LIGNACITE STANDARD RANGE

Product data updated: 16th Nov 2026

Lignacite concrete blocks are fine-textured and available with either a Paint Grade or Fair Face finish. Manufactured to BS EN 771-3 and containing 50% recycled content, Lignacite blocks are robust, durable and suitable for a wide range of applications. The blocks' unique mix design, consisting of cement, fine aggregates and recycled graded-wood particles, contributes to their strength and technical performance.

The 140mm-wide version has a specially formulated mix that optimises block density to produce a solid block with a unit weight of less than 20kg. There is a slight colour difference between the 140mm and 100mm blocks.



Specification & Application

Standards

Lignacite concrete blocks are BSI Kitemarked and certified to BS EN 771-3. They are also Category 1 masonry units manufactured under a BSI certified Quality Management System, which is BS EN 9001 compliant.

Appearance

Lignacite concrete blocks are medium grey in colour with a fine textured surface. Blocks are manufactured from natural occurring aggregates, so some colour variation between blocks will be discernible. It is recommended that a sample panel is constructed on site to establish a benchmark for the standard of workmanship and to assess colour variation.

Application

For walls that are to be directly decorated, Paint Grade concrete blocks should be specified.
For walls built fair, Fair Face concrete blocks should be specified.

Walls of 210-215mm thickness are recommended to be constructed using two leaves of 100mm Lignacite blocks laid back-to-back and suitably tied. This construction is known as a collar-jointed wall.

Typical locations include:

- The inner leaves of external cavity walls
- Internal walls, including fire break walls
- Separating walls

Specification

Face Size	440mm x 215mm
Thickness	100mm, 140mm
Mean Unit Strength	3.6N/mm², 7.3N/mm², 10.4N/mm²
Configuration	Group 1, solid blocks
Dimensional Tolerances	Category D1
Net Dry Density	100mm blocks - 1570 kg/m³. 140mm blocks - 1450 kg/m³.
Thermal Conductivity	100mm blocks - 0.90 W/mK at 3% moisture content (internal use). 140mm blocks - 0.79W/mK at 3% moisture content (internal use).
Airtightness (m³/hr/m²) No finish	100mm solid blocks: 3.0. 140mm solid blocks: 2.8.
Airtightness (m³ /hr/m²) Paint one side	100mm solid blocks: 0.55. 140mm solid blocks: 0.55.
Reaction to Fire	Class A1
Moisture Movement	<0.7mm/m
Light Reflectance Value (LRV) for Fair Face blocks	Approximately 31%
Durability Against Freezing/Thawing	Frost resistance in accordance with PD 6697, Table 15.

Weights & Pack Sizes

All weights are approximate and subject to normal variations in raw materials.

Table 1 – Concrete Block Weights and Pack Sizes

Size mm nominal (mm) (L x W x H)	Unit weight (kg)	Laid weight inc. mortar (kg/m²)	No. of blocks per pack
Solid 440 x 100 x 215	14.9	159	72
Solid 440 x 140 x 215	19.2	206	48

Table 1 Notes:
(1) Weights are based on 3% moisture content by weight.
(2) Pack sizes may vary depending on the plant (Brandon or Nazeing) producing and delivering the blocks. For the most up-to-date information, please contact our Sales Team via brandonsales@lignacite.co.uk or nazeingsales@lignacite.co.uk. Alternatively, call our Head Office on 01842 810678.

Fire Resistance

Lignacite blocks (Paint Grade and Fair Face) are suitable for use in masonry walls designed for fire resistance in accordance with BS EN 1996-1-2:2024 and its UK National Annex.

The fire resistance periods shown in Table 2 are derived from the tabulated design data in Tables NA.7 and NA.8 of NA to BS EN 1996-1-2:2024, applicable to dense and lightweight aggregate concrete masonry. Table NA.7 provides minimum masonry thicknesses for separating non-loadbearing walls (criteria EI), while Table NA.8 provides minimum masonry thicknesses for separating loadbearing single-leaf walls (criteria REI).

