





Altro resin systems

www.altro.co.uk





Resin systems

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Medcr

aft



Your guide to resin systems

Combining hygiene, durability and performance, Altro epoxy and polyurethane resin floor and wall systems offer customers, designers and specifiers the choice they need for tailor-made resin solutions that can be used across a wide range of industries and environments.

What's new?

We want to help make choosing your next Altro resin system even easier, so we've made some changes to simplify how we name and describe our resin products.

There's still a wide variety of options to choose from to suit your needs - ranging from our specialist to general products.

We have now categorised our products into nine distinct product ranges, with different options to choose from for each product range. We call these options 'variants'.

Choosing your Altro resin

Step 1. Go to the technical chart (pages 4-5). Choose the right product range.

| Altro Crete™ | Altro Grip™ | Altro Screed™ |
|------------------------------|-------------------------|---------------------------|
| Altro Flexiflow [™] | Altro Flow [™] | Altro Mosaic [™] |
| Altro Tect™ | Altro Coat™ | Altro Seal [™] |

Step 2. Now go to the specific product range pages, including the technical chart for the range you've chosen. Choose the right variant.

Here's an example.

On page 5, you're interested in Altro Coat. Now go to the Altro Coat information on pages 42-45. We tell you about the variants and there is a specific technical chart for the three Altro Coat variants: standard, slip-resistant and vertical. This chart shows technical information and specific application areas for each variant. It also lets you know what that variant was previously known as, in case you want to track down an old favourite.

Step 3. Once you've chosen the variant, look at the colour options and key.

Each product range has an individual key which will help you identify which colours are available for your chosen variant.

You'll find letters under the swatches. These letters correspond to the key and indicate which colours are available in which variant.

Altro Crete is a really good example. Have a look at pages 7-8.

Let's say you've chosen the Altro Crete 4mm slip-resistant (PTV ≥50) variant. In the key this variant is labelled as 'C'. This means this variant is only available in shades which have the letter 'C' underneath. The colour swatch 'Honey' has 'C' under it which means that this colour is available for the 4mm slip-resistant (PTV ≥50) variant.





С

Ordering

For further information about our resin systems please contact us. When ordering please always ensure you quote the full product range and variant descriptor.

Resin floor classifications

The Federation of Resin Formulators and Applicators (FeRFA) has produced a classification system to help you compare resin products from different sources. Our resins are classified in accordance with this system.

The Federation of Resin Formulators and Applicators resin flooring classification

| Туре | Name | Description | Duty | Typical thickness |
|------|------------------------------|--|----------|-------------------|
| 1 | Floor seal | Applied in two or more coats. Generally solvent or water borne. | LD | up to 150µm |
| 2 | Floor coating | Applied in two or more coats. Generally solvent-free. | LD / MD | 150µm to 300µm |
| 3 | High build floor coating | Applied in two or more coats. Generally solvent-free. | MD | 300µm to 1000µm |
| 4 | Multi-layer flooring | Aggregate dressed systems based on multiple layers of floor coatings or flow-applied floorings, often described as 'sandwich' systems. | MD / HD | >2mm |
| 5 | Flow applied flooring | Often referred to as 'self-smoothing' or 'self-levelling' flooring and having a smooth surface. | MD / HD | 2mm to 3mm |
| 6 | Resin screed flooring | Trowel-finished, heavily filled systems, generally incorporating a surface seal coat to minimise porosity. | MD / HD | >4mm |
| 7 | Heavy duty flowable flooring | Having a smooth surface. | HD / VHD | 4mm to 6mm |
| 8 | Heavy duty resin flooring | Trowel-finished, aggregate filled systems, effectively impervious throughout their thickness. | VHD | >6mm |

Light duty (LD) - light foot traffic, occasional rubber tyred vehicles Medium duty (MD) - regular foot traffic, frequent fork truck traffic, occasional hard plastic wheeled trolleys Heavy duty (HD) - constant fork lift truck traffic, hard plastic wheeled trolleys, some impact Very heavy duty (VHD) - severe heavily loaded traffic and impact



Resin systems technical chart

| | Altro Crete | Altro Grip | Altro Screed | Altro Flexiflow |
|--------------------------------|--|--|---|--|
| FeRFA type | 4,5,7,8 | 4 | n/a, 6 | 5 |
| Nominal thickness | 2mm, 4mm, 6mm, 8mm | 1mm, 1.25mm, 2mm, 4.5mm, 6mm | 3mm, 4mm, 5mm, 6mm | 2mm, 8mm |
| Guarantee years | 6, 10, 15 | 3, 6, 10 | 6, 10 | 6, 10 |
| Life expectancy years | 10, 15, 20 | 6, 10, 15 | 10, 15 | 40* |
| Impact resistance | Good - excellent | Limited - excellent | Limited - excellent | Good |
| Wear characteristics | Medium - very heavy duty | Medium - heavy duty | Medium - heavy duty | Light / medium duty |
| Slip resistance BS 7976 PTV | ≥36, ≥50 variants available | ≥40, ≥50 variants available | ≥40 variants available | ≥36 variants available |
| Service temperature | -40 - 60°C, -40 - 120°C | 0 - 60°C | 0 - 60°C | 0 - 30°C |
| Chemical resistance | Excellent | Good | Good | Moderate |
| Typical applications | Commercial kitchens, food and drink manufacturing areas. Pharmaceutical, chemical and engineering areas. | Wet general industry and wet automotive areas. | Reception areas, atria, communal areas, walkways, corridors and custodial areas. | Commercial and light production areas, classrooms and corridors. |

* Top coat will need to be refreshed.

Technical information

FeRFA (The Resin Association) do not consider anhydrite, hemi-hydrite and calcium sulphate screeds to be suitable for overlayment with resin floor finishes.

All thicknesses are nominal.

Altro resins are specifically designed for use in industrial and commercial environments and perform well in these areas. However, Altro do not promote resin products for use in domestic applications, on-site support is not available for such installations.

Altro resin products provide a tough and practical solution. However, as with most industrial and commercial flooring, in some situations resins may suffer chemical attack or staining particularly on premature or prolonged contact with chemicals including water. Please consult Altro for chemical resistance details.

Always use the **correct maintenance** and **entrance matting** to help minimise potential wear and maintain a clean environment.

Flooring surfaces with a texture shall require use of an appropriate cleaning method and materials. A build-up of dirt on a textured floor negates the benefit of texture.

| Altro Flow | Altro Mosaic | Altro Tect | Altro Coat | Altro Seal |
|--|---|---|--------------------------------------|---|
| 5 | 4 | 3 | 2 | 1 |
| 1mm, 2mm, 3mm | 1mm - 1.5 mm | 350 - 500 microns | 180 microns | 90 - 180 microns |
| 6 | 6 | 3 | 2 | 2 |
| 10 | 8 | 7 | 5 | 5 |
| Good | Limited | Limited | Limited | Limited |
| Medium duty | Medium duty | Medium duty | Light - medium duty | Light duty |
| n/a | n/a | ≥36 variant available | ≥36 variant available | ≥36 variant available |
| 0 - 60°C | 0 - 60°C | 0 - 60°C | 0 - 60°C | 0 - 60°C |
| Good | Good | Good | Good | Good |
| Pharmaceutical, industrial, and production. | Reception areas, atria, communal areas, walkways and corridors. | General industry, warehousing, storage and defence. | Warehousing storage and plant rooms. | Packing areas, pharmaceutical, craft and design rooms. Areas requiring increased chemical resistance. |

Curing times are dependent upon the ambient and substrate temperature. Low and high temperatures will affect the application, appearance and service performance.

Other colours may be **made to order**. Pale colours may show some cosmetic discolouration on exposure to UV light. Please be aware when placing these products into areas where colour is important.

Please refer to the most up-to-date technical documents, including safety data sheets, for the Altro resin variant prior to beginning your installation.

PTV – pendulum test values are a general guide and measured in optimal laboratory conditions.

We strongly recommend carrying out a risk assessment in any area in which the installation of resin systems is considered, focusing on the potential risk posed by contaminants from spillages.

On extended contact, certain tyres may leach plasticiser. This may be difficult to remove or leave a permanent stain.

For further information please see www.altro.co.uk for the technical documents.



Altro Crete[™]

Small World Beers, United Kingdom

Polyurethane (PU)

Typical applications: Commercial kitchens. Food and drink manufacturing areas. Pharmaceutical. Chemical and engineering areas.

For your hardest-working environments our Altro Crete range offers you seven polyurethane variants to choose from. It provides durability, slip resistance and excellent resistance to a wide range of chemicals including organic acids found in foodstuffs.

Our 2mm slip-resistant variant is a medium duty flow applied smooth surface resin with a matt finish and for extra durability there is the thicker 4mm slip-resistant (PTV ≥36) variant. These variants are ideal for food and drink production, packing and storage areas.

For wet processing areas needing slip resistance with a textured finish, the 4mm slip-resistant (PTV ≥50) variant offers a multi-layer system which has a Pendulum Test Value of ≥50. This variant is more suitable for areas where there are contaminants other than water such as beverages, fruit juice and milk.

The **6mm slip-resistant variant** has a Pendulum Test Value of ≥50. It has a textured surface and is ideal for very heavy duty areas such as commercial kitchens.

If you need a strong floor but have a tough deadline the 6mm slip-resistant fast-track variant is the answer with the benefit of a faster return to service*.

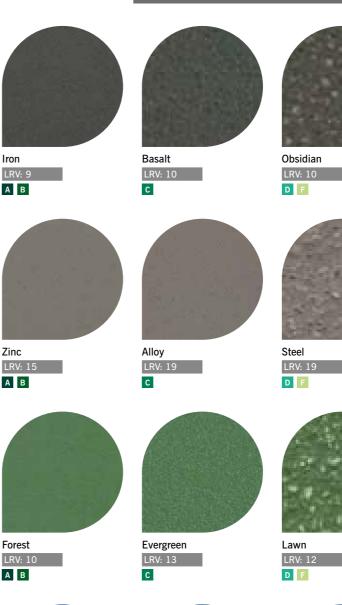
The 8mm slip-resistant variant can handle the heat. It has excellent impact and abrasion resistance and is made for an increased temperature range (-40°C to +120°C), making it perfect for intensive, particularly demanding environments, which require steam cleaning. For a quicker return to service* there's also the option of the 8mm slip-resistant fast-track variant.

*When site conditions are comparable (ambient or substrate temperature, humidity and ventilation).

Looks great with: Altro Whiterock system

Please see technical chart on pages 10-11 for further details.

- · Altro Fortis system
- Altro Reliance 25



Iron

A B

Zinc

A B

Forest

A B



In general, flooring will follow the profile of the underlying substrate. The surface profile may be reflected in thinner resin flooring types. This will affect the appearance and wear. (FeRFA types 1, 2, 3, 4 and 5)

Altro Crete variants will undergo cosmetic yellow discolouration when exposed to UV light sources. The effect will be most pronounced in pale colours and blue / grey shades.

Altro Crete has a complementary coving system available. Please refer to pages 4-5 for technical information on all the ranges.





Magnet LRV: 10 E G





Silver Grey LRV: 19 E G



Meadow Green LRV: 12 E G



Key for variant colours

A 2mm slip-resistant variant

- в 4mm slip-resistant (PTV ≥36) variant F 8mm slip-resistant variant
- C 4mm slip-resistant (PTV ≥50) variant G 8mm slip-resistant fast-track variant
- D 6mm slip-resistant variant

E 6mm slip-resistant fast-track variant

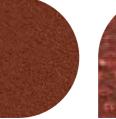


Resin systems | Altro Crete



LRV: 8

A B

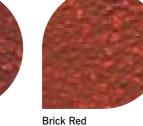


Red Lichen LRV: 8 С

Laterite

DF

LRV: 12



LRV: 12 E G







LRV: 23 E G

Key for variant colours



E 6mm slip-resistant fast-track variant B 4mm slip-resistant (PTV ≥36) variant F 8mm slip-resistant variant C 4mm slip-resistant (PTV ≥50) variant G 8mm slip-resistant fast-track variant

In general, flooring will follow the profile of the underlying substrate. The surface profile may be reflected in thinner resin flooring types. This will affect the appearance and wear. (FeRFA types 1, 2, 3, 4 and 5)

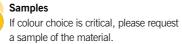
Altro Crete variants will undergo cosmetic yellow discolouration when exposed to UV light sources. The effect will be most pronounced in pale colours and blue / grey shades.

