Framing Channel Systems

Flexible, versatile, and cost-effective solutions for modular steel frameworks, ensuring ease of installation and reliable performance. Engineered for durability and adaptability to meet the demands of modern construction projects.

Product Brochure - HAZ-BR-FR-EN/01.25











HAZ Metal Fixing Systems is a member of HAZ Group of Companies

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Framing Channels - overview

HMP Framing systems with channels and various accessories are used to build steel framework constructions. Efficient modular support structures are built quickly and easily. Flexible and low cost application is achieved.

Framing systems consist of roll formed steel and stainless steel channels which are supplied with suitable T bolts and lock nuts to build secondary structures for various types of applications in construction.

Attachments of any kind of elements are achieved with T bolts or lock nuts. Bolting is made freely at the desired position along the length of the channels. Some of the areas of use consist of pipe and duct installation, machinery set ups, mechanical and electrical installations. The use of framing systems eliminates drilling and welding on site therefore resulting in safe and quick commencement of construction works.

Channels are supplied either plain or with perforated slotted or round drilled holes. Channels are available in stainless steel 1.4301 & 1.4401 and hot dip & electro galvanized galvanised mild steel 1.0038 & 1.0976 (S235JR & S355MC).

HMPB C Channels



HMPC C Channels





HMPD C Channels





HMPA U Channels

HMPL L Channels











The lock nut is turned 90 degrees clockwise until locked.



steps.

- a. HMPS Channel
- b. HMLN Lock nut
- c. HCC Channel connection
- d. DIN 933 Set screw



The fixture is set on to

Channels are

fixed to each

tiahtenina the

set screws.

other by

channel and is fixed with a

set screw and a lock nut.





Advantages:

- Fast and Secure fixing.
- No time consuming welding and hole setting.
- No use of welding and drilling equipment.
- Adjustable and non-slip point fixing.
- Cost effective and flexible.
- Quick and easy fixing.
- Can be re-used.
- No special tools.

HAZ Metal manufactures cold rolled channels up to 6 metres in length in stainless steel and hot dip galvanised steel. Various accessories such as brackets, connection parts, lock nuts are available to complete the framing systems.



Framing systems are assembled without the need of welding. Suitable connection parts, lock nuts and DIN 933 set screws are used together to assemble the channels together formulating a steel construction. Various formations can be made to withstand the loads required.



Framing systems are widely used for the installation of pipes. Channels are fixed on to steel beams with connection elements. Fixing of pipe clamps with threaded rods are quickly and easily made on to the channels using lock nuts. The adjustability of this system is ideal for economic installation.



Mechanical, plumbing and electrical utilities are installed using framing systems. Channel systems and its accessories provide easy and efficient solutions to meet any project's requirement. The flexibility of the framing systems offers endless formation to suit any type of application.



The combination of channels, brackets and channel connections allows the building of frames that are self standing. The frame work can be fixed on to the concrete ground. The modular frame works provide efficient and reliable solutions for various applications such as pipeline installation, machinery assembly and electrical fittings.



HMP Framing channels - product range

HMPB type C channels - cold rolled

Cold rolled framing channels with 90 degree inclined lips suitable for light duty loadings. HMPB type C channels are available plain and slotted in maximum 6 metre lengths. Available in stainless steel grade 1.4301 & 1.4401 and hot dip & electro galvanized mild steel.



HMPC & HMPS type C channels - cold rolled

Cold rolled channels with 180 degree inclined lips suitable for medium duty loadings. HMPC channels are available plain, slotted and back to back versions. Channels are produced in maximum 6 metre lengths. Available in stainless steel grade 1.4301 & 1.4401 and hot dip & electro galvanized mild steel.





HMP Framing channels - product range

HMPD C Channels

Channels with 135 degree inclined lips. HMPD channels are available plain and slotted in maximum 6 metre lengths. Available in stainless steel grade 1.4301 & 1.4401 and hot dip & electro galvanized mild steel.

HMPD-40/25



HMPD-49/30



HMPD-72/49





Plain channels without drilled holes (type P)

Channels with drilled holes (type S)

HMPD-H C Channels

HMPD-H hot rolled framing channels are supplied in up to a maximum 6 metres in lengths. Available in hot dip galvanized mild steel.