The values are based on the applicable masonry unit group, aggregate type, gross density, wall thickness, mortar and, for loadbearing walls, utilisation factor specified by the tabulated design method. The masonry thicknesses stated exclude applied finishes.

The stated fire resistance periods are derived from Eurocode tabulated design data and are not the results of product-specific fire resistance testing. For loadbearing applications, the suitability of the wall construction and applicable fire resistance period should be verified against the design loading and other requirements of BS EN 1996-1-2:2024 and its UK National Annex.

Table 2 – Fire Resistance

Block type (No finish)	Non-loadbearing wall (criteria EI)	Loadbearing wall (criteria REI)
100mm solid	2 hours	2 hours
140mm solid	4 hours	3 hours

Table 2 Notes:
(1) Solid blocks are Group 1 units as defined in BS EN 1996-1-1.

Sound Insulation

Due to its relatively high mass and low porosity, Lignacite concrete blockwork provides excellent levels of sound insulation between buildings and adjoining rooms. The Weighted Sound Reduction Index (Rw) values of various Lignacite wall constructions are shown in Table 3.

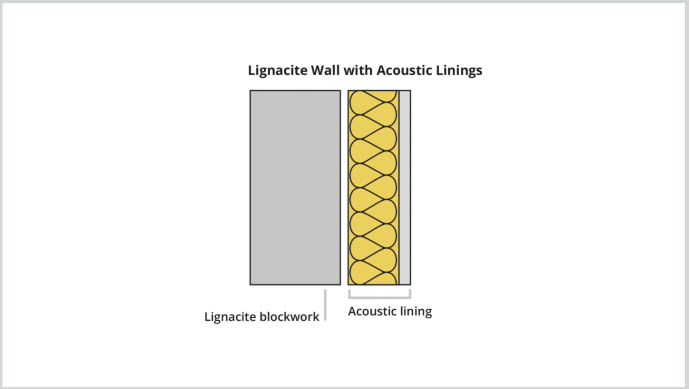
Table 3 – Sound Reduction Values

Weighted Sound Reduction Index: Rw, (dB):

	No finish	Paint finish
100mm solid	44	45
140mm solid	47	48
215mm solid (100mm blocks laid flat)	53	54

Table 3 Notes:
(1) Sound insulation values are based on technical assessments and tests to BS EN ISO 140-3.
(2) Paint finish is based on emulsion paint and applied to both wall faces.
(3) 215mm walls built using 100mm blocks laid flat cannot be regarding as a fair face wall. However, the construction will be suitable where the appearance of the wall is not important, or if the wall is to have applied finishes.

When a higher level of sound insulation is required, Lignacite concrete blockwork can be used in conjunction with a number of acoustic lining treatments, installed on one or both sides of the wall. Blockwork of 100mm and 140mm thickness has been tested and resulted in specifications that are capable of achieving reductions of more than 60 Rw (dB).



Sound Absorption

Lignacite Fair face concrete blocks have sound absorption characteristics considerably better than established data for common masonry materials. Tests on 100mm blocks have confirmed a Weighted sound absorption coefficient (αw) of 0.45 which corresponds to a Class D rating.

This level of sound absorption can make an important contribution towards reducing long reverberation times and echoes whilst improving speech intelligibility. Educational buildings, sports halls and theatres are examples of buildings where sound absorption is likely to be a key design consideration.