Altro Crete has a complementary coving system available.

Please refer to pages 4-5 for technical information on all the ranges.

When ordering: always ensure you quote the full product range and variant descriptor.

LRV = Light Reflectance Value



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 0

samples@altro.com



Altro Crete technical chart

| | Altro Crete | | |
|-----------------------------|---|--|---|
| Variant | 2mm slip-resistant | 4mm slip-resistant (PTV ≥36) | 4mm slip-resistant (PTV ≥50) |
| Previously known as | Previously known as AltroFlow™ PUM Excel | | AltroGrip™ PU Excel |
| FeRFA type 5 | | 7 | 4 |
| Nominal thickness | 2mm | 4mm | 4mm |
| Guarantee | 6 | 6 | 10 |
| Life expectancy | 10 | 10 | 15 |
| Impact resistance | Good | Good | Good |
| Wear characteristics | Medium duty | Heavy duty | Heavy duty |
| Slip resistance BS 7976 PTV | ≥36 | ≥36 | ≥50 |
| Service temperature | -40 - 60°C | -40 - 60°C | -40 - 60°C |
| Chemical resistance | Excellent | Excellent | Excellent |
| Cleaning method | Scrubber dryer | Scrubber dryer | Scrubber dryer |
| Specific applications | For medium duty areas where there is an increased risk of slipping. Typical applications include goods and storage, food and drink production and packing areas, laboratories and clean rooms. | For heavy duty areas where there is an increased risk of slipping. Typical applications include goods and storage, food and drink production and packing areas, laboratories, clean rooms and metal fabrication. | For heavy duty areas where there is an increased risk of slipping. Typical applications include food and drink, wet processing areas, mortuaries and chemical industries. This variant is suitable for areas where there are contaminants other than water. |

| AltroCrete PU Excel™ HF | AltroCrete PU Fast Track™ |
|---|--|
| 8 | 8 |
| 6mm | 6mm |
| 10 | 10 |
| 15 | 15 |
| Excellent | Excellent |
| Very heavy duty | Very heavy duty |
| ≥50 | ≥50 |
| -40 - 60°C | -40 - 60°C |
| Excellent | Excellent |
| Low pressure washer / scrubber vacuum | Low pressure washer / scrubber vacuum |
| For very heavy duty areas where there is an increased risk of slipping. Typical applications include commercial kitchens, appliance bays, food and drink preparation, production and storage. Chemical and pharmaceutical production and storage. | For very heavy duty areas where there is an increased risk of slipping and a fast-track* solution is required. Typical applications include commercial kitchens, appliance bays, food and drink preparation, production and storage. Chemical and pharmaceutical production and storage. |

6mm slip-resistant

For technical drawings see pages 52-67.

* When site conditions are comparable (ambient or substrate temperature, humidity and ventilation).

Altro Crete

6mm slip-resistant fast-track

8mm slip-resistant

AltroCrete PU Excel[™] HF

8

8mm

15

20

Excellent

Very heavy duty

≥50

-40 - 120°C

Excellent

Low pressure washer /

scrubber vacuum.

Resistant to steam cleaning

8mm slip-resistant fast-track

AltroCrete PU Fast Track™

8

8mm

15

20

Excellent

Very heavy duty

≥50

-40 - 120°C

Excellent

Low pressure washer / scrubber vacuum. Resistant to steam cleaning

For very heavy duty areas subject to extremes of temperature where there is an increased risk of slipping and a fast-track* solution is required. Typical applications include commercial kitchens, appliance bays, food and drink preparation, production and storage. Chemical and pharmaceutical production and storage.

For very heavy duty areas subject to extremes of temperature and where there is an increased risk of slipping. Typical applications include commercial kitchens, appliance bays, food and drink preparation, production and storage. Chemical and pharmaceutical

production and storage.



Altro Grip[™]

Southampton Bus Depot, United Kingdom

Epoxy (EP)

Typical applications: Wet general industry. Wet automotive areas.

Altro Grip is a solvent-free epoxy resin multi-layer system providing slip resistance and a textured gloss surface.

From showers to vehicle service and inspection pits, we've got an Altro Grip variant to suit your needs.

The **1mm slip-resistant variant** is available in a range of single coloured finishes.

The 1.25mm slip-resistant variant is available in either single or multi-coloured decorative finishes.

The **2mm slip-resistant variant** is available in 25 solid colour options giving moderate impact resistance.

When you have a slippery situation the **4.5mm slip-resistant variant** can keep you on your feet and is great for kitchens and wet production areas. This system has been tested to DIN 51097 for barefoot wet areas such as changing rooms and showers.

The 6mm slip-resistant variant is a modified flow-applied system incorporating a natural sand aggregate and it provides excellent impact resistance.



Looks great with:

Please see technical chart on pages 16-17 for further details.

- Altro Whiterock system · Altro Fortis system
- Altro Stronghold 30
- Altro Aquarius

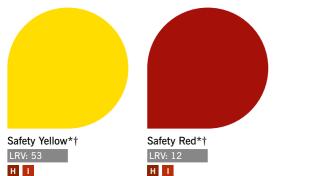
In general, flooring will follow the profile of the underlying substrate. The surface profile may be reflected in thinner resin flooring types. This will affect the appearance and wear. (FeRFA types 1, 2, 3, 4 and 5)

Please refer to pages 4-5 for technical information on all the ranges.

Resin systems | Altro Grip

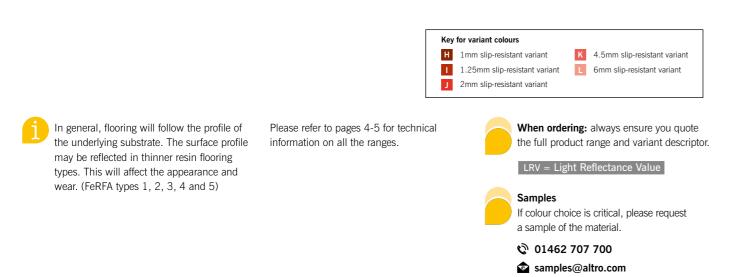


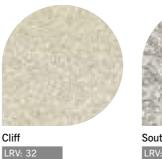
| Ramone LRV: 32 H T J L | Norfolk LRV: 20 H 1 J L | Magic LRV: 10 H 1 J L | Magenta LRV: 10 H I J L | Wine Red LRV: 6 H I J L |
|-------------------------------------|-------------------------------|-----------------------------|-------------------------------|-------------------------------|
| | | | | |
| Portland Grey LRV: 43 H T J L | Topaz LRV: 42 H I J L | Toast LRV: 26 H I J L | Ranch LRV: 16 H I J L | Tropic LRV: 15 H I J L |
| | | | | |



† Safety Red and Safety Yellow are intended for line marking and small areas of demarcation only. Dark colours will highlight any defects such as roller lines and scratches.

* Safety Red, Safety Yellow and White are not included in Altro resins standard colour range. Bespoke non-standard colours will be subject to additional lead time and possibly increased cost.









LRV: 22

I K

Southdown LRV: 36 I K



I K

I K

Mendip

I K

LRV: 34



Dune

I K

LRV: 28

LRV: 29



Dartmoor LRV: 15 I K

Rock

I K

LRV: 30

Ravine

LRV: 11 I K







In general, flooring will follow the profile of the underlying substrate. The surface profile may be reflected in thinner resin flooring types. This will affect the appearance and wear. (FeRFA types 1, 2, 3, 4 and 5)

Please refer to pages 4-5 for technical information on all the ranges.

Resin systems | Altro Grip





Tweedsmuir

LRV: 20

I K

Cuillin

I K

LRV: 30



Highland LRV: 22 I K



Malvern LRV: 10 I K



Wicklow LRV: 26 I K



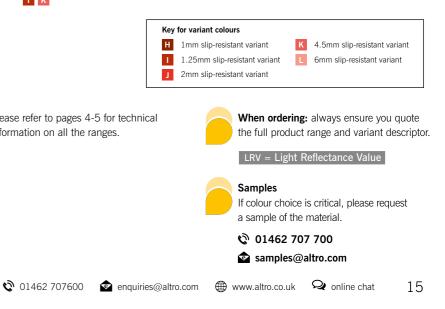












Altro Grip technical chart

| | Altro Grip | | |
|---------------------------------|--|---|--|
| Variant | 1mm slip-resistant | 1.25mm slip-resistant | |
| Previously known as | n/a | AltroCast [™] single colour AltroCast [™] multi-colour | |
| FeRFA type | 4 | 4 | |
| Nominal thickness | 1mm | 1.25mm | |
| Guarantee | Guarantee 3 | | |
| Life expectancy | 6 | 10 | |
| Impact resistance | Limited | Limited | |
| Wear characteristics | Medium duty | Medium duty | |
| Slip resistance BS 7976 PTV ≥40 | | ≥50 | |
| Service temperature | 0 - 60°C | 0 - 60°C | |
| Chemical resistance | Good | Good | |
| Cleaning method | Scrubber dryer | Scrubber dryer | |
| Specific applications | For medium duty wet areas where there is an increased risk of slipping. Typical applications include packing, workshop areas and warehousing. | For medium duty wet areas where there is an increased risk of slipping. Typical applications include packing and workshop areas. | |

| Altro Grip | | | |
|---|---|--|--|
| 2mm slip-resistant | 4.5mm slip-resistant | 6mm slip-resistant | |
| AltroGrip Quartz EP™ | Altro TB + Cast™ | AltroGrip EP™ | |
| 4 | 4 | 4 | |
| 2mm | 4.5mm | 6mm | |
| 6 | 10 | 10 | |
| 10 | 15 | 15 | |
| Moderate | Moderate | Excellent | |
| Medium duty | Medium - heavy duty | Heavy duty | |
| ≥50 | ≥50 | ≥40 | |
| 0 - 60°C | 0 - 60°C | 0 - 60°C | |
| Good | Good | Good | |
| Scrubber dryer | Scrubber dryer | Scrubber dryer | |
| For medium duty wet areas where there is an increased risk of slipping. Typical applications include vehicle servicing and repair areas exposed to water. Wash down areas and inspection pits. | For medium to heavy duty wet areas where there is an increased risk of slipping. Typical applications include kitchens, changing areas, showers, bars, mortuaries and wet production areas. | For heavy duty wet areas where there is an increased risk of slipping. Typical applications include packing, workshop areas and warehousing. | |

For technical drawings see pages 52-67.



Altro Screed[™]

University of Wolverhampton, United Kingdom

Epoxy (EP)

Cliff

М

LRV: 32

Southdown

LRV: 36

Mountain

М

Exmoor

LRV: 15 М

variants.

LRV: 17

М

Typical applications: Reception areas. Atria. Communal areas. Walkways. Corridors. Custodial areas.

Whether you're manoeuvring your forklift truck or herding hordes of students into a lab, with lots of variants to choose from there's an Altro Screed that's right for you. Altro Screed is a solvent-free epoxy resin system providing a moderate level of chemical resistance.

The 3mm standard variant comprises quartz aggregate bound in clear resin and finished with clear seal coats for a decorative floor finish. It is available in a range of colours including natural colour options and can also be applied to vertical surfaces.

The 4mm standard variant has different decorative options including natural-looking designs evoking tones of concrete and stone.

The **6mm standard variant** provides extra durability and is available in decorative quartz aggregates.

For areas where there is an increased risk of slipping choose from the 3mm slip-resistant variant, 4mm slip-resistant variant and the 6mm slip-resistant variant. These variants have slip-resistant aggregates incorporated into their seal coats.