HMPD-H-50/30

HMPD-H-40/22







HMPD-H-52/34



Plain channels without drilled holes (type P)





HMP-Z C Channels

HMP-Z toothed hot rolled framing channels are supplied in up to a maximum 6 metres in lengths. Available in hot dip galvanized mild steel.



20

14

29



23



Plain channels without drilled holes (type P) Channels with drilled holes (type S)





HMP Framing Systems - product details

				Te	chnical Det	ails				
Channel Type	Product	Cross Section		×	y x		Point	▲	↓ F - (m) -	
		A cm ²	Moment of Ix cm ⁴	of inertia	V Section Wx cm ³	Modulus Wy cm ³	loading kN Span cm	0.5 (kN)	ending cap. 1 (kN)	1.5 (kN)
28										
	HMPB-S-28/28	1.48	1.32	2.10	0.95	1.50	3.00	1.50	0.70	0.30
	HMPB-P-28/28	1.73	1.70	2.13	1.08	1.52	3.00	1.90	0.90	0.40
36										
	HMPB-S-36/36	2.39	3.55	5.68	1.92	3.15	4.40	3.30	1.60	0.80
ve 2.5	HMPB-P-36/36	2.76	4.40	5.75	2.12	3.19	4.40	3.90	1.90	1.00
28	HMPB-S-28/15	1.16	0.31	1.35	0.39	0.96	3.90	0.69	0.17	0.08
2.25	HMPB-P-28/15	1.36	0.37	1.37	0.42	0.98	3.90	0.81	0.21	0.09
38	HMPB-S-38/17	1.76	0.60	3.93	0.68	2.07	4.80	1.28	0.36	0.18
3	HMPB-P-38/17	2.22	0.76	4.02	0.75	2.12	4.80	1.40	0.40	0.19
	HMPC-S-41/22	1.99	1.15	5.34	0.89	2.60	5.60	1.50	0.50	0.20
2.5	HMPC-P-41/22	2.36	1.39	5.40	0.99	2.63	5.60	1.80	0.60	0.20
	HMPC-B-41/22	4.75	6.02	11.11	2.91	5.38	5.60	2.20	1.40	0.80
41	HMPC-S-41/41	2.96	5.90	8.88	2.82	4.33	5.60	4.70	2.30	1.40
	HMPC-P-41/41	3.31	7.00	8.93	3.04	4.36	5.60	5.40	2.70	1.70
₹ ₹	HMPC-B-41/41	6.81	37.60	18.80	9.10	9.14	5.60	6.90	4.50	3.10
41	HMPC-S-41/62	4.18	12.20	18.70	5.10.	8.90	5.60	4.50	2.20	1.30
	HMPC-P-41/62	4.46	13.10	20.90	7.20	8.60	5.60	5.30	2.60	1.60
	HMPC-B-41/62	8.88	112.88	26.68	18.21	12.92	5.60	6.90	4.50	3.10

•Standard lengths are 3 or 6 meters •Load values are according to Euro codes EN 1993-1

•Point load capacity is of the channel lips

•Structural calculations submitted upon request

•For more detailed technical information refer to the technical catalogue

•Available in Stainless steel grade 1.4301 & 1.4401 and galvanized mild steel.