Table 4 – Lignacite Wall with Acoustic Linings

Block Type	Acoustic Lining Specification	Weighted Sound Reduction Index Rw (dB)
100mm Lignacite - Lining to **one** face	50mm C stud built with 20mm gap from wall, 50mm Isover APR Insulation between studs, 12.5mm Soundbloc plasterboard.	60
140mm Lignacite - Lining to **one** face	Isowave 23 system fixed to one wall face.	56
140mm Lignacite - Lining to **both** faces	Isowave 23 system fixed to both wall faces.	65
140mm Lignacite - Lining to **one** face	50mm C stud build with 20mm gap from wall, 50mm Isover APR Insulation between studs, 12.5mm Soundblock plasterboard.	65
215mm Lignacite - Lining to **one** face (100mm blocks laid flat)	50mm C stud build with 20mm gap from wall, 50mm Isover APR Insulation between studs, 12.5mm Soundblock plasterboard.	66

Table 4 Notes:
(1) The Isowave system is supplied Isomass Ltd. www.isomass.co.uk
(2) The acoustic lining should be adequately sealed at all exposed edges.

Thermal Properties

The thermal resistance values (m² K/W) for Lignacite blocks are shown in Table 5. The values are calculated by dividing the block thickness by its thermal conductivity (W/mK).

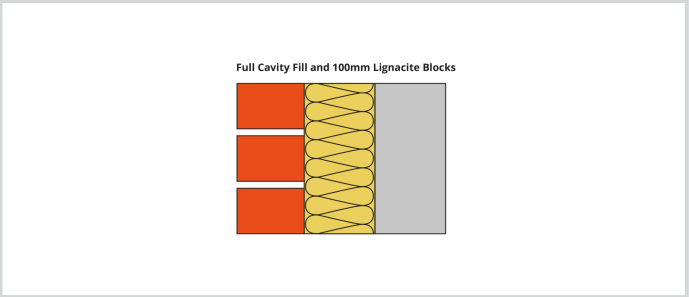
Table 5 – Thermal Resistance Values

	Thermal Resistance (m² K/W): 3% m/c
100mm solid	0.111
140mm solid	0.177

Table 5 Notes:
(1) 3% moisture content (m/c) should be used for protected locations, such as the inner leaf of external cavity walls.

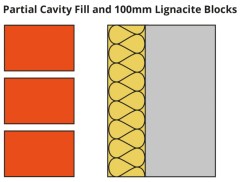
Presented in the tables are the U-values for a range of wall constructions based on 100mm Lignacite blocks with full and partial cavity insulation. The outer leaf is facing brick, but a rendered block outer leaf will usually achieve at least the same U-value. The U-values assume no surfaces finishes, other than paint.

Full Cavity Fill and 100mm Lignacite blocks



Cavity fill type	No Finish U-values (W/m² K)
100mm DriTherm Cavity Slab 32 Ultimate	0.28
125mm DriTherm Cavity Slab 32 Ultimate	0.23
150mm DriTherm Cavity Slab 32 Ultimate	0.20
100mm Isover CWS 32	0.28
125mm Isover CWS 32	0.23
150mm Isover CWS 32	0.20
90mm Kingspan Kooltherm K106 (plus a 10mm cavity)	0.19
115mm Kingspan Kooltherm K106 (plus a 10mm cavity)	0.15
140mm Kingspan Kooltherm K106 (plus a 10mm cavity)	0.13
90mm Eurowall + (plus a 10mm cavity)	0.21
115mm Eurowall + (plus a 10mm cavity)	0.17
140mm Eurowall + (plus a 10mm cavity)	0.14
100mm Xtratherm Cavity Therm	0.20
125mm Xtratherm Cavity Therm	0.16
150mm Xtratherm Cavity Therm	0.14

Partial Cavity Fill and 100mm Lignacite blocks



Cavity fill type	No Finish U-values (W/m² K)
60mm Sopratherm CW4000	0.26
75mm Sopratherm CW4000	0.22
100mm Sopratherm CW4000	0.18
60mm Kingspan Kooltherm K108	0.24
75mm Kingspan Kooltherm K108	0.20
100mm Kingspan Kooltherm K108	0.16
60mm Eurowall Cavity	0.26
75mm Eurowall Cavity	0.22
100mm Eurowall Cavity	0.18
100mm Rockwool Partial Fill	0.28
150mm Rockwool Partial Fill	0.20
170mm Rockwool Partial Fill	0.18
100mm Isover CWS 32	0.27
125mm Isover CWS 32	0.22
150mm Isover CWS 32	0.19

