

June 2024

MetroDrain– Bends



Material	High-density polyethylene pipes welded together, then a polypropylene sheet/coupler is welded over the outer surface. DN150 Bends are available in polypropylene by injection moulding
Colour	Available in black
Quality System & Inspection	All quality systems and inspection procedures comply with BS EN ISO 9001: 2015 (Certificate No: FM 01420).
Standards & Certification	BBA HAPAS certified 09/H145. Applies to all fittings from DN150 to DN600.
Packaging	Bends are generally prepacked in bags. Fittings should be kept in their packaging until installation.
Storage	For long term storage keep away from direct sunlight to avoid product degradation, over 12 months exposure to direct sunlight should be avoided.

Bends											
Product ID	Accreditation/ Certification	For Pipe size(mm)	Angle	Bend Radius (mm)	Pack Qty	Product ID	Accreditation/ Certification	For pipe Size (mm)	Angle	Bend Radius (mm)	Pack Qty
71401	BBA	100	11.25		1	71523	BBA	225	45		1
71402	BBA	100	22.5		1	71533	BBA	225	90		1
71403	BBA	100	45		1	71504	BBA	300	11.25		1
71404	BBA	100	90		1	71514	BBA	300	22.5		1
71351	BBA	150	11.25		1	71524	BBA	300	45		1
71352	BBA	150	22.5		1	71534	BBA	300	90		1
71353	BBA	150	45		1	71505	BBA	375	11.25		1
71354	BBA	150	90		1	71515	BBA	375	22.5		1
71503	BBA	225	11.25		1	71525	BBA	375	45		1
71513	BBA	225	22.5		1	71535	BBA	375	90		1

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Bends Continued.									
Product ID	Accreditation/ Certification	ID (mm)	Angle	Pack Qty	Product ID	Accreditation/ Certification	ID (mm)	Angle	Pack Qty
71506	BBA	450	11.25	1	71528		750	45	1
71516	BBA	450	22.5	1	71538		750	90	1
71526	BBA	450	45	1	71509		900	11.25	1
71536	BBA	450	90	1	71519		900	22.5	1
71507	BBA	600	11.25	1	71529		900	45	1
71517	BBA	600	22.5	1	71539		900	90	1
71527	BBA	600	45	1	71510		1050	11.25	1
71537	BBA	600	90	1	71520		1050	22.5	1
71508		750	11.25	1	71530		1050	45	1
71518		750	22.5	1	71540		1050	90	1

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