62



HMP Framing systems - product details

	Technical Details									
					Y				↓ F	
Channel Type	Product	Cross Section		x	×		Ţ		(m)	
			Moment			Modulus	Point loading		— (m) — Bending cap.	
		A cm ²	lx cm ⁴	ly cm ⁴	Wx cm ³	Wy cm ³	kN Span cm	0.5 (kN)	1 (kN)	1.5 (kN)
40	HMPD-P-40/25	2.66	2.02	6.08	1.37	3.04	8.00	2.40	1.20	0.60
2.75		2.00	2102	0.000		5101	0.000	2110		0.000
52										
49										
	HMPD-P-49/30	3.85	4.27	13.10	2.50	5.35	12.00	4.50	2.20	1.40
m (1.25										
22										
54	HMPD-P-54/33	6.12	7.74	23.66	3.98	8.76	25.00	7.10	3.60	2.40
22										
14										
	HMPZ-P-29/20	1.98	1.02	2.42	0.91	1.66	8.00	2.41	0.70	0.30
	HMPZ-B-29/20	3.97	5.12	4.84	2.56	3.34	8.00	3.20	0.90	0.40
50										
29										
18	HMPZ-P-38/23	3.09	2.11	6.17	1.59	3.25	12.8	4.20	1.40	0.60
	HMPZ-P-38/23	6.19	10.04	12.35	4.36	6.50	12.8	5.50	1.70	0.00
38										
18	HMPH-P-40/22	2.70	1.98	5.77	1.59	2.92	10.3	2.60	1.30	0.60
	HMPH-P-40/22	5.33	10.06	11.61	4.38	5.88	10.3	3.50	1.70	0.80
40										
22	HMPH-P-50/30	4.15	5.19	13.99	3.24	5.67	15.10	5.30	2.70	1.6
	HMPH-B-50/30	8.27	26.56	28.14	8.85	11.49	15.10	7.00	3.50	2.00
© ↑										
50										
22										
22	HMPH-P-52/34	6.35	9.33	23.74	5.36	9.04	27.00	8.80	4.40	2.80
	HMPH-B-52/34	12.70	51.49	47.48	15.37	18.09	27.00	12.50	6.20	3.80
34	•Standard lengths are			N 1002 1						
52	 Load values are acco Point load capacity is 			1993-1						
<u> </u>	•Structural calculation			est						

•For more detailed technical information refer to the technical catalogue

•Available in Stainless steel grade 1.4301 & 1.4401 and galvanized mild steel.



Cantilever brackets - Introduction

HMC Cantilever brackets are used to install framing systems on to backing walls. The brackets are installed on to concrete walls with expansion bolts and also with T head bolts on to framing channels or cast in channels. The brackets act as load transferring unit to the substrate where various types of installation methods can be made.

Each item has a certain load capacity and can be applied for different offset distances. High quality welding is made in order to guarantee load bearing capacity.

Materials available are stainless steel type 1.4301 & 1.4401 and hot dip galvanized mild steel.

Advantages

- Fast and Secure fixing.
- Adjustable and easy fixing.
- Cost effective and flexible.
- Can be re-used.
- Compatible with HMP framing.
- Assembly with T bolts or lock nuts.

a

- a. Concrete wall
- b. HMPR-S toothed Cast-in channel
- c. HTB-41 T head bolt
- d. HMC Bracket



In Combination With HMP and HMPR Channels

HMC Brackets provide full adjustability when used with HMP framing and HMPR cast in channels. When installing on to cast in channels with lock nuts or T bolts, no damage occurs to the concrete walls.



Installation of pipes made easy when using HMC brackets fixed on to HMPR cast in channels.



Mounting of assembly lines using framing and brackets.



Self supporting structures mounted with framing channels and HMC brackets.



1.75

0.85

0.55

Allowable Loads (kN)

2.65

1.30

0.85

L3

2.65

1.30

0.85

Cantilever brackets - product details

Product Code

Height

180

Length

175

325

475

Туре

HMC-A 41



HMC-A 41 Bracket



HMC-B 41 Bracket

		325	5.60	2.80	2.80	1.85
HMC-B 41	180	475	3.70	1.85	1.85	1.20
		625	2.80	1.40	1.40	0.90

12 12

5.35

2.65

1.75

HMC-C 41 Bracket



HMC-A 36 Bracket



HMC-B 36 Bracket



HMC-C 36 Bracket



	270	325	7.50	4.90	4.80	3.40
	330	475	5.00	4.75	3.70	2.45
HMC-C 41	380	625	3.50	3.50	2.75	1.85
	430	775	2.65	2.65	2.05	1.40

		300	2.00	1.00	1.00	0.70
HMC-A 36	180	400	1.50	0.75	0.75	0.50
HIVIC-A SO	100	500	1.20	0.60	0.60	0.40
		600	1.00	0.50	0.50	0.33