Cavity Fill Table Notes:
(1) The U-values shown are based on the use of various proprietary insulation products. Alternative products can be used, provided they can achieve an equivalent thermal resistance (m² K/W).
(2) Wall ties are assumed to be stainless steel with a cross-sectional area of no more than 12.5mm² for structural cavities up to 125mm wide.
(3) The suitability of full fill cavity insulation materials will depend on exposure conditions and should be confirmed by the designer. For partial cavity fill, a 50mm residual cavity should be maintained (always check the manufacturer's guidance).

Sustainability

Environmental Management and Responsible Sourcing

Our manufacturing plants operate to a BSI certified Environmental Management System (EMS), which complies with ISO14001.

Lignacite Ltd also meets the requirements of BES 6001 – Framework Standard for the Responsible Sourcing of Construction Products (Certificate No: BES 580823). This independently awarded Responsible Sourcing Certification confirms that our products have been made with constituent materials that have been responsibly sourced. This extends to organisational governance, supply chain management and environmental and social aspects, all of which must be addressed in order to ensure the responsible sourcing of construction products. Certification to BES 6001 will allow credits to be gained under environment assessment schemes such as BREEAM. PAS 2080 certification confirms Lignacite's commitment to reducing whole-life carbon.

Energy Management

A BSI certified energy management system in accordance with ISO 50001(Certificate No. ENMS 751020) is used to help manage energy use.

Compliance with ISO 50001 is a valuable tool in helping to manage energy use and includes the following outputs.

- A policy for more efficient use of energy
- Fix targets and objectives to meet the policy
- Use data to better understand and make decisions about energy use
- Measure the results
- Review how well the policy works, and
- Continually improve energy management

Energy Management

Lignacite Paint Grade blocks are manufactured with a minimum of 50% recycled content.

Environmental Performance Declaration (EPD)

Key environmental performance data (in accordance with EN 15804+A2 and ISO 14025/ ISO 1930) can be found in the EPD for Lignacite blocks.

Environmental Data Summary

A1-A3 (Production Stage) - 100mm Lignacite ECO 50	6.5 kg CO_2e/m^2
A1-A4 (Production & Transport) - 100mm Lignacite ECO 50	6.6 kg CO_2e/m^2
A1-A3 (Production Stage) - 140mm Lignacite ECO 50	17.3 kg CO_2e/m^2
A1-A4 (Production & Transport) - 140mm Lignacite ECO 50	17.4 kg CO_2e/m^2

Source – This data was taken from the EPD for the 7.3N Lignacite block, with A4 based on HVO-fuelled deliveries. Click here for all EPDs.

The Life Cycle Stage (A1-A3) refers to the extraction, processing, transportation and manufacture of materials and products up to the point where they leave the factory gate to be taken to site.

The notation 'e' is an abbreviation for tonnes of carbon dioxide equivalent.

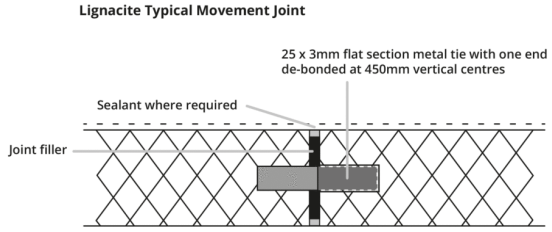
Design

Structural Design

The design of walls using Lignacite concrete blocks should be in accordance with relevant design standards, including BS 8103: Part 2, BS EN 1996-1-1 and the requirements of the Building Regulations.

Movement Control

Vertical movement joints should be considered in accordance with masonry design codes and the recommendations of Published Document PD 6697, at 6.0 – 7.0 metre spacings. In areas of raised stress, such as above and below openings in external walls, the blockwork may need to be reinforced to restrain movement.