When time is of the essence* both types of seal coat ie standard and slip-resistant are available in a Rapicure option.

For where there are electronically sensitive environments and equipment we offer the **4mm static-dissipative variant**. This variant is measured in accordance with test method BS 2050.

We also offer a **5mm Rapicure standard variant** for a quicker return to service*. This system offers a rapid cure decorative quartz screed ready to step on in less than half the time of conventional epoxy systems. It has the added benefit of not producing the odours associated with methyl methacrylate (MMA) based systems. For areas where there is an increased risk of slipping we have the 5mm Rapicure slip-resistant variant for a complete Rapicure system with slip-resistant aggregates incorporated into the seal coat.

All these variants can be laid to falls and can be finished with an optional Altro Seal water-based matt, which is a polyurethane resin seal, if required.

*When site conditions are comparable (ambient or substrate temperature, humidity and ventilation).

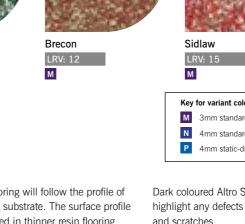


Please see technical chart on pages 22-23 for further details.

 Altro Whiterock system · Altro Fortis system

In general, flooring will follow the profile of the underlying substrate. The surface profile may be reflected in thinner resin flooring types. This will affect the appearance and wear. (FeRFA types 1, 2, 3, 4 and 5) It is possible to cove with the Altro Screed

Please refer to pages information on all the



and scratches.





Rock

М

Mendip

LRV: 34

М

Cuillin

Sidlaw

М

LRV: 15

М

Desert

м

Peak

М

LRV: 22

Highland

М

LRV: 22

LRV: 29















Dune

М

LRV: 28







Ravine LRV: 11 М



Dartmoor LRV: 15





Malvern LRV: 10 М





| Key | for variant colours | |
|----------------------------|--|--|
| M N P | 3mm standard variant / 3mm slip-resistant variant 4mm standard variant / 4mm slip-resistant variant 4mm static-dissipative variant | Gmm Rapicure standard variant / 5mm Rapicure slip-resistant variant Gmm standard variant / 6mm slip-resistant variant |
| ight a scrate se ref | ured Altro Screed variants will any defects such as roller lines ches. ier to pages 4-5 for technical on on all the ranges. | When ordering: always ensure you quote the full product range and variant descriptor LRV = Light Reflectance Value Samples If colour choice is critical, please request a sample of the material. |
| | | © 01462 707 700 samples@altro.com |



Opal LRV: 25 N Q R

Rachelle

LRV: 19

N Q R

Giza

LRV: 27

N Q R

variants.

20



Alcazar

LRV: 24

N Q R

Lapis

LRV: 14

N Q R

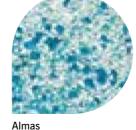


Turquoise

N Q R

Pyrite

LRV: 26



LRV: 41 N Q R



Chrystal

LRV: 44

LRV: 50

N Q R

N Q R



Soraya LRV: 13 N Q R





Jola LRV: 15 N Q R



Ν

Bath Stone LRV: 23 Ν



White Yorkstone LRV: 40



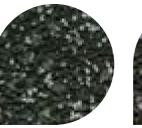


Silver Pumice LRV: 18 Ν



highlight any defects such as roller lines and scratches.

Kyanite LRV: 9 N Q R



Onyx LRV: 8 N Q R

Greta

LRV: 21

N Q R

Peketo

In general, flooring will follow the profile of

may be reflected in thinner resin flooring

types. This will affect the appearance and

It is possible to cove with the Altro Screed

wear. (FeRFA types 1, 2, 3, 4 and 5)

the underlying substrate. The surface profile

LRV: 14

N Q R



LRV: 5 N Q R

Pearl

LRV: 33

N Q R

Citrine

Ν

Ρ

and scratches.

LRV: 26

Dark coloured Altro Screed variants will

highlight any defects such as roller lines

Please refer to pages 4-5 for technical

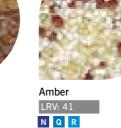
information on all the ranges.

N Q R





Narooma LRV: 14 N Q R



Ula

LRV: 22

N Q R

Jumaana LRV: 44

Key for variant colours M 3mm standard variant / 3mm slip-resistant variant 4mm standard variant / 4mm slip-resistant variant 4mm static-dissipative variant

Yakootah

LRV: 23

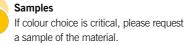
N Q R

- Q 5mm Rapicure standard variant / 5mm Rapicure slip-resistant variant
 - R 6mm standard variant / 6mm slip-resistant variant

N Q R

When ordering: always ensure you quote the full product range and variant descriptor.

LRV = Light Reflectance Value



 01462 707 700
 samples@altro.com

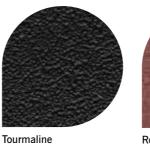


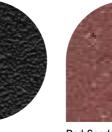


LRV: 4

N Q R







Cara

LRV: 34

N Q R



Ν

In general, flooring will follow the profile of

may be reflected in thinner resin flooring

types. This will affect the appearance and

It is possible to cove with the Altro Screed

wear. (FeRFA types 1, 2, 3, 4 and 5)

variants.

the underlying substrate. The surface profile

LRV: 9

M 3mm standard variant / 3mm slip-resistant variant N 4mm standard variant / 4mm slip-resistant variant 4mm static-dissipative variant

Dark coloured Altro Screed variants will

Please refer to pages 4-5 for technical information on all the ranges.

Resin systems | Altro Screed



Ivory Soapstone LRV: 41



Desert Fossilstone LRV: 17 Ν



Coulomb LRV: 16 Ρ

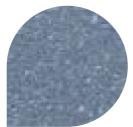






Joule LRV: 11 Ρ





Blue Basalt LRV: 11 Ν



Faraday LRV: 8 Ρ





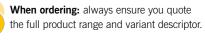












LRV = Light Reflectance Value

Samples

If colour choice is critical, please request a sample of the material.

 01462 707 700
 0
 samples@altro.com

Altro Screed technical chart

| | Altro Screed | | | |
|--------------------------------|--|---|--|---|
| Variant | 3mm standard** | 3mm slip-resistant*** | 4mm standard** | 4mm slip-resistant*** |
| Previously known as | Altro TB Screed™, Altro TB Screed Rapicure™ | Altro TB Screed ™ with Altro Screed Seal Rapicure Plus | Altro Multiscreed™ EP Naturals, AltroScreed Quartz™EP and AltroScreed Quartz Boutique™ | Altro Multiscreed [™] EP Naturals, AltroScreed Quartz [™] EP and AltroScreed Quartz Boutique [™] with Altro Screed Seal Rapicure Plus |
| FeRFA type | n/a | n/a | 6 | 6 |
| Nominal thickness | 3mm | 3mm | 4mm | 4mm |
| Guarantee | 6 | 6 | 10 | 10 |
| Life expectancy | 10 | 10 | 15 | 15 |
| Impact resistance | Limited | Limited | Moderate | Moderate |
| Wear characteristics | Medium duty | Medium duty | Medium - heavy duty | Medium - heavy duty |
| Slip resistance BS 7976 PTV | - | ≥40 | - | ≥40 |
| Service temperature | 0-60°C | 0-60°C | 0-60°C | 0-60°C |
| Chemical resistance | Moderate | Moderate | Moderate | Moderate |
| Cleaning method | Scrubber dryer | Scrubber dryer | Scrubber dryer | Scrubber dryer |
| Specific applications | For medium duty areas where there is a low risk of slipping. Typical applications include laboratories, communal areas, custodial areas, offices and stairs. | For medium duty areas where there is an increased risk of slipping. Typical applications include restaurants and entrance areas. | For medium to heavy duty areas where there is is a low risk of slipping. Typical applications include reception areas, atria, communal areas, walkways, corridors, custodial areas, retail offices, laboratories, food and drink packing, and clean rooms. | For medium to heavy duty areas where there is an increased risk of slipping. Typical applications include dining, PE changing areas, laboratories, laundries, custodial areas, canteens, retail and entrance areas. |

| Altro Screed | | | | |
|---|---|--|--|--|
| 4mm static-dissipative | 5mm Rapicure standard | 5mm Rapicure slip-resistant | 6mm standard** | 6mm slip-resistant*** |
| AltroScreed Quartz EP SD™ | AltroScreed Quartz Rapicure™ | AltroScreed Quartz Rapicure™ Plus | AltroScreed Quartz EP™ and AltroScreed Quartz Boutique™ | AltroScreed Quartz EP [™] and AltroScreed Quartz Boutique [™] with Altro Screed Seal Rapicure Plus |
| 6 | 6 | 6 | 6 | 6 |
| 4mm | 5mm | 5mm | 6mm | 6mm |
| 10 | 10 | 10 | 10 | 10 |
| 15 | 15 | 15 | 15 | 15 |
| Moderate | Moderate | Moderate | Excellent | Excellent |
| Medium - heavy duty | Medium - heavy duty | Medium - heavy duty | Medium - heavy duty | Medium - heavy duty |
| - | - | ≥40 | - | ≥40 |
| 0-60°C | 0-60°C | 0-60°C | 0-60°C | 0-60°C |
| Moderate | Moderate | Moderate | Moderate | Moderate |
| Scrubber dryer | Scrubber dryer | Scrubber dryer | Scrubber dryer | Scrubber dryer |
| For medium to heavy duty areas where there is a low risk of slipping. Typical applications include laboratories, electronics and static control environments. This variant has been measured in accordance with the test method laid out in BS 2050. This test method is a point to point surface resistance test. | For medium to heavy duty areas where there is a low risk of slipping and a quicker return to service* is required. Typical applications include circulation areas, laboratories, arenas, custodial, retail, warehouses and | For medium to heavy duty areas where there is an increased risk of slipping and a quicker return to service* is required. Typical applications include canteens, laundries, CDT, custodial areas, changing rooms, food and drink packing areas. | For medium to heavy duty areas where there is a low risk of slipping. Typical applications include warehouses and factories. | For medium to heavy duty areas where there is an increased risk of slipping. Typical applications include industrial production areas. |

For technical drawings see pages 52-67.

* When site conditions are comparable (ambient or substrate temperature, humidity and ventilation).

** With Altro Screed standard seal coat or Altro Screed standard Rapicure seal coat.

*** With Altro Screed slip-resistant seal coat or Altro Screed slip-resistant Rapicure seal coat.

Typical Test values -5x10⁴-2x10⁶ohms.

pharmaceutical.



Altro Flexiflow[™]

Rio Architects, United Kingdom

Polyurethane (PU)

Typical applications: Commercial and light production areas. Classrooms. Corridors.

All the quality and robustness of an Altro resin, with one key difference - flexibility.

Altro Flexiflow can handle impact yet be flexible enough to move with your building. You can overlay day joints with it and it takes up building movement so you can also apply it over existing expansion joints, within certain tolerances*.

Altro Flexiflow is a polyurethane resin and couldn't be easier to install. It's self-smoothing, giving a seamless and uniform finish with uninterrupted lines, and it can be laid over green concrete with Altro Proof[™] damp-proof membrane, to speed up installation.

It features a PUR top coat for UV colour stability, durability and ease of cleaning, and is available in 27 pastel, solid and bright colours with an eggshell-like finish.

The 2mm classic standard variant combines flexibility with high levels of robustness so is ideal for light duty industrial premises with rolling loads.

The 2mm comfort standard variant gives comfort underfoot and is perfect for environments where people are on their feet all day.

