PROFILEOFINNOVATION

## Schlüter ${ }^{\circledR}$-TROBA-LINE

Drainage channel
for low connecting heights

Product data sheet

## Application and Function

Waterproofing assemblies on balconies and terraces frequently lack sufficient height to connect smoothly to fixed building parts, door elements or walls.
According to DIN 18 195, Part 5, 7.1.6, waterproofing layers must overlap the upper edge of the covering by 15 cm . The same DIN standard requires door connections to have thresholds with a height of 15 cm . However, this requirement may be waived in accordance with building directives for flat roofs if suitable measures are in place to ensure drainage. The installation of Schlüter®-TROBA-LINE guarantees drainage even with low connection heights. The system also allows for special constructions with stepless transitions.
Schlüter®-TROBA-LINE-TL consists of a perforated, U-shaped lower section and a perforated, U-shaped upper section. It is installed over the area drainage systems Schlüter ${ }^{\circledR}$-TROBA or Schlüter ${ }^{\circledR}$-TROBAPLUS.
Schlüter®-TROBA-LINE-TLR is a variation with an upper drainage screen of galvanized steel, which is inserted into the U-shaped lower section of stainless steel. The water drains through the openings of the channel to the waterproofing layer, where it runs off in the area drainage between the waterproofing layer and the surface covering toward the drainage exit. This prevents the accumulation of water in the door area or in all places with low connecting heights. Schlüter®-TROBA-LINE-TLG is a variation with a closed lower section, which is used to drain water to a lateral exit point.
 LINE-TLR, which is inserted into the lower section of stainless steel, is made of galvanized steel.



## Material properties

and areas of application
The suitability of the various drainage elements and the appropriate width $(75 \mathrm{~mm}$, $110 \mathrm{~mm}, 160 \mathrm{~mm}$ ) must be clarified for each project in accordance with the anticipated volumes of water as well as mechanical and other stresses.

## Installation

1. The balcony or terrace area must feature a functional and sloped waterproofing assembly.
2. Set Schlüter®-TROBA-LINE onto mortar points or install Schlüter®-TROBA-LINETLH in the area of door elements or wall connections with the use of the height adjustment feature to stop water from accumulating.
When installing Schlüter®-TROBA-LINE, it must be ensured that the number of mortar points or height adjustments, on which Schlütere-TROBA-LINE rests, matches the expected loads. In order to guarantee proper water drainage, a sufficient part of the channel may not have mortar underneath.
3. In typical installations, Schlüter®-TROBA or Schlüter ${ }^{\circledR}$-TROBA-PLUS should first be laid over the waterproofing layer as an area drainage and protective layer.

Regardless of the installation system of the surface covering, a sufficiently large drainage space must be ensured above the waterproofing layer, in which the water draining off through Schlüter®-TROBALINE can securely run off to the drainage exit.
4. If several channel elements are to be combined, they can be connected with the U-shaped parts (see Fig. 1). The same U-shaped parts can also serve as end caps (Fig. 2).
5. The screed or other selected covering construction is now installed in such a way that it abuts the properly aligned Schlütere-TROBA-LINE.

## Reinforcement:

When using the drainage channels SchlütereTROBA LINE-TL and -TLG in the widths 110 mm and 160 mm , it may be necessary to install the reinforcement Schlütere-TROBA-LINE-TLV, depending on the load.

## Maintenance

Schlüter ${ }^{\circledR}$-TROBA-LINE does not require special maintenance or care. The drainage channel must be kept clean and free of debris that can cause clogging. The upper section can be removed for cleaning out the lower section.

Note: The visible screen of Schlüter®-TROBA-LINE-TLR is divided into two pieces in the $1.50 \mathrm{~m}(2 \times 0.75 \mathrm{~m})$ and the 2.00 m model.


Fig. 1


Fig. 2
Connectors/ end caps:
All Schlüter®-TROBA-LINE drainage channels are supplied with two U-shaped parts, which can be used either for connecting two channel elements or as end caps.