		300	4.20	2.00	2.00	1.50
HMC-B 36	180	400	3.00	1.60	1.60	1.00
HIVIC-D 30	100	500	2.50	1.30	1.30	0.80
		600	2.10	1.10	1.10	0.70

	225	300	5.00	4.20	4.00	2.65
	280	400	4.15	4.10	3.15	2.10
HMC-C 36	310	500	3.15	3.05	2.50	1.65
	340	600	2.55	3.35	2.00	1.30
	370	700	2.10	3.15	1.65	1.10

• Material: Stainless Steel 1.4301 (A2) & 1.4401 (A4) & Hot dip galvanzied mild steel

Table above is prepared according to Eurocode standards

Loads stated are working resistance loads

• Other sizes are available for production upon request

• Bolts are provided separately

• Structural calculation reports are available upon order



Channel connections - Introduction

HCC channel connections are used to mount framing systems together. Lock nuts and set screws are used to build support structures for various applications.

The HC channel connections are available in three series to be used with channels HMPB & HMPC. The series are 28 for channel type 28/15 and 28/28; 36 for channel type 36/36; and serious 41 for channel type 41/41 and 41/21.

Material Available are stainless steel type 1.4301 & 1.4401 and galvanized mild steel.







Advantages

- Fast and secure fixing.
- Adjustable and easy fixing.
 Cost effective and flexible.
- Can be re-used.
- Compatible with HMP framing.
- Assembly with T bolts or lock nuts.

In Combination With HMP and HMPR Channels

HCC channel connections are used in combination with the HMP and HMPR channels to build structures to be used in a wide range of construction applications. HCC channel connections and HMP channels and HMPR cast in channels are connected to each other with HTB T bolts or HMLN lock nuts.







- c. HCC-O Channel Connection d. HCC-K Channel Connection
- e. HCC-H Channel Connection



HCC Channel connections - product Details

Channel connections are available in three series which are used with channels HMPC-41/41, HMPC 41/21; HMPB 36/36; HMPB 28/28 and HMPB 28/15. The following product codes should be used when ordering.

Product Code	Series 41	Series 36	Series 28
HCC - A - 41 Series Type Code	For channels: HMPC 41/41 HMPC 41/21	For channels: HMPB 36/36	For channels: HMPB 28/28 HMPB 28/15
HCC-A	HCC-F	нсс-к	НСС-Р
НСС-В	HCC-G	HCC-L	HCC-Q
HCC-C	нсс-н	нсс-м	HCC-R
HCC-D	HCC-I	HCC-N	HCC-S
HCC-E	HCC-J	HCC-O	HCC-T



HTB T head bolts & HMLN lock nuts - product details

HTB T-bolts and HMLN lock nuts are designed for secure attachment to HMP channels. Each type features a head geometry that ensures a precise fit within the channel sections. Installation involves inserting the bolt and turning it 90 degrees clockwise to secure it. A nut and washer must be used for tighting the fixture in to place. To achieve reliable connections, it is essential to apply the correct torque values. For further technical details, please refer to the HAZ framing channel technical catalogue.



HTB-28 & 38 type T head bolts

T head bolts with head geometry to suit channels types 28/28, 28/15, 36/36 & 38/17. Supplied in stainless steel 1.4401 and hot dip galvanised steel strength class 8.8.



HTB-28

a: 4 mm b:10.5 mm c: 23 mm

C

Code	Size (MxL) mm
HTB-28-8/30	M8x30
HTB-28-10/40) M10x40
HTB-28-12/50) M12x50

For channel types HMP-28/15 & 28/28

HTB-38

a:7 mm

b:13 mm

c:30.5 mm

Code Size (MxL) mm HTB-38-10/40 M10x40 HTB-38-12/50 M12x50 HTB-38-16/60 M16x60

For channel type HMP-38/17 & 36/36

HTB-40, 50 & 72 type T head bolts

T head bolts with head geometry to suit channels types 40/22, 40/25, 49/30, 50/30, 53/34, 52/34 & 72/49. Supplied in stainless steel 1.4401 and hot dip galvanised steel strength class 8.8.