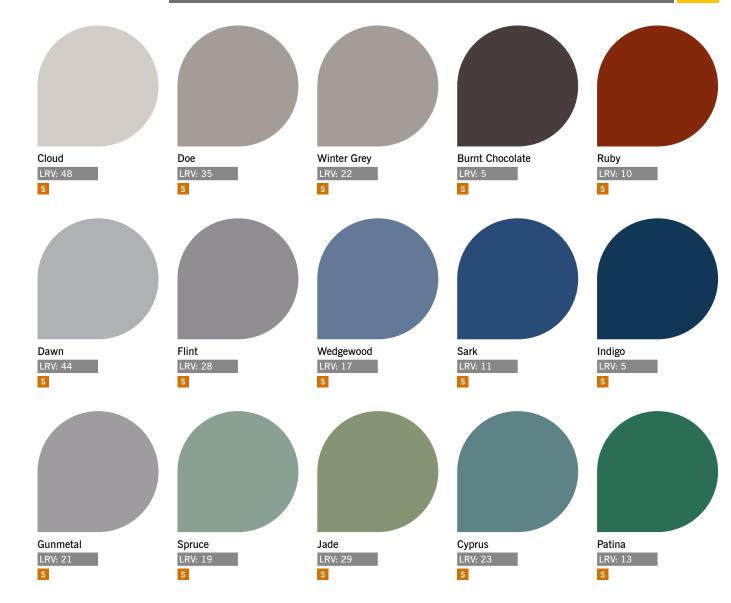
For areas where there is an increased risk of slipping we have the 2mm classic slip-resistant variant or the 2mm comfort slip-resistant variant.

* For application over building expansion joints, details of percentage elongation may be required. These can be provided by the appointed structural engineer. In the case of structural movement joints you may still need to bring the joint through the surface.

Looks great with: Altro Whiterock system

Please see technical chart on pages 28-29 for further details.

· Altro Fortis system



In general, flooring will follow the profile of the underlying substrate. The surface profile may be reflected in thinner resin flooring types. This will affect the appearance and wear. (FeRFA types 1, 2, 3, 4 and 5)

The Altro Flexiflow colourway can be used in conjunction with a cove former for a uniform seamless finish.

topcoat may be refreshed periodically and charges may apply. information on all the ranges.

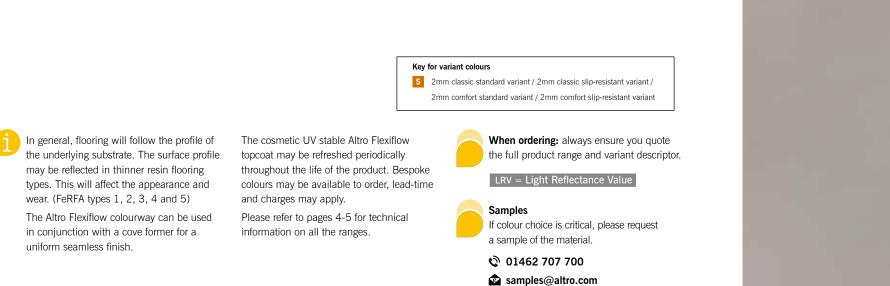
Resin systems | Altro Flexiflow





† Safety Red and Safety Yellow are intended for line marking and small areas of demarcation only. Dark colours will highlight any defects such as roller lines and scratches.

* Safety Red, Safety Yellow and White are not included in Altro resins standard colour range. Bespoke non-standard colours will be subject to additional lead time and possibly increased cost.



Safety Yellow*†

LRV: 52

S

Safety Red*†

LRV: 18

S



Altro Flexiflow technical chart

| | Altro Flexiflow | |
|-----------------------------|---|--|
| Variant | 2mm classic standard | 2mm classic slip-resistant |
| Previously known as | Altro Flexiflow™ standard | Altro Flexiflow™ standard slip-resistant |
| FeRFA type | 5 | 5 |
| Nominal thickness | 2mm | 2mm |
| Guarantee | 6 | 6 |
| Life expectancy | 40** | 40** |
| Impact resistance | Good | Good |
| Wear characteristics | Light / medium duty | Light / medium duty |
| Slip resistance BS 7976 PTV | - | ≥36 |
| Service temperature | 0 - 30°C | 0 - 30°C |
| Chemical resistance | Moderate | Moderate |
| Cleaning method | Wash and vacuum dry | Wash and vacuum dry |
| Specific applications | For light or medium duty areas where there is a low risk of slipping. Typical applications include corridors, workshops, light production areas, mezzanine decks, pharmaceutical, clean rooms, circulation / display / exhibition areas, museums, markets, commercial areas and offices. | For light or medium duty areas where there is an increased risk of slipping. Typical applications include corridors, workshops, light production areas, mezzanine decks, pharmaceutical, clean rooms, CDT areas, circulation / display / exhibition areas, museums, markets, commercial areas and offices. |

| 2mm comfort standard |
|--|
| Altro Flexiflow [™] comfort |
| 5 |
| 2mm |
| 6 |
| 40** |
| Good |
| Light / medium duty |
| - |
| 0 - 30°C |
| Moderate |
| Wash and vacuum dry |
| For light or medium duty areas where there is a low risk |

of slipping. Typical applications include light production areas, mezzanine decks, mental health seclusion rooms, low stimulus rooms, aged care facilities, retail, museums, galleries and atria.

For technical drawings see pages 52-67.

** Top coat will need to be refreshed.

Altro Flexiflow

| 2mm comfort slip-resistant |
|--|
| Altro Flexiflow™ comfort slip-resistant |
| 5 |
| 2mm |
| 6 |
| 40** |
| Good |
| Light / medium duty |
| ≥36 |
| 0 - 30°C |
| Moderate |
| Wash and vacuum dry |
| |
| For light or medium duty areas where there is an increased risk of slipping. Typical applications include light production areas, mezzanine decks, |

mental health seclusion rooms, low stimulus rooms, aged care facilities, retail, museums, galleries and atria.



Altro Flow[™]

British American Tobacco, United Kingdom

Epoxy (EP)

Typical applications: Pharmaceutical. Industrial. Production.

When you need a floor that goes with the flow, look no further than Altro Flow - designed for areas requiring increased hygiene. Available in 25 colours in a high-gloss finish, it offers good chemical and impact resistance for areas where there is a low risk of slipping.

This solvent-free epoxy resin system for application on to a level floor offers a smooth seamless surface. Typical applications include pharmaceutical, industrial and production areas.

Altro Flow comes in a choice of 1mm standard, 2mm standard and 3mm standard variants to suit the different demands of your environment.

There is also the option of a **3mm static-dissipative variant** for where there are electronically sensitive environments and equipment. It provides all the performance benefits of epoxy resin flooring and is generally installed over a perimeter ring (or grid) of conductive tape which can be connected to electrical earth, to control the passage of electro-static charge through an in-built path. This variant is measured in accordance with test method BS 2050 when used on prepared substrates treated with Altro Prime™ static-dissipative variant.

For areas where there is an increased risk of slipping – please see Altro Grip systems pages 12-17.



Looks great with:

Please see technical chart on page 33 for further details.

- Altro Whiterock White Altro Whiterock Satins
- · Altro Fortis system
- Altro Reliance 25
- Altro Classic 25

In general, flooring will follow the profile of the underlying substrate. The surface profile may be reflected in thinner resin flooring types. This will affect the appearance and

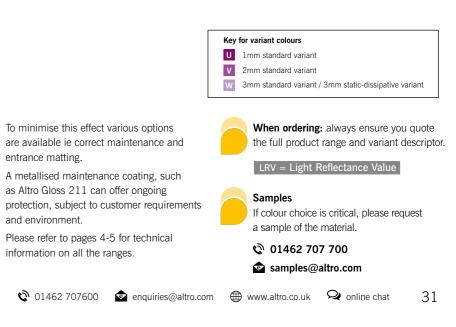
In common with other single colour high gloss finishes, Altro Flow may exhibit scratching with traffic and abrasion, this is particularly prominent in darker colours.

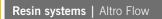
wear. (FeRFA types 1, 2, 3, 4 and 5)

To minimise this effect various options are available ie correct maintenance and entrance matting.

as Altro Gloss 211 can offer ongoing and environment. Please refer to pages 4-5 for technical information on all the ranges.

Resin systems | Altro Flow







| Key | for variant colours |
|-----|---|
| U | 1mm standard variant |
| V | 2mm standard variant |
| W | 3mm standard variant / 3mm static-dissipative variant |

In general, flooring will follow the profile of the underlying substrate. The surface profile may be reflected in thinner resin flooring types. This will affect the appearance and wear. (FeRFA types 1, 2, 3, 4 and 5)

In common with other single colour high gloss finishes, Altro Flow may exhibit scratching with traffic and abrasion, this is particularly prominent in darker colours.

To minimise this effect various options are available ie correct maintenance and entrance matting.

A metallised maintenance coating, such as Altro Gloss 211 can offer ongoing protection, subject to customer requirements and environment.

Please refer to pages 4-5 for technical information on all the ranges.

When ordering: always ensure you quote the full product range and variant descriptor.

LRV = Light Reflectance Value

Samples If colour choice is critical, please request a sample of the material.

01462 707 700
 0

samples@altro.com

Altro Flow technical chart

| | Altro Flow | | | |
|----------------------------------|---|---|---|--|
| Variant | 1mm standard | 2mm standard | 3mm standard | 3mm static-dissipative |
| Previously known as | AltroFlow [™] EP 1000 | AltroFlow [™] EP 2000 | AltroFlow [™] EP 3000 | AltroStat [™] SD |
| FeRFA type | 5 | 5 | 5 | 5 |
| Nominal thickness | 1mm | 2mm | 3mm | 3mm |
| Guarantee | 6 | 6 | 6 | 6 |
| Life expectancy | 10 | 10 | 10 | 10 |
| Impact resistance | Good | Good | Good | Good |
| Wear characteristics Medium duty | | Medium duty | Medium duty | Medium duty |
| Slip resistance BS 7976 PTV | - | - | - | - |
| Service temperature | 0 - 60°C | 0 - 60°C | 0 - 60°C | 0 - 60°C |
| Chemical resistance | Good | Good | Good | Good |
| Cleaning method | Wash and vacuum dry | Wash and vacuum dry | Wash and vacuum dry | Wash and vacuum dry |
| Specific applications | For medium duty areas where there is a low risk of slipping. Typical applications include warehousing and storage areas. | For medium duty areas where there is a low risk of slipping. Typical applications include warehousing, vehicle workshops, pharmaceutical areas, reception areas, corridors, clean rooms, hospital sterilisation and decontamination units. | For medium duty areas where there is a low risk of slipping. Typical applications include high traffic and wheeled traffic areas such as warehousing, vehicle workshops, production areas and packing areas, clean rooms, hospital sterilisation and decontamination units. | For medium duty areas where there is a low risk of slipping. Typical applications include control rooms, ICT areas and electronic assembly. This variant has been measured in accordance with the test method laid out in BS 2050 This test method is a point to point surface resistance test. Typical Test values - 5x10 ⁴ -2x10 ⁶ ohms. |

For technical drawings see pages 52-67.



Altro Mosaic[™]

Angel Square, United Kingdom. Design: www.shed-design.com, Photo: James Medcraft

Epoxy (EP)

Typical applications: Reception areas. Atria. Communal areas. Walkways. Corridors.

Altro Mosaic epoxy resin is available in different systems that encapsulate decorative acrylic flakes to give different finishes: matt or gloss.

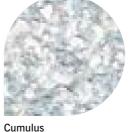
Choose from a range of 15 different designs for a decorative multi-layer finish that can be applied to walls and floors and looks great as an accent for feature areas.

Altro Mosaic has a nominal thickness of 1.25mm.

The standard matt variant provides a glazed, matt finish. It has a full blind of multi-coloured acrylic flakes in a coloured Altro Tect™ standard variant, sealed with three coats of the clear Altro Tect standard variant, and a final coat of Altro Seal™ water-based matt which is a polyurethane resin seal.

The standard gloss variant has a textured and glossy finish. It has a full blind of multi-coloured paint flakes added to a coloured Altro Tect standard variant and sealed with two coats of the clear Altro Tect standard variant.

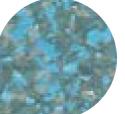
For application to walls, the glazed matt appearance is available as our vertical matt variant. The gloss finish is available as our vertical gloss variant.