Seamless transitions can be produced with special constructions, in which two Schlüter®-TROBA-LINE channels are installed parallel with a space and the covering between the two channels is heavily sloped (approx. < $6 \%$ ).

## Schlüter®-TROBA-LINE-TL

Schlütere-TROBA-LINE-TL is a drainage channel of stainless steel, which can be installed in balconies and terraces with a low connecting height to door elements to prevent the accumulation of water. Water runs off below the surface covering in the area drainage system to the drainage exit. Width: $75 \mathrm{~mm} / 110 \mathrm{~mm} / 160 \mathrm{~mm}$ Height: $20 \mathrm{~mm} / 40 \mathrm{~mm}$
Length: $0.75 \mathrm{~m} / 1.0 \mathrm{~m} / 1.5 \mathrm{~m} / 2.0 \mathrm{~m}$

## Schlüter®-TROBA-LINE-TLR

Schlüter®-TROBA-LINE-TLR is a drainage channel with a lower section of stainless steel and an upper drainage screen of galvanized steel, which can be installed in balconies and terraces with a low connecting height to door elements to prevent the accumulation of water. Water runs off below the surface covering in the area drainage system to the drainage exit. The grates are able to support relatively high traffic loads.
Width: $110 \mathrm{~mm} / 160 \mathrm{~mm}$
Height: $20 \mathrm{~mm} / 40 \mathrm{~mm}$
Length: $0.75 \mathrm{~m} / 1.0 \mathrm{~m} / 1.5 \mathrm{~m} / 2.0 \mathrm{~m}$


## Supplementary system products

## Schlüter®-TROBA-LINE-TLH

Schlüter®-TROBA-LINE-TLH is a height adjustment insert that allows for the seamless height adjustment of the drainage channels Schlüter®-TROBA-LINE-TL4 and Schlüter®-TROBA-LINE-TL4R up to approx. 40 mm height.
TL2H
height adjustment from $\mathrm{H}=0-20 \mathrm{~mm}$ TL4H
height adjustment from $\mathrm{H}=20-40 \mathrm{~mm}$
Width: $75 \mathrm{~mm} / 110 \mathrm{~mm} / 160 \mathrm{~mm}$
Length: 135 mm

## Schlüter®-TROBA-LINE-TLV

In the event of higher traffic loads, e.g. from foot traffic or wheelchairs, it is recommended to use the reinforcement Schlütere-TROBA-LINE-TLV along with the widths 110 and 160 mm .
Height: $20 \mathrm{~mm} / 40 \mathrm{~mm}$
Length: $0.75 \mathrm{~m} / 1.0 \mathrm{~m} / 1.5 \mathrm{~m} / 2.0 \mathrm{~m}$


## Product Overview

Schlüter®-TROBA-LINE-TL
TL = Channel of perforated stainless steel
Supplied length: $2.00 \mathrm{~m}, 1.50 \mathrm{~m}, 1.00 \mathrm{~m}$ and 0.75 m

| TL | $H=20 \mathrm{~mm}$ | $\mathrm{H}=\mathbf{4 0} \mathrm{mm}$ |
| :--- | :---: | :---: |
| $B=75 \mathrm{~mm}$ | $\bullet$ | $\bullet$ |
| $B=110 \mathrm{~mm}$ | $\bullet$ | $\bullet$ |
| $B=160 \mathrm{~mm}$ | $\bullet$ | $\bullet$ |

## Schlüter ${ }^{\circledR}$-TROBA-LINE-TLG

TLG = Closed channel, stainless steel
Supplied length: $2.00 \mathrm{~m}, 1.50 \mathrm{~m}, 1.00 \mathrm{~m}$ and 0.75 m

| TLG | $\mathbf{H}=\mathbf{2 0} \mathbf{~ m m}$ | $\mathbf{H}=\mathbf{4 0} \mathbf{~ m m}$ |
| :--- | :---: | :---: |
| $B=75 \mathrm{~mm}$ | $\bullet$ | $\bullet$ |
| $B=110 \mathrm{~mm}$ | $\bullet$ | $\bullet$ |
| $B=160 \mathrm{~mm}$ | $\bullet$ | $\bullet$ |

