stored on a level, free draining surface that is protected from the elements. Polythene wrapping provides protection from the weather, if this is removed for inspection it needs to be replaced or alternative protection needs to be provided.

Blending bricks

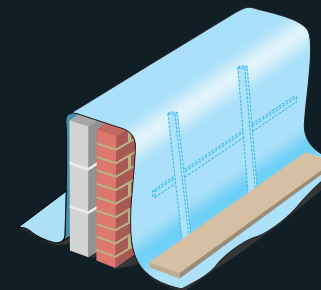
Bricks should be loaded-out from a minimum of 3 packs and it is advisable to draw from the packs in vertical rather than horizontal slices. Doing this helps avoid colour patchiness or banding in the brickwork.



Protection of newly built brickwork

When work stops or is interrupted by inclement weather conditions, brickwork should be protected immediately with polythene sheeting that is held in place with a suitable fixing. If new brickwork is not protected, lime stains, efflorescence, patchy mortar colour and brickwork can occur.

Bricklaying should stop when the temperature falls below 3°C and when frost is imminent.



CRADLEY

SPECIAL BRICK

Brick specials

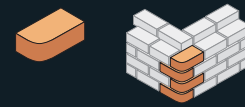
We do not recommend London bricks for use as copings or sills so Forterra has produced a complementary range of special shaped bricks.

Alternatively, we maintain a select range of specials in smooth red and smooth blue. These are ideal for garden walls, conservatories and other design features to add the finishing touches and give added protection to the brickwork.

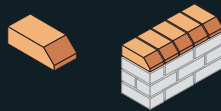
AN.1 Squint (left or right hand)



BN.1 Single bullnose (left or right hand)



PL.2 Plinth header



AN.5 Single cant (left or right hand)



BN.2 Double bullnose



PL.3 Plinth stretcher



AN.6 Double cant



BN.5 Single bullnose header on flat



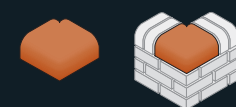
PL.4 Plinth internal return - long (left or right hand)



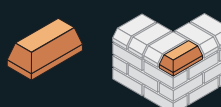
AN.12 Double cant stop end (square corners on bed)



BN.19 External return to double bullnose on edge and to bullnose double header on flat (square corners on bed)



PL.7 Plinth external return (left or right hand)



THE ORIGINAL
LONDON
BRICK

ECOSTOCK
BRICK

BUTTERLEY
BRICK

CRADLEY
SPECIAL BRICK

RED BANK

THERMALITE

CONBLOC

BISON PRECAST

INNOVATORS IN
FORMPAVE
PERMEABLE PAVING

forterra.co.uk

Forterra is a leading manufacturer of a diverse range of clay and concrete building products used extensively within the construction sector. Operating from various sites across the United Kingdom, Forterra is home to long-standing iconic brands such as London Brick, Butterley and Thermalite, as well as trusted brands including Conbloc, Ecostock, Cradley, Red Bank, Bison Precast, Jetfloor, and Formpave.

With a focus on three sustainability pillars: Planet, Product & People, Forterra is dedicated to working towards a more sustainable future with a particular focus on reducing greenhouse gas emissions, utilising more sustainable products and packaging, and prioritising the health of employees across the business.

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