Y

Levanter

Y





LRV: 40

LRV: 23

Rain





LRV: 35

Mist LRV: 35 Y

Squall

Y

LRV: 19

Isobar LRV: 11 Y





LRV: 10

Y



LRV: 23

Equinox LRV: 15

Looks great with: · Altro Fortis system Please see technical chart on page 37 for further details.

- Altro Whiterock Satins
- Altro Whiterock Digiclad
- Altro Flow
- Altro Tect

In general, flooring will follow the profile of the underlying substrate. The surface profile may be reflected in thinner resin flooring types. This will affect the appearance and wear. (FeRFA types 1, 2, 3, 4 and 5)

Please refer to pages 4-5 for technical information on all the ranges.

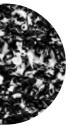
Tropical

LRV: 32

Y









Daylight LRV: 34 Y



Forties LRV: 27 Y



Y



Thunder LRV: 10 Y



Nimbus LRV: 6 Y





Altro Mosaic technical chart

| | Altro Mosaic | | | |
|--------------------------------|--|--|---|---|
| Variant | Standard matt | Standard gloss | Vertical matt | Vertical gloss |
| Previously known as | Altro Mosaic [™] Glaze | Altro Mosaic [™] Texture | Altro Mosaic™ Glaze vertical version | Altro Mosaic™ Texture vertical version |
| FeRFA type | 4 | 4 | 4 | 4 |
| Nominal thickness | 1 - 1.5mm | 1 - 1.5mm | 1 - 1.5mm | 1 - 1.5mm |
| Guarantee | 6 | 6 | 6 | 6 |
| Life expectancy | 8 | 8 | 8 | 8 |
| Impact resistance | Limited | Limited | Limited | Limited |
| Wear characteristics | Medium duty | Medium duty | Medium duty | Medium duty |
| Slip resistance BS 7976 PTV | - | - | - | - |
| Service temperature | 0 - 60°C | 0 - 60°C | 0 - 60°C | 0 - 60°C |
| Chemical resistance | Good | Good | Good | Good |
| Cleaning method | Wash and vacuum dry | Wash and vacuum dry | Wash and dry | Wash and dry |
| Specific applications | For medium duty areas where there is a low risk of slipping. Typical applications include atria, reception areas, corridors, walkways and communal areas. | For medium duty areas where there is a low risk of slipping. Typical applications include atria, reception areas, corridors, walkways and communal areas. | Can be used vertically in medium duty areas. Typical applications include WCs and circulation spaces. | Can be used vertically in medium duty areas. Typical applications include WCs and circulation spaces. |

For technical drawings see pages 52-67.



Altro Tect[™]

Typical applications: General industry. Warehousing. Storage. Defence.

This popular solvent-free high-build epoxy resin is our most robust coating and is a great flooring solution for medium duty industrial areas.

Available in a wide variety of colours and with a gloss finish, Altro Tect gives good chemical and abrasion resistance. It has a nominal thickness of 350-500 microns and it should be applied in two coats directly to the substrate.

We offer a standard variant for where there is a low risk of slipping.

For areas where there is an increased risk of slipping we have a slip-resistant variant which includes a micaceous mineral which lightly textures the surface.

If damp substrates are a concern we have a moisture-tolerant variant which is a self-priming first coat system that receives high-build coloured coatings. This coating system facilitates progression of fast-track construction projects, reducing application schedules to as little as 21 days subsequent to concreate installation.

For walls we have a vertical variant.



Altro Tect standard, slip-resistant and vertical variants are also available in clear.

† Safety Red, Safety Yellow and Black are intended for line marking and small areas of demarcation only. Dark colours, in particular Black, will highlight any defects such as roller lines and scratches.

Looks great with: Altro Crete

Please see technical chart on page 41 for further details.

- · Altro Fortis system
- · Altro Whiterock system

Epoxy (EP)

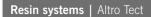
In general, flooring will follow the profile of the underlying substrate. The surface profile may be reflected in thinner resin flooring types. This will affect the appearance and wear. (FeRFA types 1, 2, 3, 4 and 5)

In common with other single colour high gloss finishes, Altro Tect may exhibit particularly prominent in darker colours.

information on all the ranges.

Resin systems | Altro Tect







Altro Tect standard, slip-resistant and vertical variants are also available in clear.

† Safety Red, Safety Yellow and Black are intended for line marking and small areas of demarcation only. Dark colours, in particular Black, will highlight any defects such as roller lines and scratches.

* For safety colours, light or vibrant coloured coatings, a white undercoat should be used and additional coats may be required. Safety Red, Safety Yellow and White are not included in Altro resins standard colour range. Bespoke non-standard colours will be subject to additional lead time and possibly increased cost.



Altro Tect technical chart

| | Altro Tect | | | |
|---|---|---|---|--|
| Variant | Standard | Slip-resistant | Vertical | Moisture-tolerant |
| Previously known as AltroTect [™] AltroTect [™] Plu | | AltroTect™ Plus | AltroTect [™] V | AltroTect™ MT |
| FeRFA type | 3 | 3 | 3 | 3 |
| Nominal thickness | 350 - 500 microns | 350 - 500 microns | 350 - 500 microns | 350 - 500 microns |
| Guarantee | 3 | 3 | 3 | 3 |
| Life expectancy | 7 | 7 | 7 | 7 |
| Impact resistance | Limited | Limited | Limited | Limited |
| Wear characteristics Medium duty | | Medium duty | Medium duty | Medium duty |
| Slip resistance BS 7976 PTV | - | ≥36 | - | Dependent on system |
| Service temperature | 0 - 60°C | 0 - 60°C | 0 - 60°C | 0 - 60°C |
| Chemical resistance | Good | Good | Good | Good |
| Cleaning method Wash and vacuum dry Wash and vacuum dry | | Wash and vacuum dry | Wash and dry | Wash and vacuum dry |
| Specific applications | For medium duty areas where there is a low risk of slipping. Typical applications include packing, warehousing, aircraft servicing, plant rooms, storage areas and workshops. | For medium duty areas where there is an increased risk of slipping. Typical applications include packing, warehousing, aircraft servicing, plant rooms, workshops and storage areas. | Can be used vertically in medium duty areas where there is a requirement to meet the need for good chemical resistance. | For where there is new concrete or where damp substrates are a concern. To be used as a priming coat under Altro Tect standard variant or Altro Tect slip-resistant variant. |

For technical drawings see pages 52-67.



Altro Coat[™]

Typical applications: Warehousing storage. Plant rooms.

Don't have time to wait for your substrate to dry? This water-miscible epoxy resin cleverly allows moisture vapour to leave the substrate while forming a barrier against contamination from above.

Altro Coat is a fast-track solution for light to medium duty areas and is great for use on newly installed cementitious substrates. Available in a wide range of colours, it is a two-coat system with approximately 90 microns per coat.

We offer an eggshell-like finish standard variant.

For areas where there is an increased risk of a slipping we have a slip-resistant variant which includes a micaceous mineral that lightly textures the surface.

For a durable eggshell-like finish wall coating we have a **vertical variant**.



Altro Coat is also available in clear.

Epoxy (EP)

† Safety Red, Safety Yellow and Black are intended for line marking and small areas of demarcation only. Dark colours, in particular Black, will highlight any defects such as roller lines and scratches.

Looks great with: · Altro Fortis system

Please see technical chart on page 45 for further details.

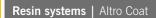
· Altro Whiterock system

In general, flooring will follow the profile of the underlying substrate. The surface profile may be reflected in thinner resin flooring types. This will affect the appearance and wear. (FeRFA types 1, 2, 3, 4 and 5)

Please refer to pages 4-5 for technical information on all the ranges.

Resin systems | Altro Coat







Altro Coat is also available in clear.

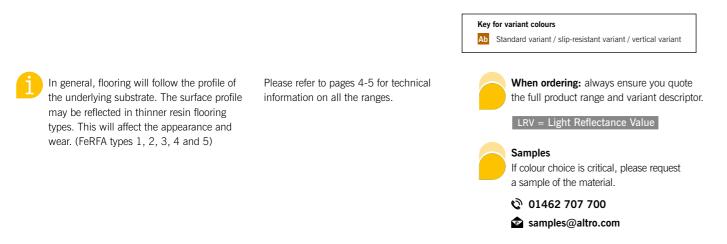
† Safety Red, Safety Yellow and Black are intended for line marking and small areas of demarcation only. Dark colours, in particular Black, will highlight any defects such as roller lines and scratches.

* For safety colours, light or vibrant coloured coatings, a white undercoat should be used and additional coats may be required. Safety Red, Safety Yellow and White are not included in Altro resins standard colour range. Bespoke non-standard colours will be subject to additional lead time and possibly increased cost.

Altro Coat technical chart

| Variant | Standard |
|-----------------------------|---|
| Previously known as | AltroCoat™ |
| FeRFA type | 2 |
| Nominal thickness | 180 microns |
| Guarantee | 2 |
| Life expectancy | 5 |
| Impact resistance | Limited |
| Wear characteristics | Light - medium duty |
| Slip resistance BS 7976 PTV | - |
| Service temperature | 0 - 60°C |
| Chemical resistance | Good |
| Cleaning method | Wash and vacuum dry |
| Specific applications | For light to medium duty areas where there is a low risk of slipping. Typical applications include plant rooms and warehouses. |

For technical drawings see pages 52-67.



| Altro Coat | | |
|---|--|--|
| Slip-resistant | Vertical | |
| AltroCoat™ Plus | AltroCoat™ V | |
| 2 | 2 | |
| 180 microns | 180 microns | |
| 2 | 2 | |
| 5 | 5 | |
| Limited | Limited | |
| Light - medium duty | Light - medium duty | |
| ≥36 | - | |
| 0 - 60°C | 0 - 60°C | |
| Good | Good | |
| Wash and vacuum dry | Wash and dry | |
| For light to medium duty areas where there is an increased risk of slipping. Typical applications include warehousing storage, back of house areas and plant rooms. | For light to medium duty areas. Can be used vertically in custodial areas, circulation spaces, ceilings, back of house areas and warehousing storage. | |



Altro Seal

University of Manchester Graphene Institute, United Kingdom. Photo: Trevor Palin

Polyurethane (PU)

Typical applications:

Packing areas. Pharmaceutical. Craft and design rooms. Areas requiring increased chemical resistance.

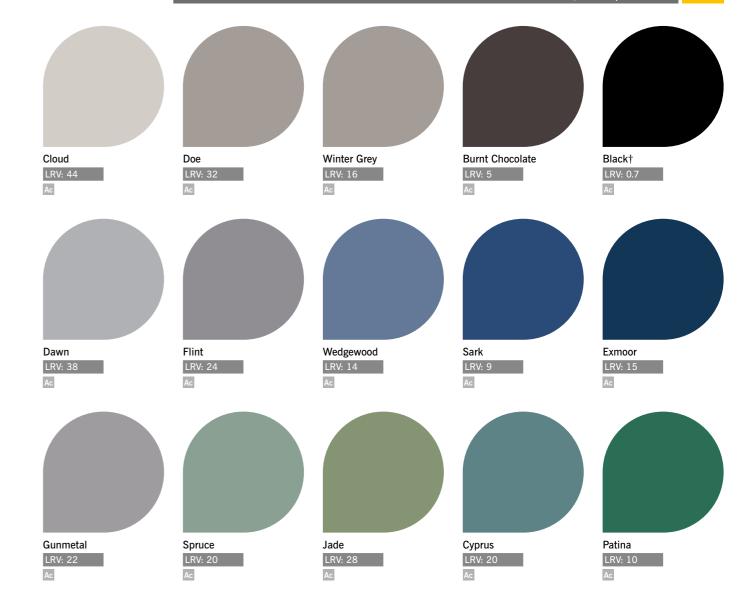
This solvent-based polyurethane resin seal with a high sheen finish is ideal for light duty areas where colour stability and chemical resistance are required. It is readily cleaned and maintained providing a hygienic surface finish.

Altro Seal is resistant to a wide range of chemicals and UV light and can also be used as a final seal coat to give extra chemical resistance to epoxy resin systems. It has approximately 90 microns per coat and is available in coloured and clear.