Service Life

When properly constructed, the durability of walls built using Lignacite products will match that of walls of traditional masonry and will fulfil their intended function for the life of the building in which they have been installed (typically 100 years). The concrete blocks themselves will require no maintenance.

Maintenance for walls will normally include the replacement of sealant in movement joints and at junctions / openings. Repointing for walls that are exposed to the elements may be necessary towards the end of their service life.

Wall Ties

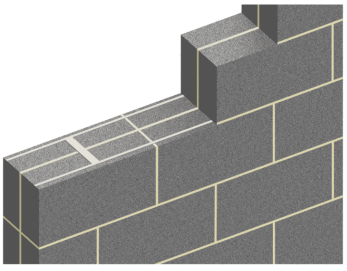
Under normal conditions, wall ties should be embedded 50mm into the mortar on each leaf, staggered in alternate courses and spaced in accordance with the following.

Table 6 – Wall Tie Spacings

Leaf Thickness (mm)	Cavity Width (mm)	Horizontal Spacing (mm)	Vertical Spacing (mm)	Ties per m²
Less than 90mm	50 - 75	450	450	4.9
Over 90mm	50 - 150	900	450	2.5

Collar-Jointed Walls

When a 200-215mm thick wall is required, it is recommended that a collar-jointed wall is used. This comprises two leaves of 100mm Lignacite blocks laid back-to-back and suitably tied.



Walls can be tied together using metal ties or using masonry reinforcement, e.g., AMR-CJ masonry reinforcement.

Design continued...

Mortar

Generally, the mortar type for work above ground level should be designation (iii) / Compressive Class M4. Stronger mixes may be required if blocks are used below ground.

Table 7 – Mortar Mixes

Mortar Designation (as per BS 5628-3)	Compressive Strength Class (as per BS EN 1996)	Recommended mix proportions of materials by volume
(iii)	M4	1:1:5 to 6 - Cement:Lime:Sand. 1:5 to 6 - Cement:Sand with or without air entrainment. 1:4 to 5 - Masonry Cement:Sand (with non-lime filler). 1:3½:4 - Masonry Cement:Sand (with lime filler).
(ii)	M6	1:½:4-4½ - Cement:Lime: Sand. 1:3 to 4 - Cement:Sand with or without air entrainment. 1:2½:3½ - Masonry Cement:Sand (with non-lime filler). 1:3 - Masonry Cement:Sand (with lime filler).

Site Practice

Surface Finish Recommendations

Direct Painting

A mist coat followed by at least two coats of emulsion will provide a good finish. The actual coverage will depend on the quality of the paint and how it is applied (e.g., brush, roller or by spray). Always ensure that each coat of paint has fully dried before any further layers are added.

Safe Handling

For detailed advice, refer to Lignacite's Sitework Guide and the Material Safety Data sheet.

- Lignacite concrete block packs may be stacked on firm and level surfaces to a maximum height of 2 packs. Consideration of handling equipment's suitability for site terrain and safety limits should also be given. Hand-operated pallet trucks may not be suitable unless pallets specific for this purpose are used and loads do not exceed the limits of the pallet truck or its operator(s). Care should be taken when opening packs that are wrapped or banded to ensure that items do not fall or otherwise endanger persons handling the blocks or those nearby.
- Handling of Lignacite concrete blocks should be undertaken in accordance with HSE Construction Sheet No. CIS77 'Preventing injury from handling heavy blocks' (Construction Industry Advisory Committee) and in accordance with the Manual Handling Regulations 1992 (as amended). This concludes that there is a high risk of injury to individuals who repetitively manually handle blocks in excess of 20 kg. Where practical, mechanical handling equipment should be used to transport block packs to the area of work.
- Lignacite concrete blocks should not be installed if the temperature is at or below 3°C and falling.
- Lignacite concrete blocks should always be laid on a full bed of mortar and vertical joints solidly filled.
- Please note that some colour variation will occur in the blocks due to the use of naturally occurring raw and recycled materials.