Schlüter®-TROBA-LINE-TLV
TLV = Reinforcement for TL and TLG
Supplied length: $2.00 \mathrm{~m}, 1.50 \mathrm{~m}, 1.00 \mathrm{~m}$ and 0.75 m

| $\mathbf{H}=\mathrm{mm}$ | 20 | 40 |
| :--- | :---: | :---: |
| TLV | $\bullet$ | $\bullet$ |

Text template for tenders:
$\qquad$ linear metres of Schlüter ${ }^{\circledR}$-TROBA-LINETL as a stainless steel drainage channel consisting of a trapezoid perforated U-shaped lower section and a trapezoid perforated U-shaped upper section, to be supplied and professionally installed in the door element/ wall transition area, while observing the manufacturer's instructions.

| Height: | $\square 20 \mathrm{~mm} \square 40 \mathrm{~mm}$ |
| :---: | :---: |
| Width: | $\square 75 \mathrm{~mm} \square 110 \mathrm{~mm} \square 160 \mathrm{~mm}$ |
| Art.-No.: |  |
| Material: | ....../m |
| Labour: | _....../m |
| Total: | _....../m |

Schlüter ${ }^{\circledR}$-TROBA-LINE-TLR
TLR = Channel of perforated stainless steel with grate of galvanized steel
Supplied length: $2.00 \mathrm{~m}, 1.50 \mathrm{~m}, 1.00 \mathrm{~m}$ and 0.75 m

| TLR | $\mathbf{H}=\mathbf{2 0} \mathbf{~ m m}$ | $\mathbf{H}=\mathbf{4 0} \mathbf{~ m m}$ |
| :--- | :---: | :---: |
| $B=110 \mathrm{~mm}$ | $\bullet$ | $\bullet$ |
| $B=160 \mathrm{~mm}$ | $\bullet$ | $\bullet$ |

## Schlüter ${ }^{\circledR}$-TROBA-LINE-TLGR

TLGR = Closed channel of stainless steel with grate of galvanized steel
Supplied length: $2.00 \mathrm{~m}, 1.50 \mathrm{~m}, 1.00 \mathrm{~m}$ and 0.75 m

| TLGR | $\mathbf{H}=40 \mathrm{~mm}$ |
| :--- | :---: |
| $B=110 \mathrm{~mm}$ | $\bullet$ |
| $B=160 \mathrm{~mm}$ | $\bullet$ |

## Schlüter®-TROBA-LINE-TLH

TLH = Height adjustment
Supplied length: 135 mm

| TLH | $0-20 \mathrm{~mm}$ | $20-40 \mathrm{~mm}$ |
| :--- | :---: | :---: |
| $B=75 \mathrm{~mm}$ | $\bullet$ | $\bullet$ |
| $B=110 \mathrm{~mm}$ | $\bullet$ | $\bullet$ |
| $B=160 \mathrm{~mm}$ | $\bullet$ | $\bullet$ |

Text template for tenders:
$\qquad$ linear metres of Schlüter®-TROBA-LINETLR as a drainage channel consisting of a galvanized steel screen inserted into a trapezoid perforated stainless steel U-shaped lower section, to be supplied and professionally installed in the door element/ wall transition area, while observing the manufacturer's instructions.

| Height: | $\square 20 \mathrm{~mm}$ | - 40 mm |
| :---: | :---: | :---: |
| Width: | - 110 mm | - 160 mm |
| Art.-No.: |  |  |
| Material: |  |  |
| Labour: |  |  |
| Total: |  |  |