We offer a standard variant for where there is a low risk of slipping.

For areas where there is an increased risk of slipping we have a slip-resistant variant which includes a micaceous mineral that lightly textures the surface.

For application to walls we provide a vertical variant which is a chemically and UV resistant coating for improved colour stability in light colours, although additional coats may be required over darker substrates.



Altro Seal is also available in clear.

† Safety Red, Safety Yellow and Black are intended for line marking and small areas of demarcation only. Dark colours, in particular Black, will highlight any defects such as roller lines and scratches.

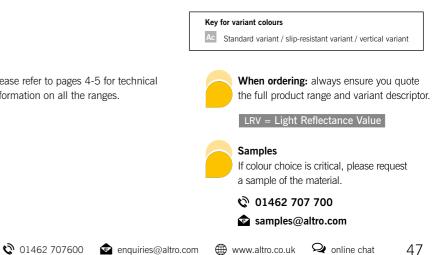
Looks great with: · Altro Fortis system Please see technical chart on page 49 for further details.

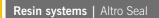
· Altro Whiterock system

In general, flooring will follow the profile of the underlying substrate. The surface profile may be reflected in thinner resin flooring types. This will affect the appearance and wear. (FeRFA types 1, 2, 3, 4 and 5)

Please refer to pages 4-5 for technical information on all the ranges.

Resin systems | Altro Seal







Altro Seal is also available in clear.

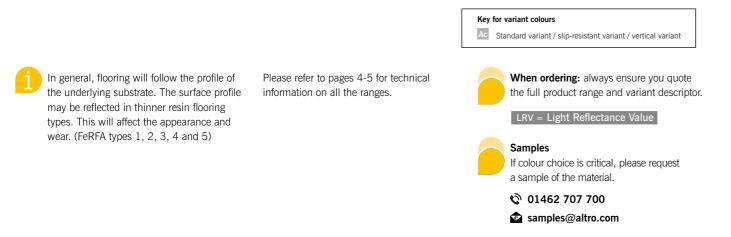
† Safety Red, Safety Yellow and Black are intended for line marking and small areas of demarcation only. Dark colours, in particular Black, will highlight any defects such as roller lines and scratches.

* For safety colours, light or vibrant coloured coatings, a white undercoat should be used and additional coats may be required. Safety Red, Safety Yellow and White are not included in Altro resins standard colour range. Bespoke non-standard colours will be subject to additional lead time and possibly increased cost.

Altro Seal technical chart

| | Altro Seal | | |
|---|-----------------------------------|---|---|
| Variant Standard | | Slip-resistant | Vertical |
| Previously known as | AltroSeal [∞] UVR | AltroSeal [∞] Plus | AltroSeal [∞] UVR |
| FeRFA type | 1 | 1 | 1 |
| Nominal thickness | ominal thickness 90 - 180 microns | | 90 - 180 microns |
| Guarantee | Guarantee 2 | | 2 |
| Life expectancy | 5 | 5 | 5 |
| Impact resistance Limited | | Limited | Limited |
| Wear characteristics Light duty | | Light duty | Light duty |
| Slip resistance BS 7976 PTV - | | ≥36 | - |
| Service temperature 0 - 60°C | | 0 - 60°C | 0 - 60°C |
| Chemical resistance Good | | Good | Good |
| Cleaning method Wash and vacuum dry | | Wash and vacuum dry | Wash and dry |
| Specific applications For light duty areas where there is a low risk of slipping. Typical applications include chemical storage, craft and design areas in education, and aircraft servicing. | | For light duty areas where there is an increased risk of slipping. Typical applications include chemical storage, craft and design areas in education, and aircraft servicing. | For light duty areas where there is a requirement to meet the need for good chemical resistance. |

For technical drawings see pages 52-67.



Subfloors

Altro Pol[™]

Altro Pol is used for the polymer modification of cementitious systems and supports our range of floor finishes. Designed to enhance the physical properties of cement based floor screeds and repair compounds, it improves flexural strength, impact and abrasion resistance.

Altro Pol is supplied as a white mobile liquid. It is readily diluted with water and then used to gauge the screed mixture of cement and aggregates to provide the desired performance and characteristics.

Screed thickness:

The minimum recommended screed design thickness using Altro Pol in the mix is as follows:

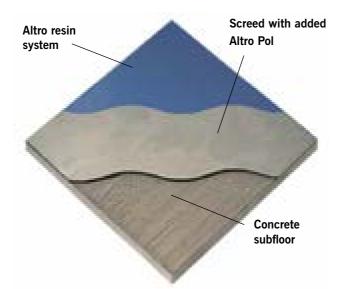
- 6mm epoxy, slurry bonded
- 50mm un-bonded
- 75mm floating

Where to use it:

- thin section floor screeds
- repairs to the surface of damaged or tamped finish concrete
- base to receive resilient floor coverings and resin finishes
- screeds of varying thickness to install falls for drainage purchases
- patching of worn or damaged concrete

Benefits:

- faster curing to allow early overlayment
- reduced drying time and increased strength
- easy to use single component, gauged as required
- thinner screeds with excellent durability and impact resistance
- superb adhesion, maintained even in wet conditions



You may also be interested in this...

Altro XpressLay[™] safety flooring may be laid over new concrete floors with up to 97% relative humidity or in areas subject to damp.

Altro Proof[™]

Altro Proof allows for early installation of floor coverings or coatings over green concrete making it ideal for using in fast-track building operations or refurbishment projects.

This damp-proof membrane is an effective single coat application providing protection across a range of moisture contents from relative humidity of more than 75% to 97% wet (surface dry).

Altro Proof is available in two variants: our standard variant (formerly known as AltroProof Solo Universal) and our fast-track variant (formerly known as AltroProof Solo Fast Track). Our fast-track variant has the added advantage of an extrashort cure, saving time by enabling suitable moisture tolerant smoothing compounds to be laid on the same day.

Both variants are quick and easy-to-apply and provide excellent adhesion under adverse conditions.

Altro resilient floors and Altro resins can be installed directly over Altro Proof, with the Altro Proof guarantee matching the product guarantee when installed as part of the Altro system.

Altro Prime[™]

Altro Prime is available in six variants:

The standard variant is a durable solvent-free epoxy primer system coat designed for bonding Altro resin flooring systems to the existing substrate. Typically used under epoxy coatings or epoxy screed systems. It's easy to apply and has low odour and excellent adhesion to concrete. This variant was previously known as AltroPrime[™] EP.

The **fast-track variant** is designed to cure quickly for fast-track installations. It's a solvent free epoxy resin primer used in areas where Altro epoxy resin toppings require a fast-track priming agent. This variant was previously known as AltroPrime[™] 90.

The consolidating variant is a solvent-free, very low viscosity epoxy primer system designed for bonding Altro resin flooring systems to existing substrate. It acts as a penetrating primer and improves the strength of the substrate while helping to prevent bubbles and pinholes. It is particularly suitable under flow applied epoxy and polyurethane systems and polyurethane screeds. This variant was previously known as Altro Consolidating Primer[™].

The **oil-tolerant variant** has a nominal thickness 150-200 microns / coat and is a solvent-free primer for oil contaminated substrates. It is supplied as a one or two coat system and is suitable for underlayment of resin systems and Altro resilient floors. Typical areas of use include garage floors, engineering workshops, factory / warehouse refurbishment and oil contaminated substrates that are subject to a change of use. This variant was previously known as AltroPrime[™] OCS.

The ceramic variant is a twin-pack solvent-free epoxy primer designed to provide a secure bond to suitable and prepared glazed surfaces. When applied in line with installation guidelines this specialist primer will provide a strong bond between the correctly prepared substrate and the subsequent Altro resin overlayment. It can be installed over material such as fully and semi-vitrified ceramics, quarry tiles, marble or cementitious terrazzo. It is typically used in areas such as wet rooms, toilets and commercial kitchens. This variant was previously known as AltroPrime G.

The static-dissipative variant is sold only as part of the system for the Altro Flow 3mm static-dissipative and Altro Screed 4mm static-dissipative variants.

Please see the technical data sheets for installation guidance, or contact Altro resins.

Accessories

Installation of a floor from the base concrete slab to the final wearing surface will often demand products to create a sound and stable substrate of sufficient strength. The products listed fulfil those requirements and allow a comprehensive and detailed specification with single-point material guarantee.

Altro Expand[™]

Altro Expand can stretch to your needs. It is a chemically resistant, epoxy flexible jointing compound, specifically designed for industrial flooring. Altro Expand accommodates normal thermal and vibration movement while providing sufficient strength to protect joints from damage and erosion. Typical applications include expansion joints in old and new floors in factories, warehouses, workshops, hangars, etc. It is available in two variants depending on the application.

Product range: Altro Expand standard variant and Altro Expand vertical variant.

Altro Patch[™]

Altro Patch[™] smooths over the rough edges. It is a rapid curing epoxy repair mortar, used to make good, fill voids or adjust surface levels, prior to the installation of a resin surface finish. It was previously known as AltroPatch UFC.

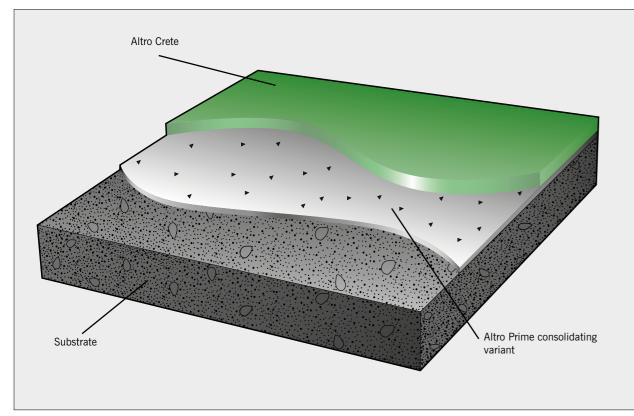
NBS specifications

NBS Plus model specification guides for M12 resin flooring are available in an NBS format from Altro, as hard copy, on disk or on www.altro.co.uk

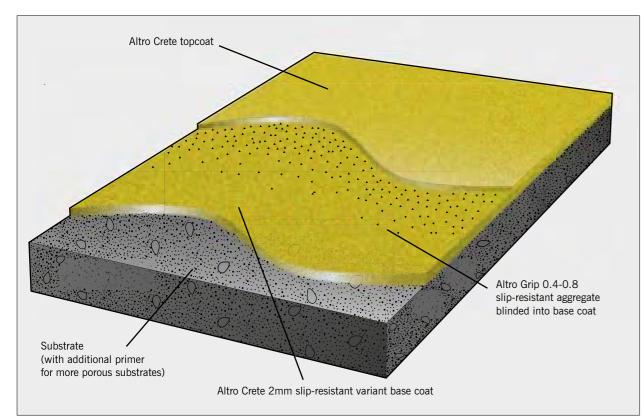
Altro will also be pleased to produce written specifications for its range of resin flooring upon request.

Contact 01462 707600 for information.