HTB-40

a: 12 mm b:14 mm c: 34 mm

Code	Size (MxL) mm
HTB-40-10/4	0 M10x40
HTB-40-12/5	0 M12x50
HTB-40-16/6	0 M16x60
For channel t	ype HMP-40/25 &

HMPH-40/22

HTB-50

a:13 mm b:17.5 mm c:42 mm

Code	Size (MxL) mm					
HTB-50-12/5	0 M12x50					
HTB-50-16/6	0 M16x60					
HTB-50-20/8	0 M20x80					
For channel type HMP-49/30,						
54/33 & HMP	H-50/30 & 52/34					

HTB-72

a: 19 mm b:23.5 mm c: 58 mm

Code	Size (MxL) mm
HTB-72-20/60	M20x60
HTB-72-20/80	M20x80
HTB-72-20/10	0 M20x100
For channel tv	pe HMP-72/49

HTB-41 type T head bolts

T head bolts with head geometry to suit channels type 41/21, 41/41 and 41/62. Supplied in stainless steel 1.4401 and hot dip galvanised steel strength class 8.8.



HTB-41 - T Bolt

a:10 mm b:20 mm c:34 mm

Code	Size (MxL) mm		
HTB-C-41-12	/50	M12x50	
HTB-C-41-16	/60	M16x60	

For toothed channel type HMPS-41/22, 41/41 & 41/62



HTB T head bolts & HMLN lock nuts - product details

HTB-N-40 & 50 type T head bolts

Nibbed T head bolts with head geometry to suit hot rolled channel types 40/22, 50/30 & 52/34. Supplied in hot dip galvanised steel strength class 8.8.



HTB-N-40

a: 11.1mm b: 14mm c: 34,5mm

HTB-N-40-10/40 M10x40 HTB-N-40 -12/50 M12x50	Code	Size (MxL) mm		
HTB-N-40 -12/50 M12x50	HTB-N-40-10	/40	M10x40	
	HTB-N-40 -12	2/50	M12x50	

For channel type HMPH-40/22

HTN-N-50

a: 14.5mm

b: 17mm

c: 43mm

 Code
 Size (MxL) mm

 HTB-N-50-12/50
 M12x50

 HTB-N-50 -16/60
 M16x60

For channel type HMPH-50/30 & 52/34

HTB-Z 29 & 38 type T head bolts

Toothed T head bolts with head geometry to suit toothed and hot rolled channel types 29/20 & 38/23. Supplied in hot dip galvanised steel strength class 8.8.



HTB-Z-29

a: 6,5mm b: 13,4mm c: 21 mm

М

Code	Size	(MxL) mm
HTB-Z-29-1	0/40	M10x40
HTB-Z-29-1	2/50	M12x50

For channel type HMPZ-29/20

a: 8mm b: 17,2mm c: 29 mm

Code	Size (MxL) mm	
HTB-Z-38-12/	50 M12x50	
HTB-Z-38 -16	/60 M16x60	

For channel type HMPZ-38/23

HMLN-28 & 38 type lock nuts

Lock nuts to suit channel types 28/15, 28/28, 38/17 & 36/36. Supplied in stainless steel and galvanzied steel.



HMLN-28

a: 4 mm b: 13 mm c: 24.5 mm

Code	Size (M) mm	
HTB-28-6	M6	
HTB-28-8	M8	
HTB-28-10	M10	
For channel type HMP-28/15		

& 28/28

HMLN-38

a:6 mm

b:17.5 mm

c: 31.5 mm

 Code
 Size (M) mm

 HTB-38-10
 M10

 HTB-38-12
 M12

 HTB-38-16
 M16

For channel type HMPR-38/17 & 36/36

HMLN-40 & 50 type lock nuts

Lock nuts to suit channel types 40/22, 50/30, 52/34. Supplied in hot dip galvanzied steel.