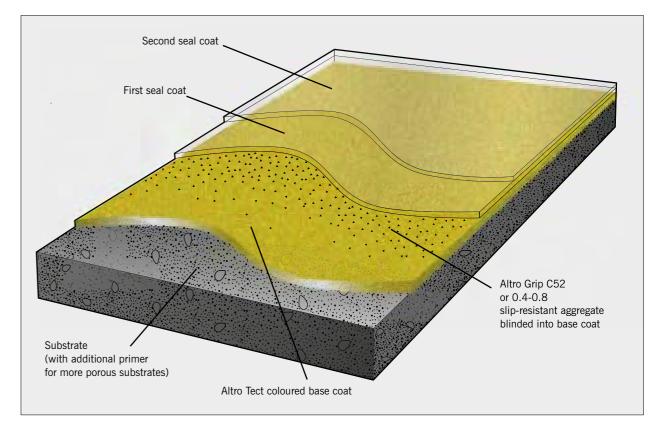
Technical drawings



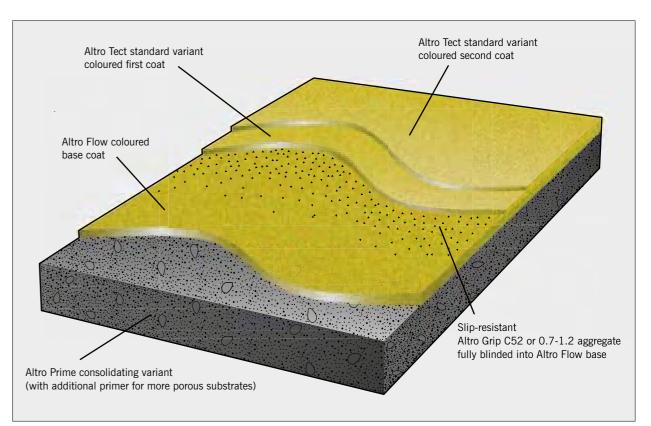
Altro Crete 2mm slip-resistant variant, Altro Crete 4mm slip-resistant (PTV ≥36) variant Altro Crete 6mm slip-resistant variant, Altro Crete 6mm slip-resistant fast-track variant Altro Crete 8mm slip-resistant variant, Altro Crete 8mm slip-resistant fast-track variant



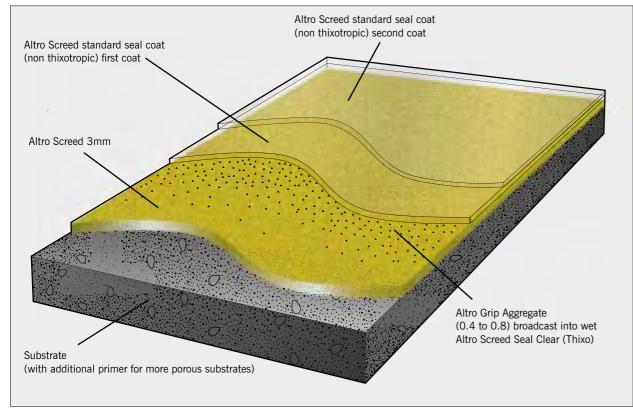
Altro Crete 4mm slip-resistant (PTV \geq 50) variant



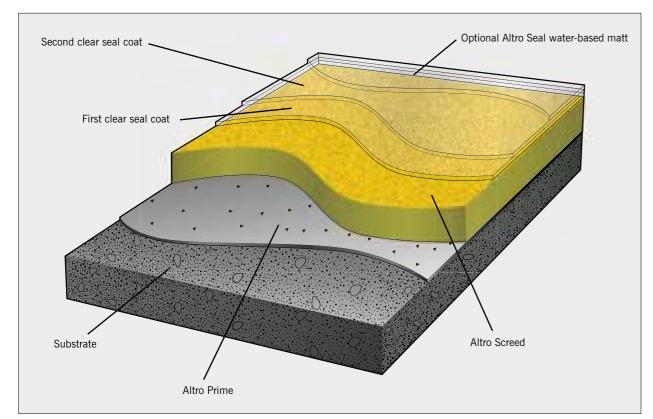
Altro Grip 1mm slip-resistant variant, Altro Grip 1.25mm slip-resistant variant



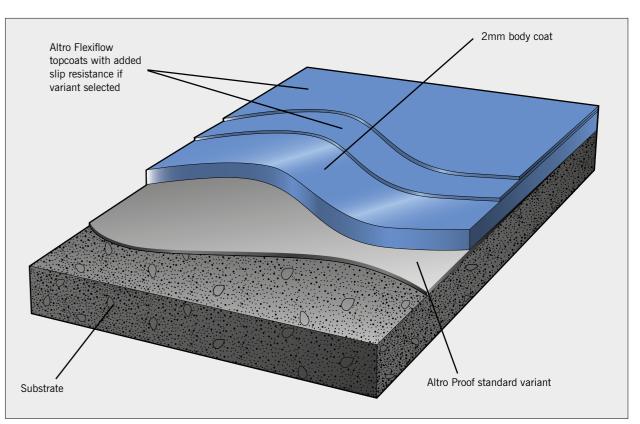
Altro Grip 2mm slip-resistant variant, Altro Grip 6mm slip-resistant variant



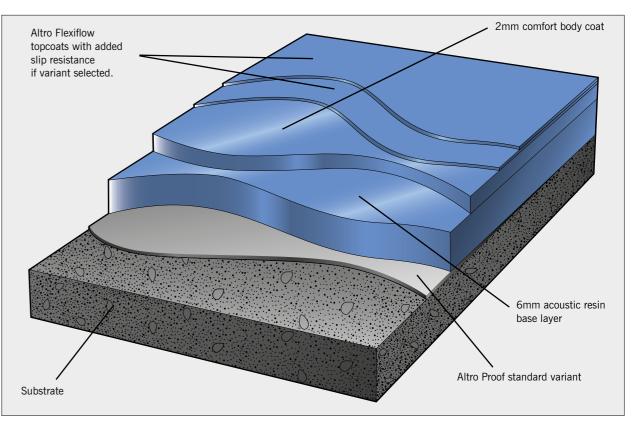
Altro Grip 4.5mm slip-resistant variant



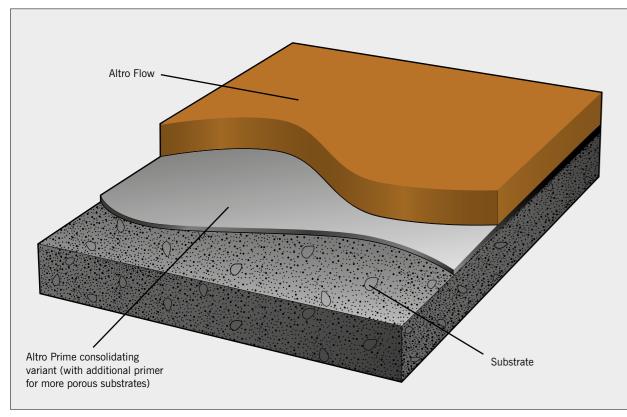
Altro Screed 3mm standard variant, Altro Screed 3mm slip-resistant variant Altro Screed 4mm standard variant, Altro Screed 4mm standard slip-resistant variant Altro Screed 5mm Rapicure standard variant, Altro Screed 5mm Rapicure slip-resistant variant Altro Screed 6mm standard variant, Altro Screed 6mm slip-resistant variant



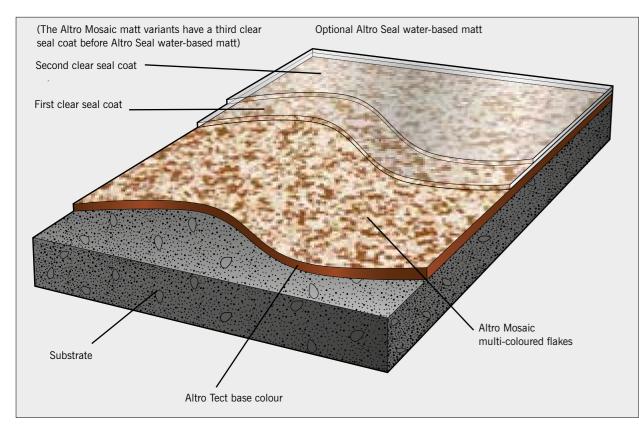
Altro Flexiflow 2mm classic standard variant, Altro Flexiflow 2mm classic slip-resistant variant Altro Flexiflow 2mm comfort standard variant, Altro Flexiflow 2mm comfort slip-resistant variant



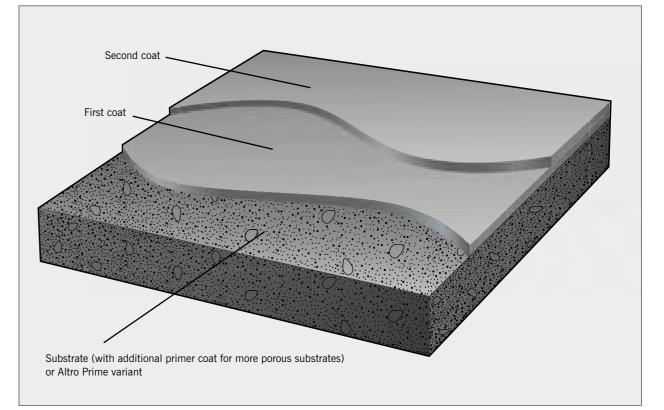
Altro Flexiflow 8mm acoustic standard variant Altro Flexiflow 8mm acoustic slip-resistant variant



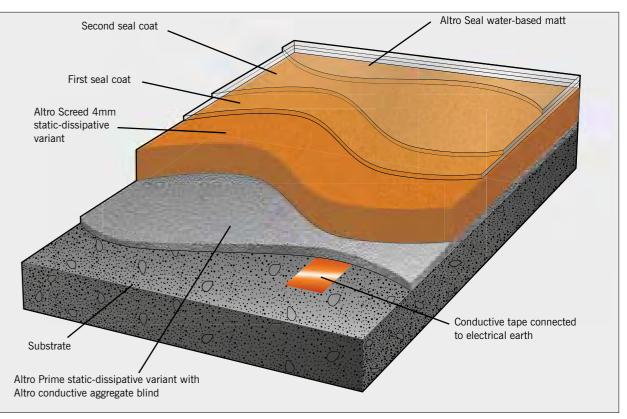
Altro Flow 1mm standard variant, Altro Flow 2mm standard variant, Altro Flow 3mm standard variant



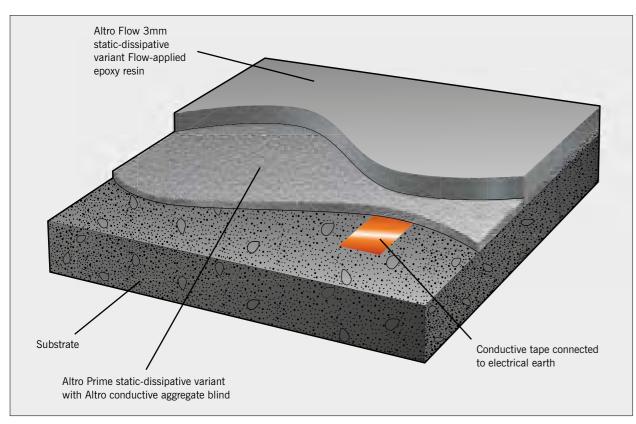
Altro Mosaic standard matt variant, Altro Mosaic standard gloss variant Altro Mosaic vertical matt variant, Altro Mosaic vertical gloss variant



Altro Tect, Altro Coat, Altro Seal



Altro Screed 4mm static-dissipative variant



Altro Flow 3mm static-dissipative variant



The performance of Altro flooring and wall cladding depends on their correct installation, and the care with which jointing detail is finished. For your guidance, the drawings published here demonstrate best practice.

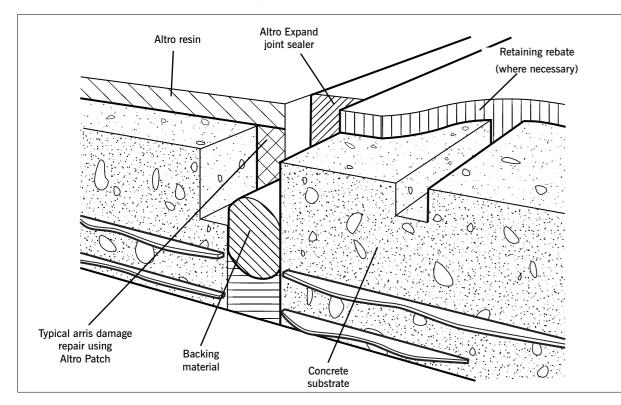
A representative selection of commonly encountered installations is shown.

For further guidance, typical specification clauses or isometric diagrams please contact us.

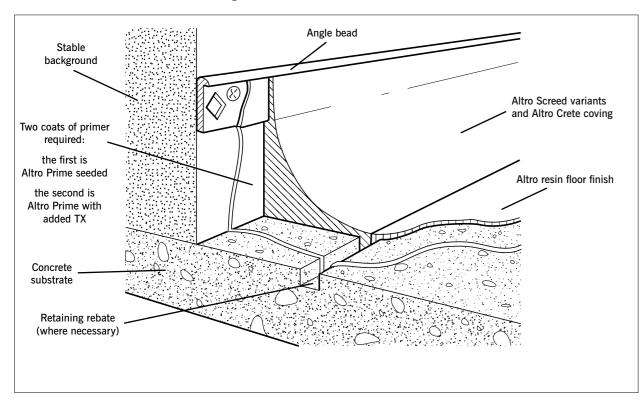
Altro resin flooring finish at floor expansion joints

RF1/07/00

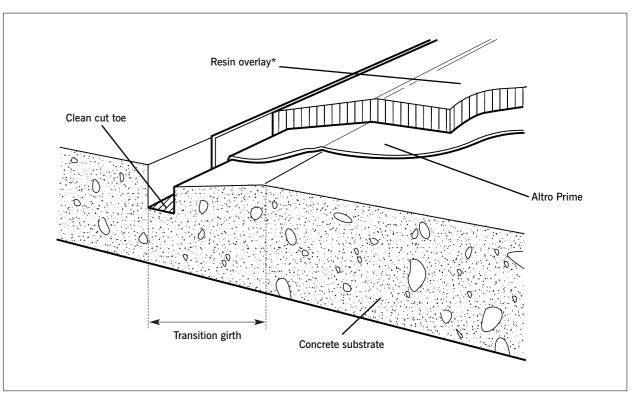
RF2/07/00



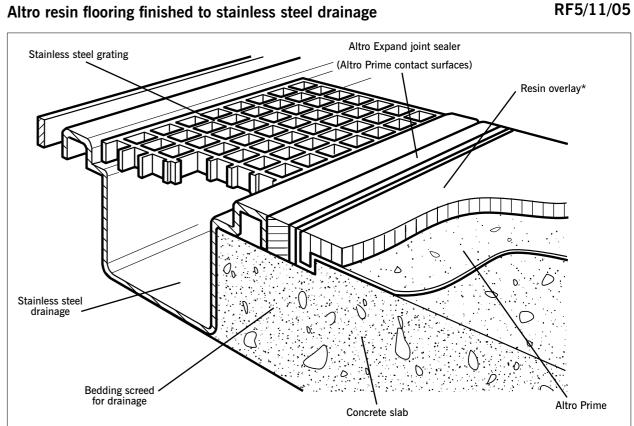
In-situ cove detail with retaining rebate



Altro resin flooring transition detail



*All Altro Screed variants and Altro Crete 6mm slip-resistant variant, Altro Crete 6mm slip-resistant fast-track variant, Altro Crete 8mm slip-resistant variant and Altro Crete 8mm slip-resistant fast-track variant.



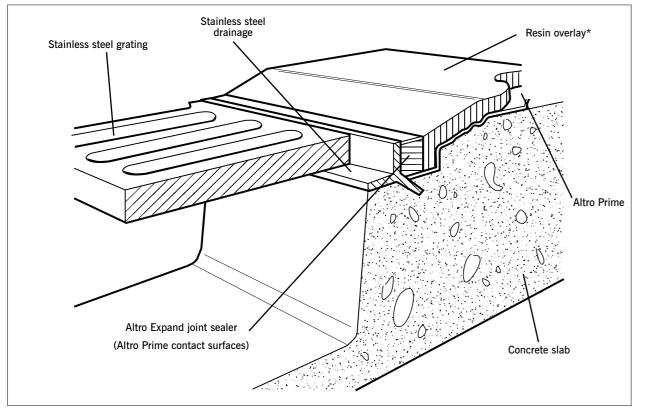
*All Altro Screed variants and Altro Crete 6mm slip-resistant variant, Altro Crete 6mm slip-resistant fast-track variant, Altro Crete 8mm slip-resistant variant and Altro Crete 8mm slip-resistant fast-track variant.

RF4/11/05

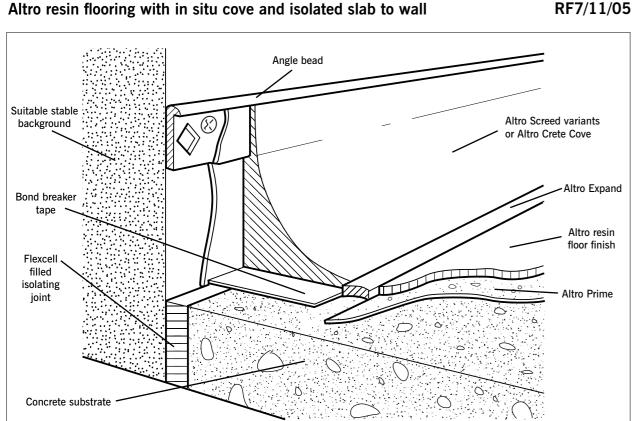
Altro resin flooring finished to poured trench drainage

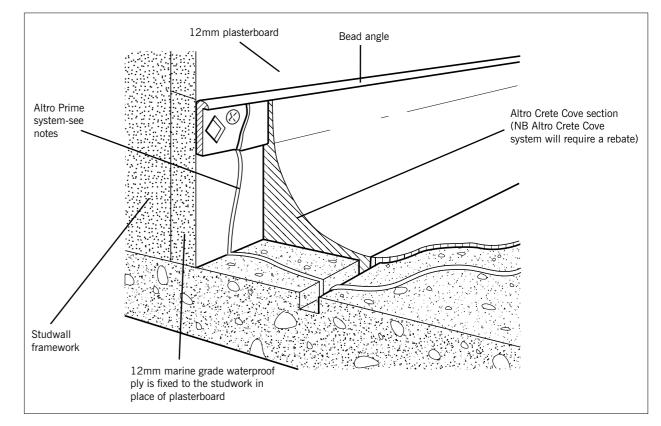
RF6/11/05

Altro resin floor to studwork wall

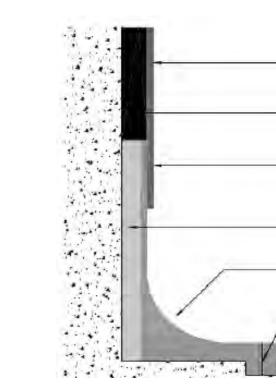


*All Altro Screed variants and Altro Crete 6mm slip-resistant variant, Altro Crete 6mm slip-resistant fast-track variant, Altro Crete 8mm slip-resistant variant and Altro Crete 8mm slip-resistant fast-track variant.





Altro Whiterock to Altro resin cove detail

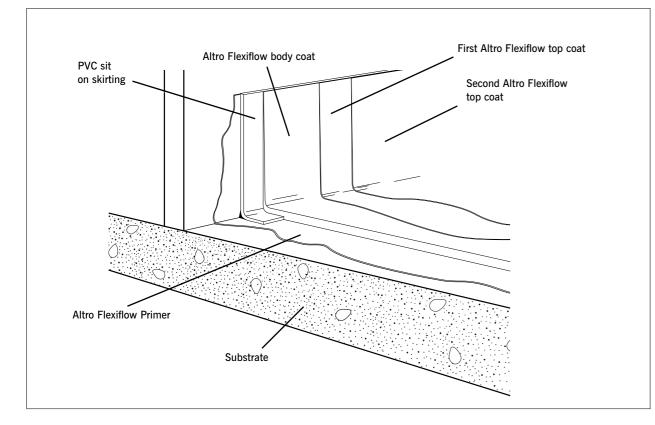


RF9/04/16

RF10/04/16

| | Altro Whiterock sheet fixed to 12mm plasterboard with Altro W139 or W157 adhesive |
|----------|--|
| | 12mm thick plasterboard |
| | Altro Whiterock overlapping resin upstand |
| | 9mm marine plywood securely fixed to substrate |
| | Resin cove |
| Γ | Altro resin flooring rebated 10mm directly into substrate |
| 15 | Resin screed |
| | |

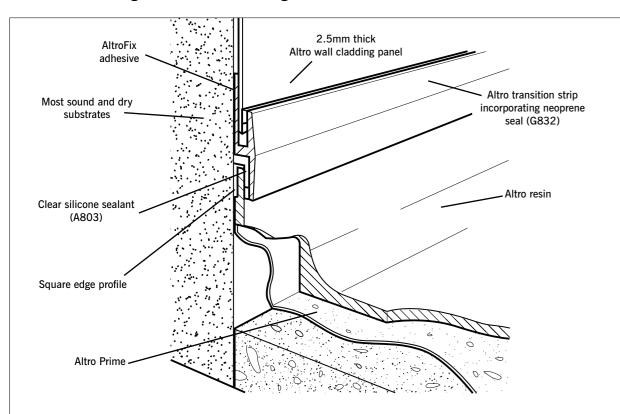
Altro Flexiflow[™] coving detail PVC sit on skirting



Altro wall cladding to Altro resin flooring detail



RF13

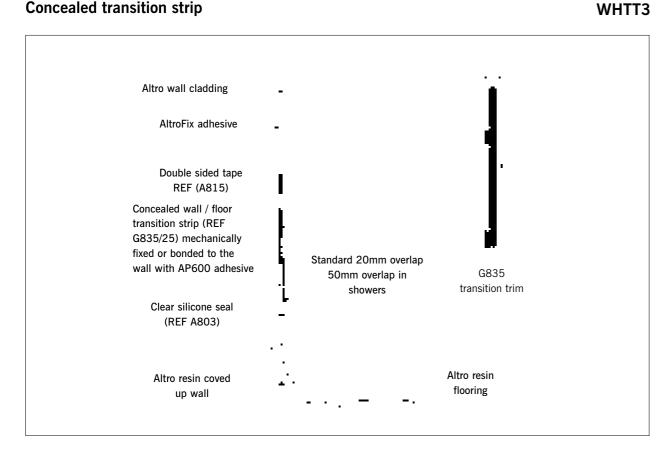




Altro wall cladding to Altro resin flooring detail

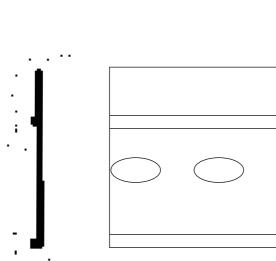
Most sound and dry wall substrates Altro wall cladding resin 0 transition joint strip (G834/25) incorporating neoprene seal Ò. Altro wall cladding 2.5mm thick Min. 100mm self cove Э. · .0 Altro resin flooring 0 self coved

Concealed transition strip



Concealed transition strip

WF6



The hidden transition strip has been designed to maintain the replace the cladding, for installation guidance contact the Altr

Altro offer many other installation detail drawings to assist specifiers and installers. All our installation detail drawings can be downloaded from www.altro.co.uk, within the 'Technical Information' section of the site. Altro can also provide detail and typical specification clauses for virtually any installation of our flooring and wall cladding products.

WHTT4

| \bigcirc | \supset | \bigcirc | \bigcirc | |
|--|-----------|------------|------------|--|
| | | | | |
| e overlap detail when replacing flooring without the need to ro technical team on 01462 707600. | | | | |
| | | | | |





Due to Altro's continual innovation and product development, please consult www.altro.co.uk or your local Sales Consultant for the latest product range information.

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FSC Mixed Sources product group from well managed forests and other controlled sources.

Altro Fine, Altro, the future is safer with altro, Altro Crete, Altro Grip, Altro Screed, Altro Flexiflow, Altro Flow, Altro Mosaic, Altro Tect, Altro Coat, Altro Seal, Altro Expand, Altro Pol, Altro Patch, Altro Proof, Altro Prime, Altro XpressLay, Altro Whiterock, Altro Whiterock Satins, Altro Whiterock Digiclad, Altro Fortis, Altro Reliance 25, Altro Stronghold 30, Altro Aquarius, Altro Classic 25, AltroFine and SampleExpress are trademarks of Altro Limited.