HMLN-40

a: 10.8 mm b: 17 mm c: 34.5 mm

Code	Size (M) mm
HTB-28-6	M6
HTB-28-8	M8
HTB-28-10	M10

For channel type HMP-40/25 & HMPH-40/22

HMLN-50

a:11.7 mm

b:21 mm

c: 43.5 mm

 Code
 Size (M) mm

 HTB-49-10
 M10

 HTB-49-12
 M12

 HTB-49-16
 M16

For channel type HMP-49/30, HMP-54/33, HMPH-50/30 & HMPH-52/34

HMLN-Z type lock nuts

Lock nuts to suit channel types 41 series. Supplied in stainless steel and galvanzied steel.



HMLN-Z 41

Size (axbxc)	mm M
6x20x34	M6
8x20x34	M8
10x20x34	M10
10x20x34	M12
	0/12 0/10 1

For toothed channel type HMPS-41/22, 41/41 & 41/62

HMLN-S-41



HTB-Z-38



HMCI Concrete inserts - product details

HMCI concrete inserts are produced from 41/41 & 41/21 C channels with pressed out strips that are punched out at 100 mm centres. These channels are used for casting in to concrete to enable connections without drilling. Various applications for connections to floors, walls and ceilings are made for the installation of secondary structures. HMLN lock nuts can be inserted anywhere along the length of the channels. The channels are supplied with ar easily removable strip, which prevents the ingress of grout and cement. Concrete insert: can be supplied in electro galvanised, hot dip galvanised and stainless steel finishes.





Installation Instruction

1.) HMCI concrete inserts are nailed on to the form work at the required location, prior to casting of the concrete.



2.) After the concrete has dried, then the filler is removed by using a screw driver or similar tool.



3.) Fixing is done at the desired position along the length of the channel. Installation is made with lock nuts and set screws.



Advantages

- No drilling
- Fast and easy fixing
- •No need for electricity
- •No dust when constructing
- •Economic through less
- workmanship



	.a for fasterini	g instance office	, the concrete inserts.
• Standard stock lengths are 6000 mm. Sp	pecial length	fabrication can	be made upon request.

• Material: A2: Stainless steel EN 1.4301, A4 Stainless steel EN 1.4401, HDG hot dip galvanized mild steel 1.0038 (S235JR), EG Electro galvanized mild steel 1.0038 (S235JR).

HMCI-41/21

HMCI-41/41

2,5x41/21

2,5x41/41

6000

6000



Accessories - Product Details

HLW3 Lock Washer





• For Channels 28/15, 28/28, 38/17, 36/36, 41/21 & 41/41

HBC-P Beam Clamp



· Beam clamp is used for connection of slotted channels to steel beams.



- Applicable for all channels with slotted holes.
- Maximum load is 7.0 kN.

HBC-U Beam Clamp



HEC-1 End Cap

- Beam clamps for the connection of
- HBC-U 127 Beam Clamp



- Beam clamps for the connection of channels without slotted holes.
- For Channels 41/21, 41/41 and 40/25.



HEC-2 End Cap

HSI Sound Isolator



channels without slotted holes.

• For Channels 41/41 B & 40/25 B.

 Channel end caps available for channels 28/28, 36/36, 41/21, 41/41 & 40/25.

- - Sound isolator sleeve available for channels 28/28, 36/36, 41/21 & 41/41.

• Beam clamp is used for the connection of threaded rods

HUB U Shape Bolt

to steel beams.

• U Bolts are used for the connection

• Sizes available in M6, M8, M10,

HBC-M Beam Clamp

of pipes to structures for lateral fixing.

M12, M16 to suit diameter sizes up to 355mm

- threaded rods.
- Maximum load is 2.5 KN.



- Applicable for M8 and M10



U

HAZ Metal Product range offers a wide range of products and solutions. HAZ Design department designs and propose to most suitable HMPR anchor channel for the project requirement. Bespoke system solutions for special applications can also be designed upon request.

This catalog includes the standardized products for the anchor channel systems. Additional types and sizes of produccts are available to offer.

More details can be found about Anchor Channels in our technical product catalogue which can be downloaded at www.hazmetal.com.

HMC Cantilever Brackets





HCC Channel Connections



Suspension systems









Suspending Ceiling

HA2

HAZ

Framing channel technical catalogue is downloadable downloadable at www.hazmetal.com

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